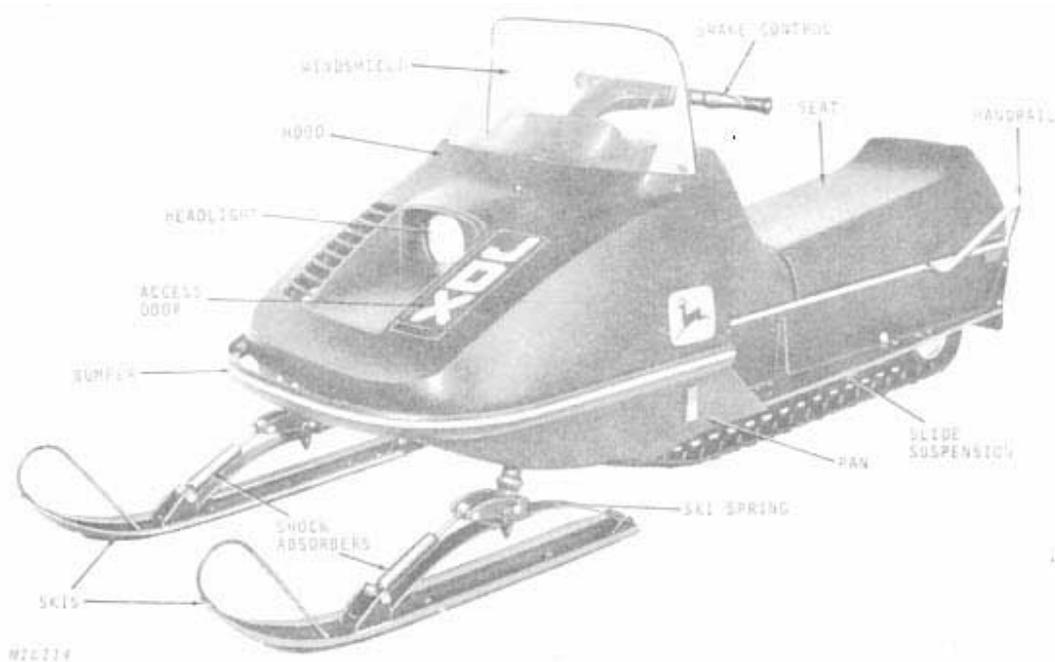


# A4

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

M15114 -UN-01JAN94



## SNOWMOBILES

1975 MODEL (SERIAL NO. 30001-55000)

1976 MODEL (SERIAL NO. 55001-70000)

1977 MODEL (SERIAL NO. 70001-80000)

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.)

# A5

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SERIAL NUMBER PLATE

AN INDIVIDUAL SERIAL NUMBER IS ASSIGNED TO EACH MACHINE. WHEN WRITING ABOUT OR FILLING OUT WARRANTY CLAIMS, USE ALL THE CHARACTERS SHOWN ON THE SERIAL NUMBER PLATE.

EXAMPLE: JXXXXF 080000M

J - FAMILY OF MACHINE (SNOWMOBILE)  
XXX - MODEL OR MACHINE DESIGNATION  
300, 400, 600, 800,  
DX4, DX6 AND DX8  
F - MODEL YEAR (E-1976, F-1977)  
SPACE - (FOR COMPUTER PURPOSES)  
080000 - SERIAL NUMBER  
M - FACTORY DESIGNATION (HORICON WORKS)

## SERIAL NUMBER LISTING INFORMATION

SERIAL NUMBER INFORMATION IS LISTED TO SHOW ON WHICH MACHINES EACH PART CAN BE USED; FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.  
000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.  
000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING SERIAL NUMBER LISTED.  
000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER CHANGE WAS MADE BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRODUCED.

## DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

## **BOLT AND CAP SCREW STRENGTH IDENTIFICATION**

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

## **COMPLETE GOODS LISTINGS**

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

## **SI UNITS OF MEASURE**

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

## **CHANGE INDICATOR LINE**

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

MEMORANDA

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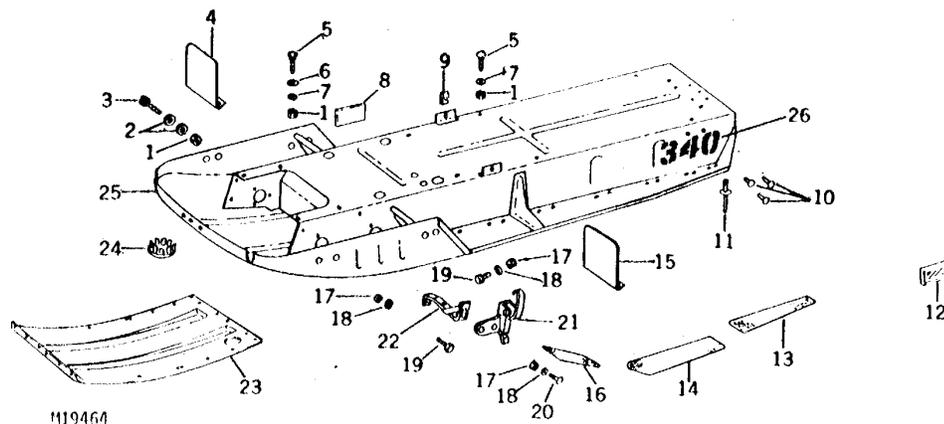
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# H5

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

M19464 -UN-01JAN94

## TUNNEL



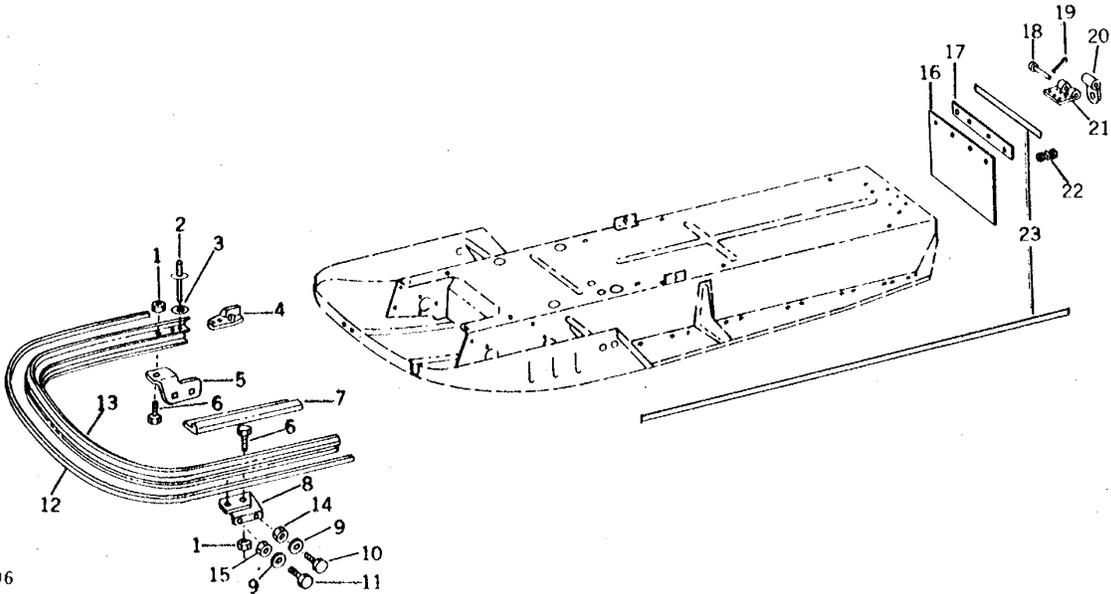
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63277	LOCK NUT	7		
2	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
3	19H1849	CAP SCREW	1	5/16" X 1-1/4"	
4	M66259	EXTENSION	1	R.H.	
5	03H1268	BOLT	6	5/16" X 3/4"	
6	M63115	WASHER	4		
7	24H1887	WASHER	6	11/32" X 1" X 0.134"	
8	M63705	REFLECTOR	2	AMBER	
9	M63775	GROMMET	2		
10	P48338	PLUG	6		
11	M63199	RIVET	2		
12	M63348	REFLECTOR	2	RED	
13	AM52297	KIT	1		FOOTTREADS, REAR
14	AM52296	KIT	1		FOOTTREADS, CENTER
15	M64654	EXTENSION	1		(300) L.H.
	M64654	EXTENSION	1	30492-	(JDX4)
	M64654	EXTENSION	1	30484-	(JDX6)
	M64654	EXTENSION	1	30834-	(JDX8)
16	AM52295	KIT	1		FOOTTREADS, FRONT
17	M63707	LOCK NUT	10		
18	24H1287	WASHER	10	9/32" X 5/8" X 0.065"	
19	19H1948	CAP SCREW	6	1/4" X 3/4"	
20	03H1701	BOLT	4	1/4" X 3/4"	
21	AM52890	LATCH	1	R.H.	
	AM52891	LATCH	1	L.H.	
22	AM53440	BRACKET	1		(300, 400, 800, JDX4, JDX6, JDX8) R.H.
	AM53441	BRACKET	1		(300, 400, 800, JDX4, JDX6, JDX8) L.H.
	AM53442	BRACKET	1		(600) R.H.
	AM53443	BRACKET	1		(600) L.H.
23	M63738	PLUG	1		
24	M63929	PLUG	1		
25	AM53324	FRAME	1		(300, 400, 800)
	AM53325	FRAME	1		(600)
	AM53337	FRAME	1		(JDX4, JDX6, JDX8)
26	M65609	LABEL	2		(JDX4) "340"
	M65610	LABEL	2		(JDX6) "400"
	M65611	LABEL	2		(JDX8) "440"

# H6

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BUMPER ASSEMBLY AND SNOW FLAP

M18396 -UN-01JAN94



M18396

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M40333	LOCK NUT	6		
2	M63389	RIVET	4		
3	24H1283	WASHER	4	7/32" X 1/2" X 0.049"	
4	M64428	PLATE	1		R.H.
	M64429	PLATE	1		L.H.
5	M64466	BRACKET	1		R.H.
	M64467	BRACKET	1		L.H.
6	M64435	SCREW	6		
7	M64459	ISOLATOR	2		
8	M64464	BRACKET	1		R.H.
	M64465	BRACKET	1		L.H.
9	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
	24H1224	WASHER	3	11/32" X 1" X 1/16"	
10	19H1948	CAP SCREW	2	1/4" X 3/4"	
11	19H2117	CAP SCREW	2	5/16" X 1-1/8"	
12	.....	TAPE	1		(45 M) 50 YD, (SUB M63900) YELLOW (300, 400, 600, 800)
	.....	TAPE	1		(45 M) 50 YD, (SUB M64524) WHITE (JDX4, JDX6, JDX8)
13	M64426	BUMPER	1		
14	M63707	LOCK NUT	2		
15	M63277	LOCK NUT	2		
16	M63796	FLAP	1		(300, 400, 500)
	M63797	FLAP	1		(600)
	M63796	FLAP	1		(JDX4, JDX6, JDX8)
17	M63876	STRAP	1		(300, 400, 800, JDX4, JDX6, JDX8)
	M63214	STRAP	1		(600)
18	M63247	PIN	1		
19	11H233	COTTER PIN	1	3/32" X 1/2"	
20	M63248	HITCH	1		
21	M63059	HINGE	1		
22	21H1148	SCREW	4	0.190" X 3/4"	
	24H1283	WASHER	4	7/32" X 1/2" X 0.049"	
	12H246	LOCK WASHER	4	0.190"	
	14H778	NUT	4	0.190"	
23	.....	TAPE	1		(45 M) 50 YD, (SUB M63900) YELLOW (300, 400, 600, 800)
	.....	TAPE	1		(45 M) 50 YD, (SUB M64524) WHITE (JDX4, JDX6, JDX8)

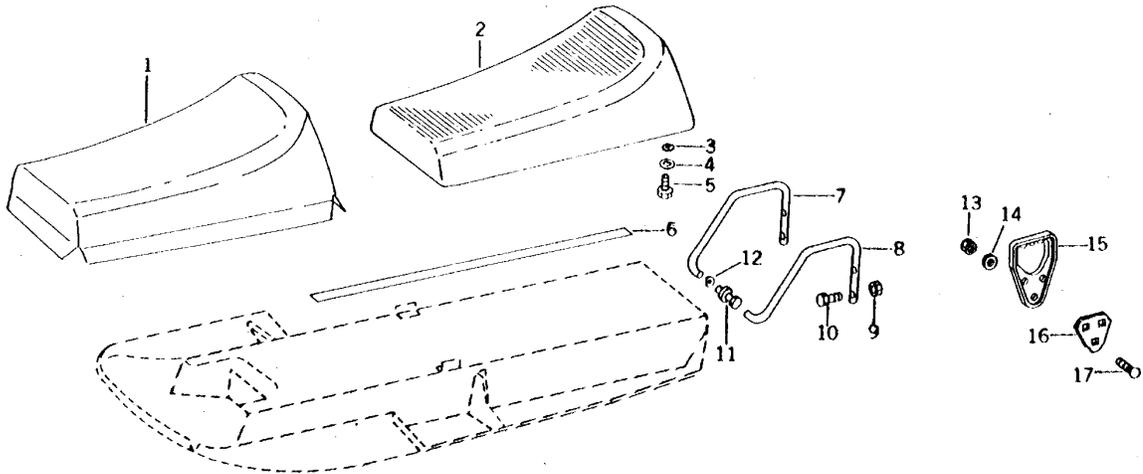
# H7

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## REAR GRAB HANDLES AND SEAT

M18397

-UN-01JAN94



M18397

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64073	COVER	1		
2	AM52314	SEAT	1		
3	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
4	12H297	LOCK WASHER	2	1/4"	
5	19H1914	CAP SCREW	2	1/4" X 1"	
6	.....	TAPE	1	(45 M) 50 YD, (SUB M63861) (600)	
7	AM52324	HANDLE	1	R.H.	
8	AM52325	HANDLE	1	L.H.	
9	M63707	LOCK NUT	4		
10	19H1791	CAP SCREW	4	1/4" X 1-1/4"	
11	19H1948	CAP SCREW	2	1/4" X 3/4"	
	12H302	LOCK WASHER	2	1/4"	
12	M63115	WASHER	2		
13	03H1268	BOLT	6	5/16" X 3/4"	
14	24H1224	WASHER	6	11/32" X 1" X 1/16"	
15	M65002	HANDLE	2		
16	M65321	PLATE	2		
17	M63277	LOCK NUT	6		

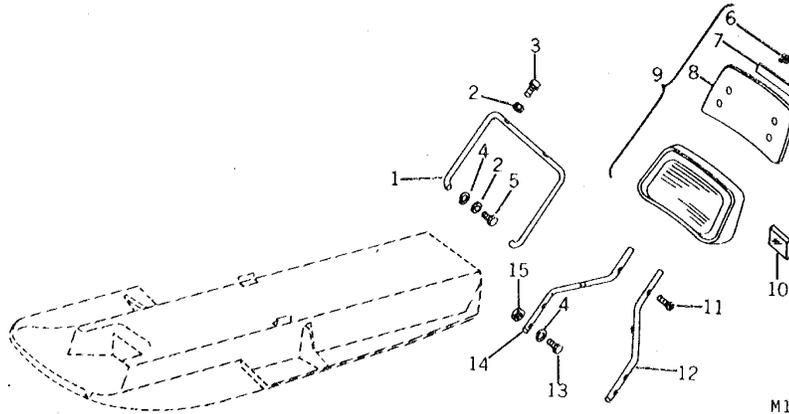
# H8

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BACKREST AND HANDRAIL

M18398

-UN-01JAN94



M18398

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52451	RAIL	1	(A) (300, 400, 800, JDX4, JDX6, JDX8)	
	AM52415	HANDRAIL	1	(B) (600)	
2	12H302	LOCK WASHER	4	1/4"	
3	19H1914	CAP SCREW	2	1/4" X 1"	
4	M63115	WASHER	2		
5	19H1948	CAP SCREW	2	1/4" X 3/4"	
6	M65001	SCREW	2		
	12H297	LOCK WASHER	2	1/4"	
7	M64131	LABEL	1		
8	M63892	PANEL	1		
9	AM52356	ARMREST	1	(A) (B)	
10	M63348	REFLECTOR	2	(A) (B)	
11	21H1287	SCREW	2	1/4" X 1-1/4"	
12	AM52453	SUPPORT	1	(A) (300, 400, 800, JDX4, JDX6, JDX8) L.H.	
	AM52417	SUPPORT	1	(B) (600) L.H.	
13	19H1791	CAP SCREW	4	1/4" X 1-1/4"	
14	AM52452	SUPPORT	1	(A) (300, 400, 800, JDX4, JDX6, JDX8) R.H.	
	AM52416	SUPPORT	1	(B) (600) R.H.	
15	M63707	LOCK NUT	4		
..	<b>BM21023</b>	<b>KIT</b>	<b>1</b>	<b>BACKREST (300, 400, 800, JDX4, JDX6, JDX8)</b>	
..	<b>BM21084</b>	<b>KIT</b>	<b>1</b>	<b>BACKREST (600)</b>	

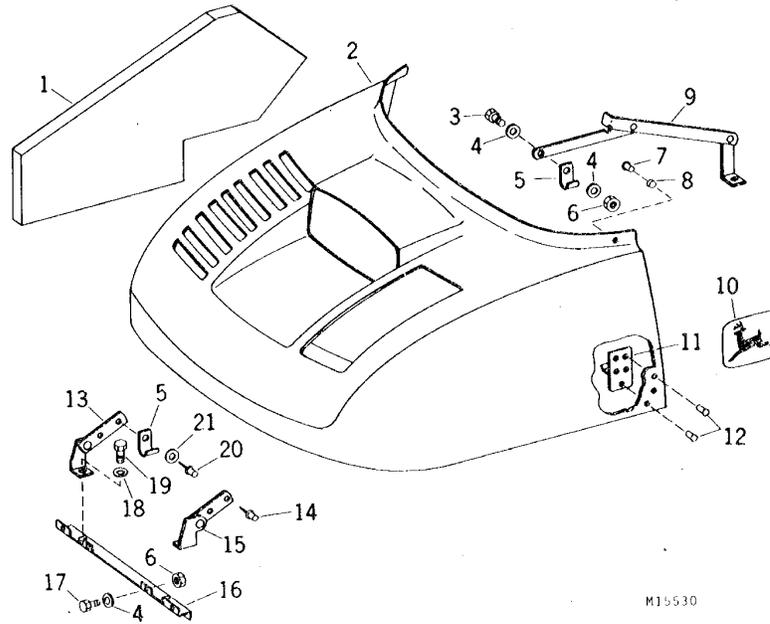
# H9

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HOOD ASSEMBLY

M15530

-UN-01JAN94



M15530

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	FOAM PAD	1	(A) (SUB AM53228)	
2	AM52897	HOOD	1	(INCLUDES PARTS MARKED WITH AN (A)) (300, 400, 600, 800)	
	AM52899	HOOD	1	(INCLUDES PARTS MARKED WITH AN (A)) (JDX4, JDX6, JDX8)	
3	19H1914	CAP SCREW	1	1/4" X 1"	
4	24H1287	WASHER	7	9/32" X 5/8" X 0.065"	
5	N10010	CLIP	2	(A)	
6	M63707	LOCK NUT	5		
7	S3079M	RIVET	2	(A)	
8	M63161	BUMPER	2		
9	AM53341	SUPPORT	1		
10	M64544	DECAL	1	(300, 400, 600, 800) R.H.	
	M64545	DECAL	1	(300, 400, 600, 800) L.H.	
	M64554	DECAL	1	(JDX4, JDX6, JDX8) R.H.	
	M64555	DECAL	1	(JDX4, JDX6, JDX8) L.H.	
11	AM53510	SUPPORT	2		
12	M64468	RIVET	8	(SUB M80364)	
13	AM52976	HINGE	1	(A) R.H.	
14	M63389	RIVET	3	(A)	
15	AM52977	HINGE	1	(A) L.H.	
16	AM52973	BRACKET	1	(300, 400, 600, 800)	
	AM52978	BRACKET	1	(JDX4, JDX6, JDX8)	
17	19H1919	CAP SCREW	4	1/4" X 5/8"	
18	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
19	19H1900	CAP SCREW	2	5/16" X 3/4"	
20	M65479	RIVET	1	(A)	
21	24H1283	WASHER	1	(A) 7/32" X 1/2" X 0.049"	

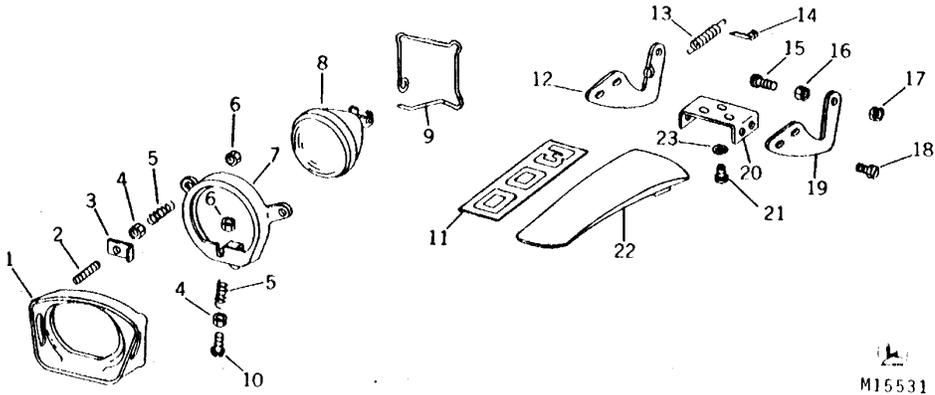
# H10

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HEADLIGHT AND FUEL DOOR

M15531

-UN-01JAN94



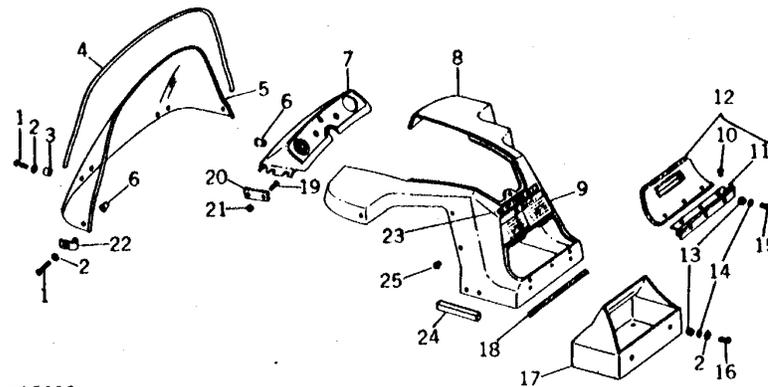
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65306	BEZEL	1		
2	M65314	STUD	2		
3	M65311		2		
4	14H631	NUT	3	0.190"	
5	M41435	COMPRESSION SPRING	3		
6	M65420	NUT	3		
7	AM53340	RING	1		
8	AM52959	HEADLIGHT	1		
9	M65282	RETAINER	1		
10	21H997	SCREW	1	0.190" X 1-1/2"	
11	M65261	LABEL	1	(300)	
	M65262	LABEL	1	(400)	
	M65263	LABEL	1	(600)	
	M65264	LABEL	1	(800)	
	M65287	LABEL	1	(JDX4, JDX6, JDX8)	
12	M65283	HINGE	1		
13	T15355	SPRING	1		
14	11H216	COTTER PIN	1	3/16" X 1"	
15	21H1312	SCREW	2	0.190" X 1"	
16	14H778	NUT	2	0.190"	
17	M63662	LOCK NUT	2		
18	37H42	SCREW	4	NO. 10 X 3/8"	
19	M65284	HINGE	1		
20	M65421	BRACKET	1		
21	M65424	SCREW	3		
22	M65257	DOOR	1	(300, 400, 600, 800)	
	M64526	DOOR	1	(JDX4, JDX6, JDX8)	
23	12H295	LOCK WASHER	3	0.190"	

# H11

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CONSOLE, GLOVE BOX, WINDSHIELD, AND INSTRUMENT PANEL

M18399 -UN-01JAN94



M18399

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H985	SCREW	6	0.190" X 1"	
2	24H1283	WASHER	6	7/32" X 1/2" X 0.049"	
3	M63804	BUMPER	2		
4	M64164	BUMPER	1		
5	AM52321	WINDSHIELD	1	(300, 400, 600, 800)	
	AM52917	WINDSHIELD	1	(JDX4, JDX6, JDX8)	
6	M63177	NUT	6		
7	M63803	INSTRUMENT PANEL	1	(300)	
	M63817	INSTRUMENT PANEL	1	(800, JDX6, JDX8)	
	M63885	INSTRUMENT PANEL	1	(400, 600, JDX4)	
8	M65273	CONSOLE	1	(300, 400, 800, JDX4, JDX6, JDX8)	
	M65462	CONSOLE	1	(600)	
9	M63931	DECAL	1		
10	.....	RIVET	3	(SUB 21H1017 AND 14H778)	
11	AM52133	HINGE	1		
12	AM52291	DOOR	1		
13	14H778	NUT	5	0.190"	
14	12H246	LOCK WASHER	5	0.190"	
15	21H1300	SCREW	3	0.190" X 3/8"	
16	M63711	SCREW	2		
17	M64626	BOX	1		
18	M64439	ISOLATOR	1		
19	03H1701	BOLT	4	1/4" X 3/4"	
20	M63888	STRAP	1	R.H.	
	M63709	STRAP	1	L.H.	
21	M63707	LOCK NUT	4		
22	M63883		2		
23	M65296	DECAL	1	-55000 (300)	
	M66055	DECAL	1	55001- (300)	
	M65297	DECAL	1	-55000 (400)	
	M66065	DECAL	1	55001- (400)	
	M65298	DECAL	1	(600)	
	M65299	DECAL	1	(800)	
	M65293	DECAL	1	(JDX4)	
	M65294	DECAL	1	(JDX6)	
	M65295	DECAL	1	(JDX8)	
24	M65603		1		
	M65604	SEAL	1	(SUB M65603)	
25	M63775	GROMMET	3		
..	AM52665	KIT	1	HARDWARE (LARGE WINDSHIELD)	

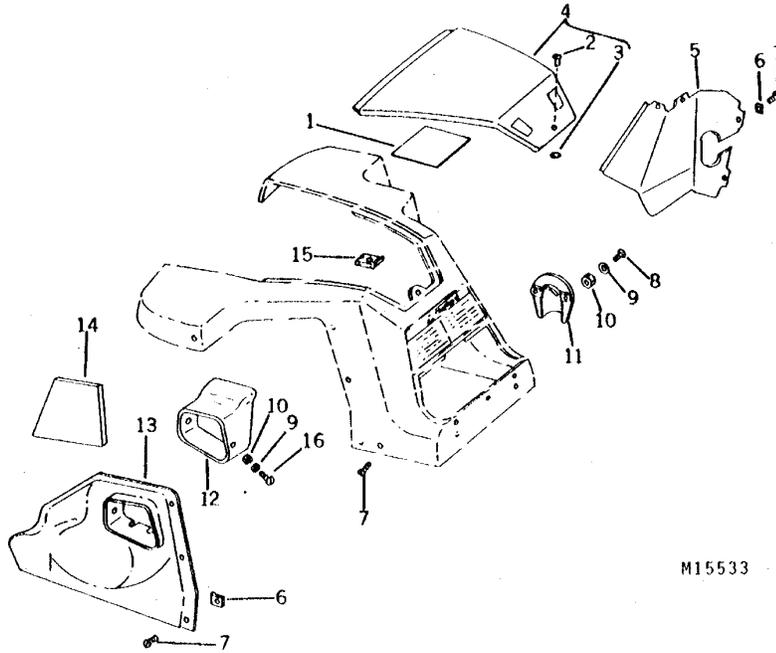
# H12

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## ACCESS PANELS

M15533

-UN-01JAN94



M15533

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65288		1	-55000	
	M66056		1	55001-	
2	M63672	KNURLED THUMB SCREW	1		
3	M63673	RETAINING WASHER	1		
4	M65104	DOOR	1		(INCLUDES HARDWARE)
5	M65280	DOOR	1		R.H.
6	M63449	NUT	8		
7	M63450	SCREW	10		
8	21H1019	SCREW	2	0.190" X 1/2"	
9	24H1283	WASHER	6	7/32" X 1/2" X 0.049"	
10	M63662	LOCK NUT	6		
11	M65429	COVER	1	(600)	
12	M64523	AIR DUCT	1		
13	AM52979	DOOR	1	L.H.	
14	.....	FOAM PAD	1	(SUB AM53228)	
15	M63674	NUT	1		
16	M63711	SCREW	4		

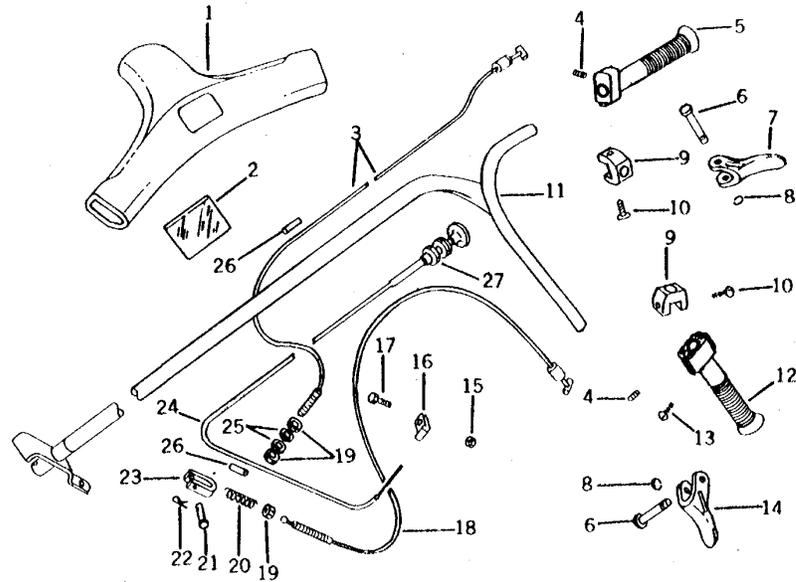
# H13

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HANDLEBAR, BRAKE, THROTTLE AND CHOKE CONTROLS

M15534

-UN-01JAN94



M15534

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52930	PAD	1		(INCLUDES HARDWARE) HANDLEBAR
2	AM53409	NUT	1		(PKG OF 10)
3	AM52062	CABLE	1	-55000	THROTTLE
	AM53920	CABLE	1	55001-	(300, 400) THROTTLE
4	22H842	SET SCREW	2		1/4" X 5/16"
5	AM53368	GRIP	1		THROTTLE
6	M63147	PIN	2		(SUB M68477)
7	M65279	LEVER	1		
8	R30828	SNAP RING	2		
9	M63807	CAP	2		
10	M63905	SCREW	4		
11	AM52888	BAR	1		
12	AM53367	GRIP	1		BRAKE
13	M63906	SCREW	1		
14	M63806	LEVER	1		BRAKE
15	M63707	LOCK NUT	1		
16	M63903	CLIP	1		
17	19H1227	CAP SCREW	1		1/4" X 1/2"
18	AM53369	CABLE	1		BRAKE
19	14H882	NUT	4		5/16"
20	M63655	SPRING	1		
21	R11027	PIN	1		
22	11H266	COTTER PIN	1		1/16" X 1/2"
23	M64575	CLEVIS	1		
24	AM52435	CONTROL	1		CHOKE
25	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
26	M65458	SEAL	2		(PKG OF 2) (400, 600, 800, JDX4, JDX6, JDX8)
27	24H1307	WASHER	1		13/32" X 1" X 1/16"

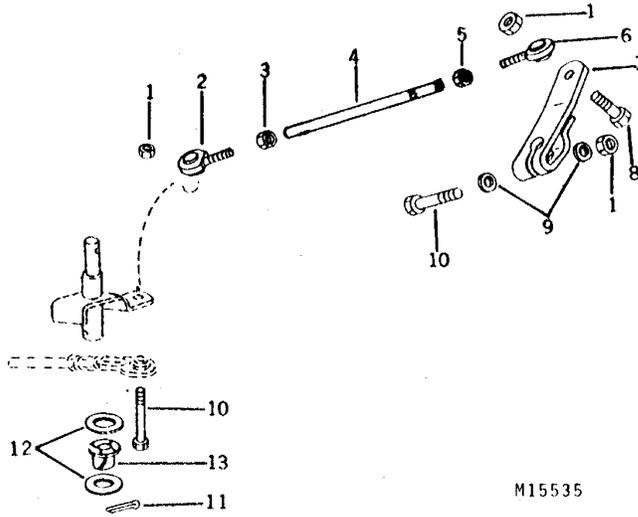
# H14

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## STEERING AND TIE ROD ASSEMBLY

M15535

-UN-01JAN94



M15535

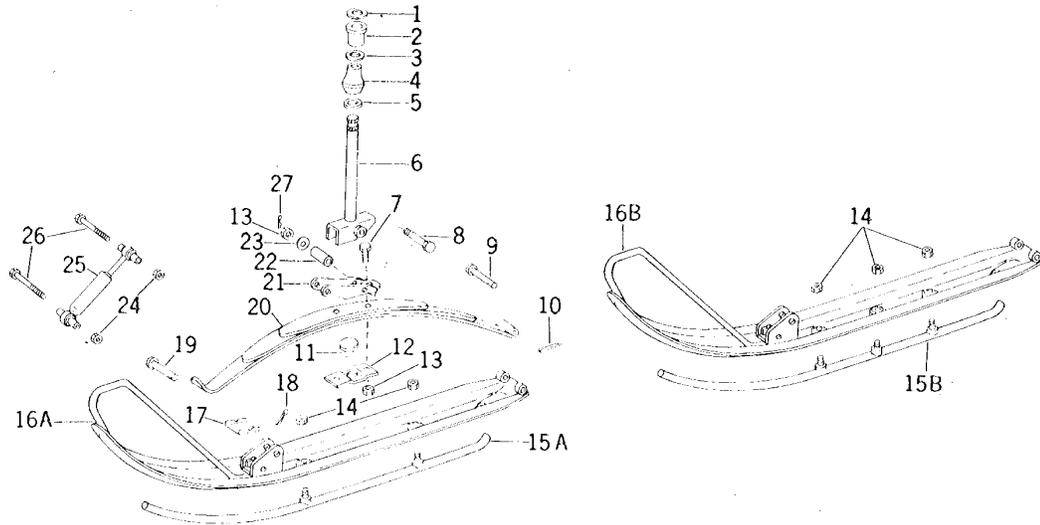
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63440	LOCK NUT	3		
2	AM53381	TIE ROD END	1	-55000	L.H.
	AM52355	TIE ROD END	1	55001-	L.H.
3	14H913	NUT	1		3/8"
4	M65244	TIE ROD	1	-55000	
	M63820	TIE ROD	1	55001-	
5	14H774	NUT	1		3/8"
6	AM53380	TIE ROD END	1	-55000	R.H.
	AM52354	TIE ROD END	1	55001-	R.H.
7	M63022	ARM	1		R.H.
	M63023	ARM	1		L.H.
8	19H1800	CAP SCREW	1		3/8" X 1-1/2"
9	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
10	19H1801	CAP SCREW	3		3/8" X 2"
11	11H218	COTTER PIN	1		3/16" X 1-1/2"
12	24H1844	WASHER	3		1-1/32" X 1-3/8" X 0.060"
13	N132422	BUSHING	1		

# H15

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY (300)

M18400 -UN-01JAN94



M18400

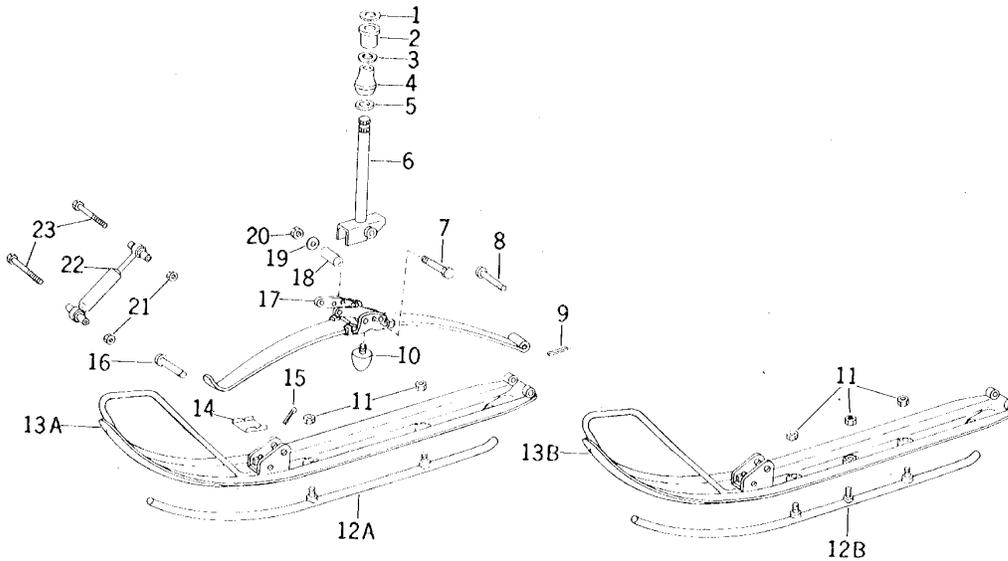
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1648	WASHER	1		25/32" X 1-3/4" X 0.060"
2	M66260	BUSHING	1		(SUB FOR M63113)
3	24H1508	WASHER	1		1-25/64" X 1-21/32" X 0.060"
4	M63112	BUSHING	1		
5	24H1648	WASHER	1		25/32" X 1-3/4" X 0.060"
6	AM52880	SPINDLE	1		R.H.
	AM52881	SPINDLE	1		L.H.
7	19H2309	CAP SCREW	2		(A) 3/8" X 1-1/4"
8	M63050	CAP SCREW	1	-55000	
	M66255	BOLT	1	55001-	
9	M63232	PIN	1		
10	11H235	COTTER PIN	1		1/8" X 1/2"
11	M63278	BUMPER	1		(A)
12	M63174	RETAINER	1		(A)
13	M64407	LOCK NUT	3		(SUB M68954)
14	M63370	LOCK NUT	3		
15A	AM52313	ROD	1	-55000	(PKG OF 10)
15B	AM53897	ROD	1	55001-	(PKG OF 10)
	AM52971	ROD	1		(PKG OF 2) CARBIDE
16A	AM53318	RUNNER	1	-55000	
16B	AM53578	RUNNER	1	55001-	
17	M63052	INSULATOR	1		
18	11H233	COTTER PIN	1		3/32" X 1/2"
19	M63279	PIN	1		
20	AM53322	SPRING ASSEMBLY	1		(INCLUDES LEAF SPRINGS, (2) M68954 AND PARTS MARKED WITH AN (A))
21	M65189	SADDLE	1		(A)
22	M63049	BUSHING	1		
23	24H1864	WASHER	1		13/32" X 3/4" X 7/64"
24	M17841	LOCK NUT	2		
25	AM53191	ABSORBER	1		
26	19H2347	CAP SCREW	2		7/16" X 3"
27	11H211	COTTER PIN	1		1/8" X 3/4"

# H16

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY (400, 600, 800, JDX4, JDX6 AND JDX8)

M18401 -UN-01JAN94



M18401

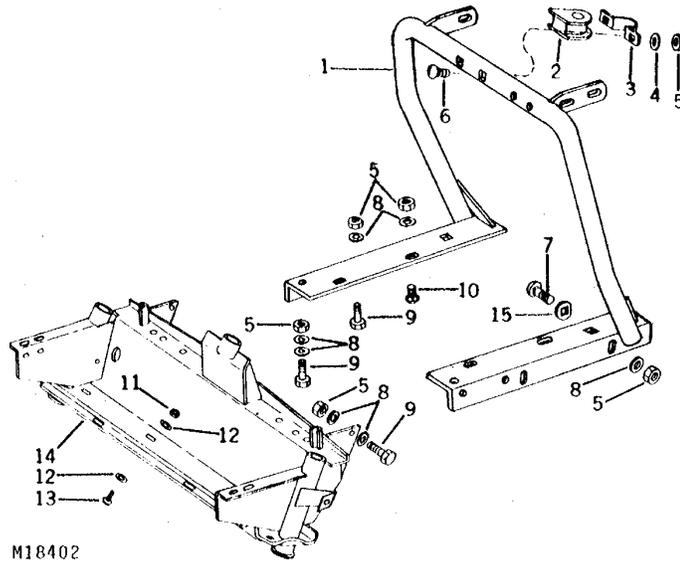
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1648	WASHER	1		25/32" X 1-3/4" X 0.060"
2	M66260	BUSHING	1		(SUB FOR M63113)
3	24H1508	WASHER	1		1-25/64" X 1-21/32" X 0.060"
4	M63112	BUSHING	1		
5	24H1648	WASHER	1		25/32" X 1-3/4" X 0.060"
6	AM52880	SPINDLE	1		R.H.
	AM52881	SPINDLE	1		L.H.
7	M63050	CAP SCREW	1		
8	M63232	PIN	1		
9	11H235	COTTER PIN	1		1/8" X 1/2"
10	M65586	BUMPER	1		
11	M63370	LOCK NUT	2		
12A	AM52313	ROD	1	-55000	(PKG OF 10)
12B	AM53897	ROD	1	55001-	(PKG OF 10) (SUB AM54253) (400)
	AM52971	ROD	1		(PKG OF 2) CARBIDE
13A	AM53318	RUNNER	1	-55000	
13B	AM53578	RUNNER	1	55001-	(400)
14	M63052	INSULATOR	1		
15	11H233	COTTER PIN	1		3/32" X 1/2"
16	M63279	PIN	1		
17	AM53357	LEAF SPRING	1		(SUB AM55016)
18	M63049	BUSHING	1		
19	24H1864	WASHER	1		13/32" X 3/4" X 7/64"
20	M64407	LOCK NUT	1		(SUB M68954)
21	M17841	LOCK NUT	2		
22	AM53191	ABSORBER	1		
23	19H2347	CAP SCREW	2		7/16" X 3"

# H17

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## STEERING SUPPORT AND FRONT FRAME

M18402 -UN-01JAN94



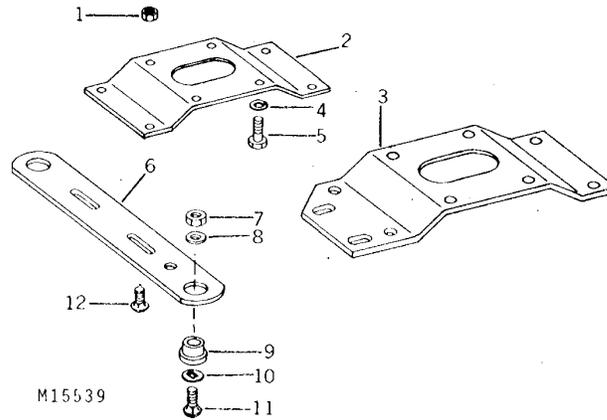
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53362	SUPPORT	1	(300)	
	AM53398	SUPPORT	1	(400, 800, JDX4, JDX6, JDX8)	
	AM53399	SUPPORT	1	(600)	
2	M63110	BEARING	1		
3	M63111	STRAP	1		
4	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
5	M63277	LOCK NUT	1		
6	19H1906	CAP SCREW	2	5/16" X 1-1/2"	
7	03H1524	BOLT	2	5/16" X 1"	
8	24H1887	WASHER	23	11/32" X 1" X 0.134"	
9	19H1905	CAP SCREW	8	5/16" X 1"	
10	03H2139	BOLT	1	5/16" X 1-1/4"	
11	M63707	LOCK NUT	5		
12	24H1287	WASHER	10	9/32" X 5/8" X 0.065"	
13	M64435	SCREW	5		
14	AM52902	FRAME	1	(300, 400, 800, JDX4, JDX6, JDX8)	
	AM52923	FRAME	1	(600)	
15	M63115	WASHER	2	55001- (300, 400)	

# H18

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## ENGINE MOUNT AND CROSS BARS

M15539 -UN-01JAN94



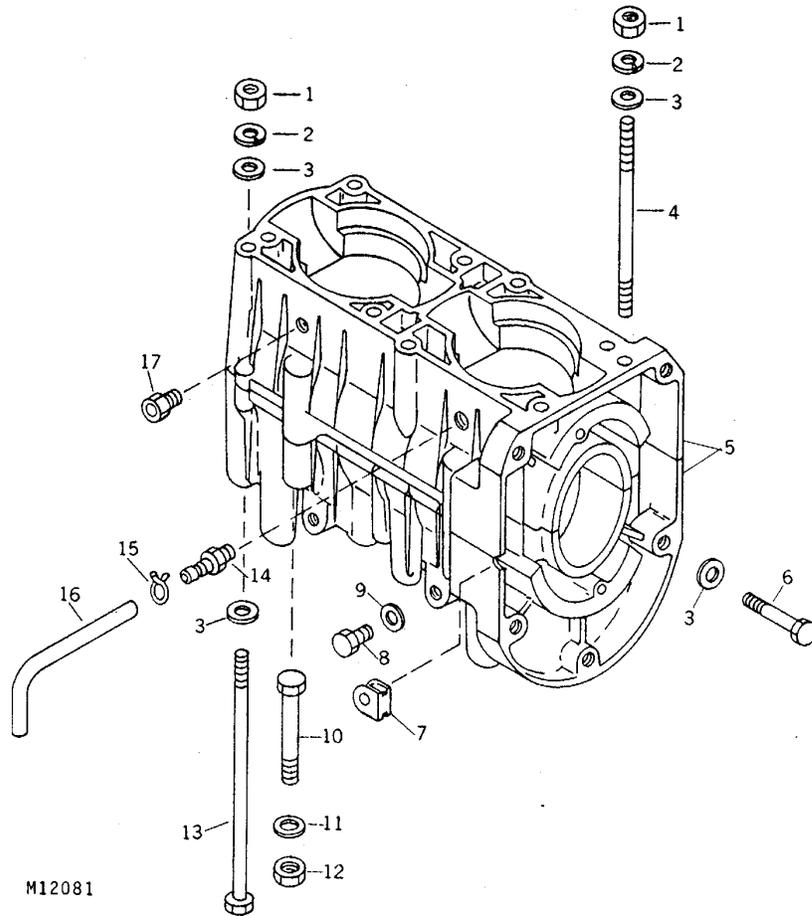
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63440	LOCK NUT	4		
2	M65380	BASE	1	(800, JDX8)	
3	M64498	BASE	1	(300)	
	M64499	BASE	1	-55000	(400, 600)
	M64500	BASE	1	55001-	(400)
	M64500	BASE	1		(JDX4, JDX6)
4	12H293	LOCK WASHER	4		7/16", (400, 600, 800, JDX4, JDX6, JDX8)
	12H304	LOCK WASHER	4		3/8", (300)
5	19H1773	CAP SCREW	4		7/16" X 1-1/8", (400, 600, 800, JDX4, JDX6, JDX8)
	19H1731	CAP SCREW	4		3/8" X 1", (300)
6	M63812	CROSSBAR	2		(300, 400, 800, JDX4, JDX6, JDX8) ((1) USED ON 600, REAR)
	M63117	CROSSBAR	1		(600, FRONT)
7	M63368	LOCK NUT	4		
8	24H1351	WASHER	4		9/16" X 1-1/2" X 0.164"
9	M63118	SUPPORT	4		(SUB M66865)
10	24H1899	WASHER	2		17/32" X 1-3/4" X 0.060"
11	03H2113	BOLT	4		1/2" X 2"
12	03H1519	BOLT	4		3/8" X 1"

# H19

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CRANKCASE (300)

M12081 -UN-01JAN94



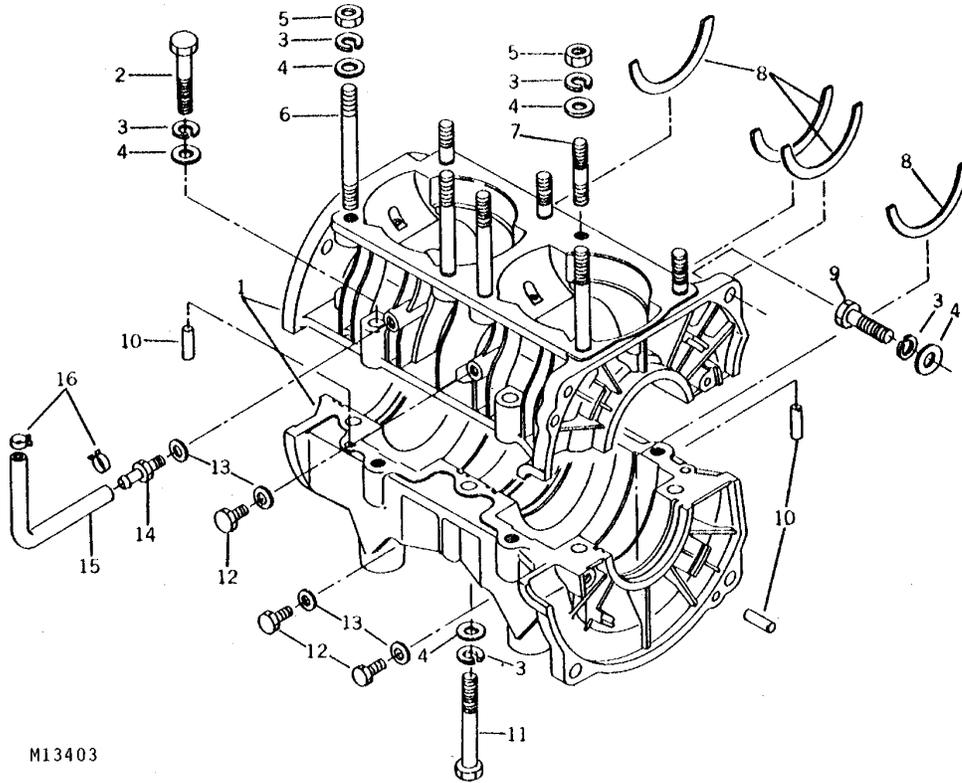
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H785	NUT	6	5/16"	
2	12H303	LOCK WASHER	8	5/16"	
3	M64065	WASHER	18		
4	M64006	STUD	2		
5	AM52520	CRANKCASE	1		
6	19H1905	CAP SCREW	4	5/16" X 1"	
7	M64013	GROMMET	2		
8	19H2020	CAP SCREW	2	5/16" X 1/2"	
9	M64066	WASHER	2		
10	19H1791	CAP SCREW	4	1/4" X 1-1/4"	
11	M64069	WASHER	4		
12	14H786	NUT	4	1/4"	
13	M64007	BOLT	6		
14	M64009	FITTING	1	(SUB M42125)	
15	M64011	CLAMP	2	(SUB AR48236)	
16	M64010	TUBE	1		
17	M64012	PLUG	1		
..	AM53371	ENGINE	1	(NOT AVAILABLE)	
..	AM52533	KIT	1	(SUB AM55076) TOOL	

# H20

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CRANKCASE (400)(S.N. -55000) (600)

M13403 -UN-01JAN94



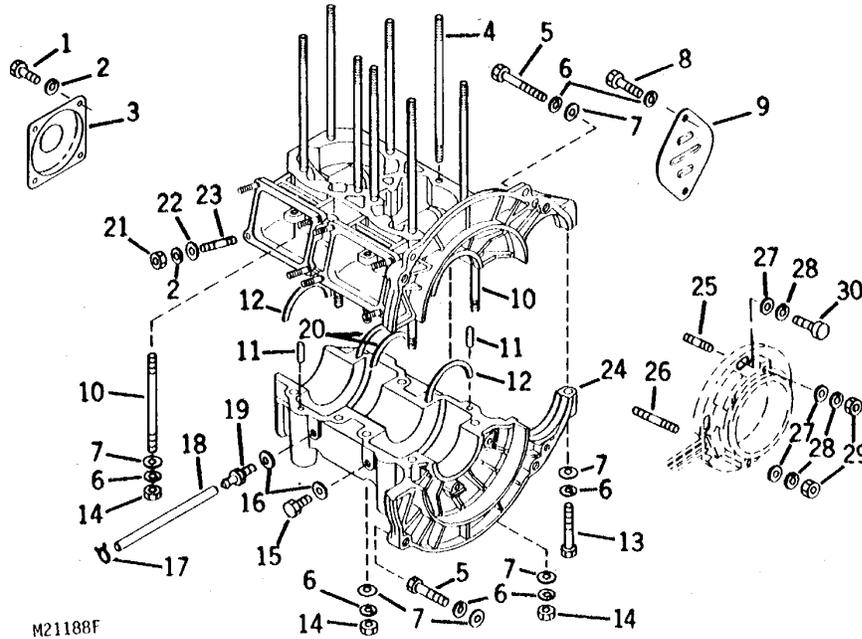
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53074	CRANKCASE	1		
2	19M7378	CAP SCREW	6	M8 X 45	
3	12M7008	LOCK WASHER	22	8.100 MM	
4	24M7095	WASHER	22	8.400 X 15 X 1.600 MM	
5	14M7029	NUT	8	M8	
6	M64696	BOLT	4		
7	M63546	BOLT	4		
8	M63548	CLIP	4		
9	19M7377	CAP SCREW	4	M8 X 28	
10	M63547	PIN	4		
11	19M7270	CAP SCREW	4	M8 X 65	
12	19M6614	CAP SCREW	3	M6 X 12	
13	M64690	GASKET	4		
14	M63549	CONNECTOR	1	(SUB M64689) (400)	
	M64689	CONNECTOR	1	(600)	
15	M64328	HOSE	1	(SUB M66945)	
16	AR48236	CLAMP	2	(600)	
..	M64254	CLAMP	2	(400)	
..	AM52546	KIT	1	(SUB AM54227) TOOL	
..	M64850	SEALANT	1		

# H21

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CRANKCASE (400)(S.N. 55001- )

M21188F -UN-01JAN94



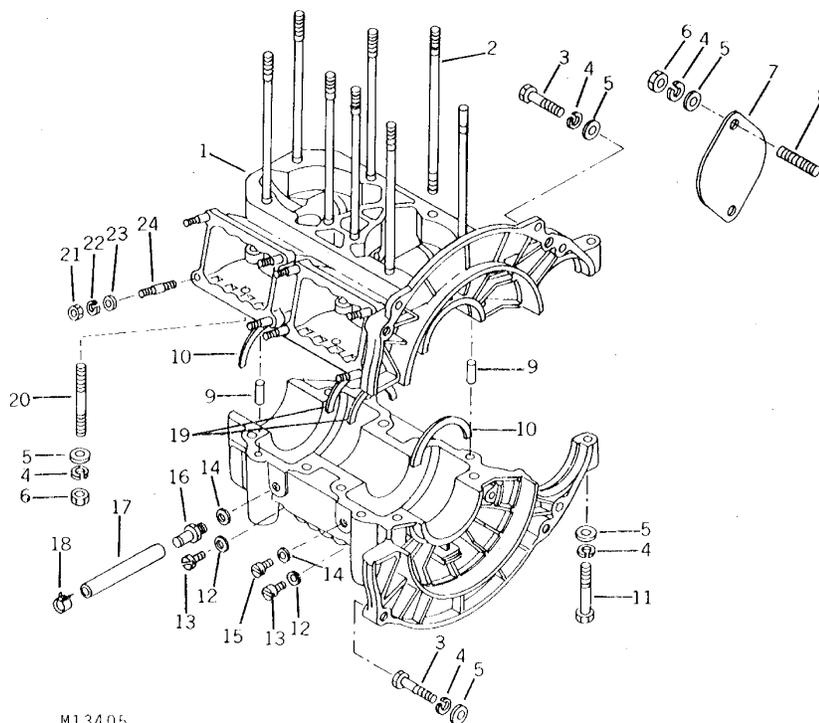
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19M7560	CAP SCREW	4	M6 X 16	
2	12H302	LOCK WASHER	12	1/4"	
3	M66364	SHIELD	1		
4	M64656	BOLT	8		
5	19M7298	CAP SCREW	3	M8 X 35	
6	12H303	LOCK WASHER	14	5/16"	
7	24M7095	WASHER	14	8.400 X 15 X 1.600 MM	
8	19M7139	CAP SCREW	2	M8 X 20	
9	M63562	PLATE	1		
10	M64177	BOLT	8		
11	M63547	PIN	2		
12	M63548	CLIP	2		
13	19M7378	CAP SCREW	1	M8 X 45	
14	14M7029	NUT	10	M8	
15	19M3125	CAP SCREW	1	M8 X 10	
16	M63940	GASKET	2		
17	AR48236	CLAMP	2		
18	M64328	HOSE	1	(SUB M66945)	
19	M64659	CONNECTOR	1		
20	M63939	CLIP	2		
21	14M7027	NUT	8	M6	
22	24M7105	WASHER	8	6 X 12 X 1.600 MM	
23	M64657	BOLT	8		
24	AM53984	CRANKCASE	1	(BEGINNING ENGINE SN 7,412,000)	
	AM53522	CRANKCASE	1	(BEGINNING ENGINE SN 56,000,000)	
25	M66751	BOLT	2	(UPPER) (BEGINNING ENGINE SN 56,000,000)	
26	M66752	BOLT	2	(LOWER) (BEGINNING ENGINE SN 56,000,000)	
27	24M7027	WASHER	4	5.300 X 10 X 1 MM	
28	12H246	LOCK WASHER	8	0.190"	
29	14M7028	NUT	4	M5	
30	21M6070	SCREW	4	M5 X 16, (BEGINNING ENGINE SN 7,412,000)	
..	AM53791	ENGINE	1	55001-	(NOT AVAILABLE)
..	AM52546	KIT	1		(SUB AM54227) TOOL

# H22

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CRANKCASE (800, JDX4, JDX6 AND JDX8)

M13405 -UN-01JAN94



M13405

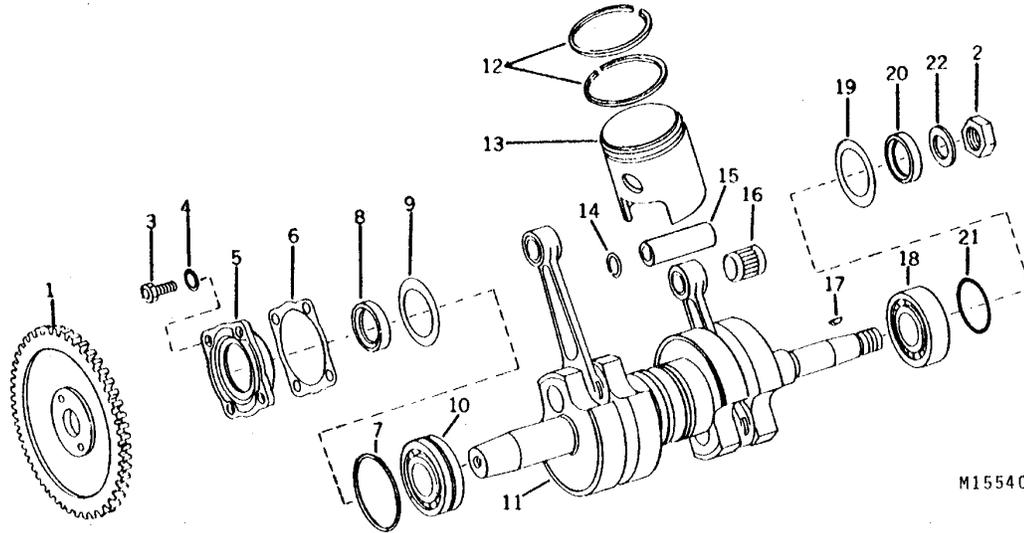
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53522	CRANKCASE	1		
2	M64656	BOLT	8		
3	19M7298	CAP SCREW	3		M8 X 35
4	12M7008	LOCK WASHER	14		8.100 MM
5	24M7095	WASHER	14		8.400 X 15 X 1.600 MM
6	14M7029	NUT	10		M8
7	M63562	PLATE	1		
8	M63572	STUD	2		
9	M63547	PIN	2		
10	M63548	CLIP	2		
11	19M7378	CAP SCREW	1		M8 X 45
12	M64690	GASKET	2		(JDX4, JDX8)
	M63552	WASHER	2	-33103	(800)
	M64690	GASKET	2	33104-	(800)
	M63552	WASHER	2		(JDX6)
13	19M6614	CAP SCREW	2		M6 X 12
14	M63940	GASKET	2		
15	19M3125	CAP SCREW	1		M8 X 10
16	M64659	CONNECTOR	1		
17	M64328	HOSE	1		(SUB M66945)
18	AR48236	CLAMP	2		
19	M63939	CLIP	2		
20	M64177	BOLT	8		
21	14M7027	NUT	8		M6
22	12M7012	LOCK WASHER	8		6.100 MM
23	24M7105	WASHER	8		6 X 12 X 1.600 MM
24	M64657	BOLT	8		
..	AM52546	KIT	1		(SUB AM54227) TOOL
..	M64850	SEALANT	1		

# H23

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## PISTON, CRANKSHAFT, BEARINGS AND RING GEAR (300)

M15540 -UN-01JAN94



M15540

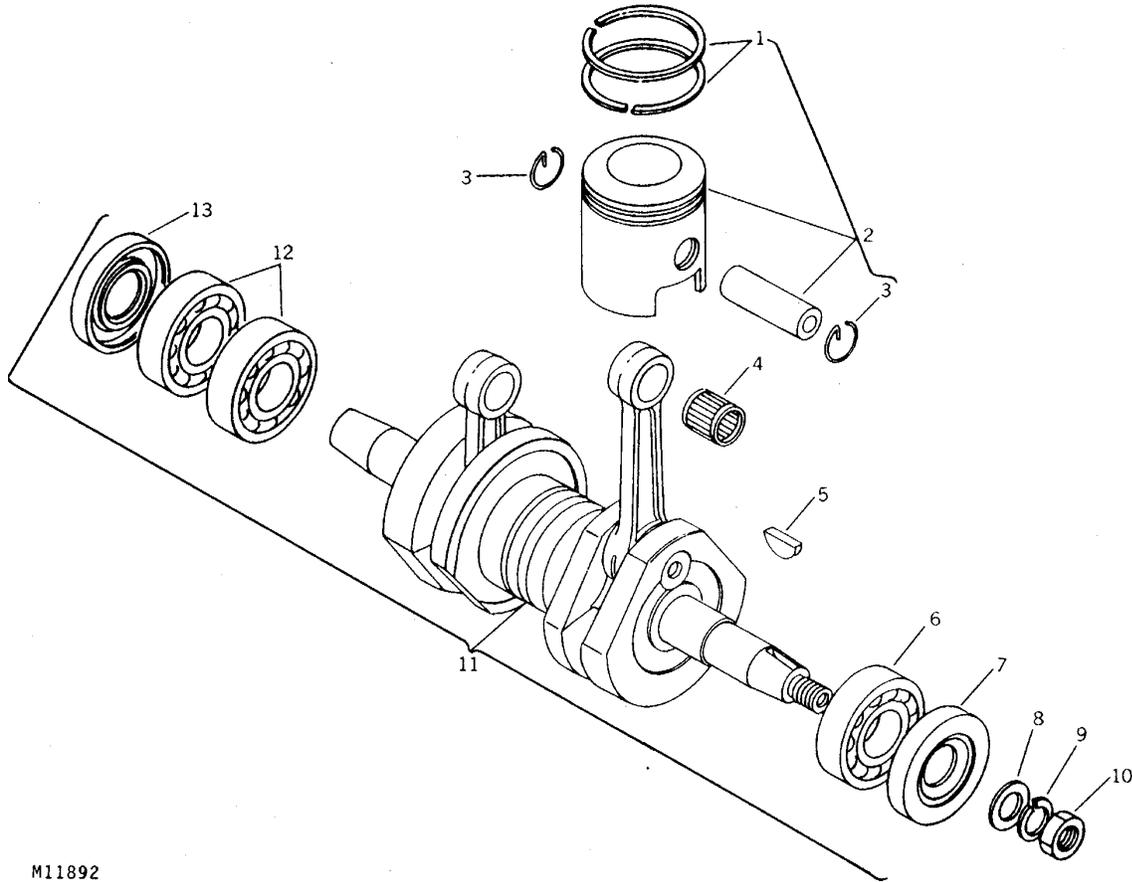
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53116	GEAR	1		(USE ON 300 WITH ELECTRIC START KIT ONLY)
2	14H904	NUT	1		3/4"
3	19H1948	CAP SCREW	4		1/4" X 3/4"
4	M64069	WASHER	4		
5	M64025	PLATE	1		
6	M64024	GASKET	1		
7	M64039	O-RING	1		
8	M64023	SEAL	1		(PTO END)
9	M64021	SHIM	AR		(0.152 MM)
10	AM52524	BEARING	1		(PTO END)
11	AM54422	CRANKSHAFT	1		(SUB FOR AM52522)
12	AM52529	RING	1		STANDARD
	AM52530	RING	1		(0.508 MM) 0.020" OVERSIZE
	AM52531	RING	1		(1.016 MM) 0.040" OVERSIZE
13	AM52526	PISTON	1		(STANDARD)
	AM52527	PISTON	1		(0.508 MM) 0.020" OVERSIZE
	AM52528	PISTON	1		(1.016 MM) 0.040" OVERSIZE
14	M64026	SNAP RING	4		
15	M64027	PIN	2		
16	AM52525	NEEDLE BEARING	2		
17	26H73	SHAFT KEY	1		5/32" X 5/8"
18	AM52532	BEARING	1		(FAN END)
19	M64034	SHIM	AR		(0.152 MM)
20	M64036	SEAL	1		(FAN END)
21	M64037	O-RING	1		
22	24H1746	WASHER	1		25/32" X 1-1/8" X 0.120"

# H24

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## PISTON, CRANKSHAFT, AND BEARINGS (400)(S.N. -55000) (600)

M11892 -UN-01JAN94



M11892

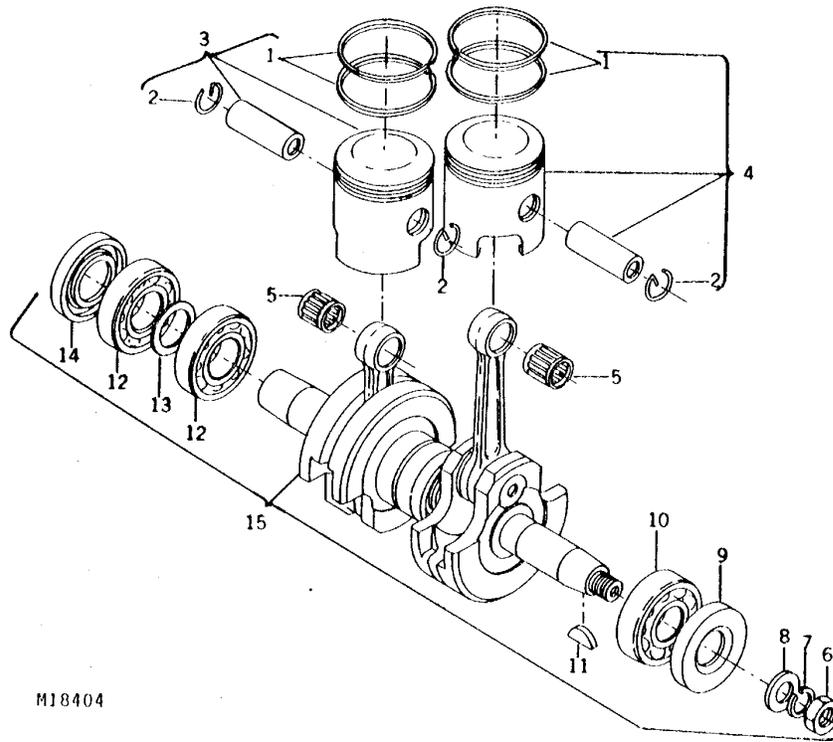
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53057	PISTON RING KIT	2	(400)	
	AM53073	PISTON RING KIT	2	(600)	
2	AM53056	PISTON	2	(400)	
	AM53072	PISTON	2	(600)	
3	M63540	RETAINER	4		
4	AM53034	NEEDLE BEARING	2		
5	M63542	SHAFT KEY	1		
6	AM52359	BEARING	1		(FAN END)
7	M66694	SEAL	1		(SUB FOR M63541 AND M66826) (FAN END)
8	24M7038	WASHER	1		13.500 X 24 X 2.500 MM
9	12M7009	LOCK WASHER	1		14.200 MM
10	M64655	NUT	1		
11	AM53055	CRANKSHAFT	1		
12	AM52405	BEARING	2		(PTO END)
13	M66555	SEAL	1		(SUB FOR M63683 AND M66825) (PTO END)

# H25

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## PISTON, CRANKSHAFT, AND BEARINGS (400)(S.N. 55001- )

M18404 -UN-01JAN94

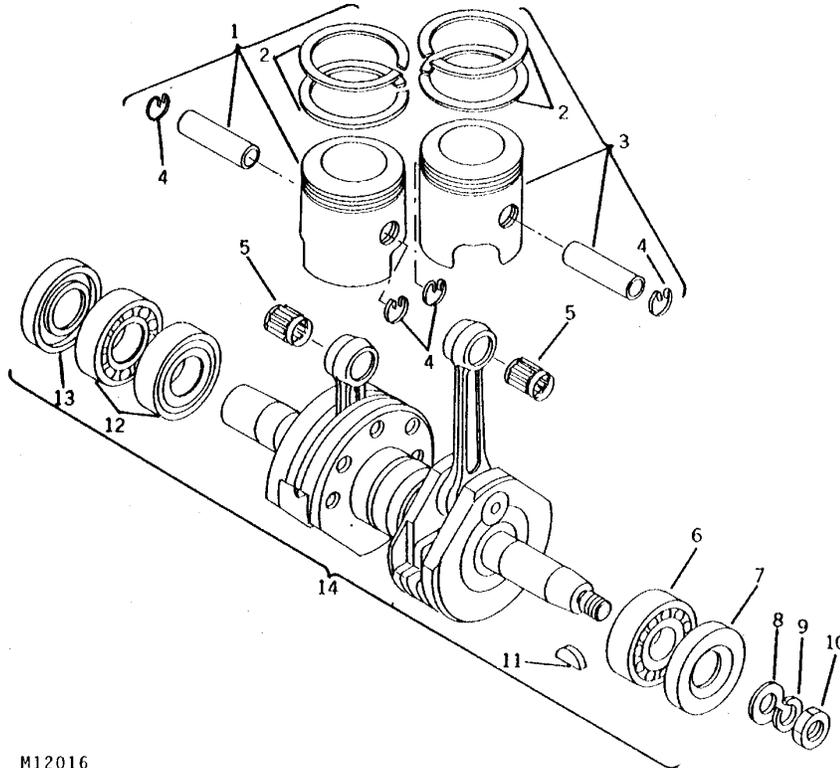


M18404

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53980	PISTON RING KIT	1	(SUB AM54225)	
2	M65649	RETAINER	4	(SUB M66557)	
3	AM54631	PISTON	1	(SUB FOR AM53978 AND AM54387)	
4	AM54630	PISTON	1	(SUB FOR AM53979 AND AM54386)	
5	AM53034	NEEDLE BEARING	2		
6	M64655	NUT	1		
7	12H317	LOCK WASHER	1	9/16"	
8	24M7038	WASHER	1	13.500 X 24 X 2.500 MM	
9	M66694	SEAL	1	(SUB FOR M63541 AND M66826)	
10	AM52359	BEARING	1	(SUB AM53392)	
11	M63542	SHAFT KEY	1		
12	AM53977	BALL BEARING	2	(BEGINNING ENGINE SN 7,412,000)	
	AM52405	BEARING	2	(BEGINNING ENGINE SN 56,000,000)	
13	M66362	SHIM	1		
14	M66555	SEAL	1	(SUB FOR M63683 AND M66825)	
15	AM53976	CRANKSHAFT	1	(SUB FOR AM53518)	

**PISTON, CRANKSHAFT AND BEARINGS**  
(800)(S.N. -33103) (JDX6)

M12016 -UN-01JAN94



M12016

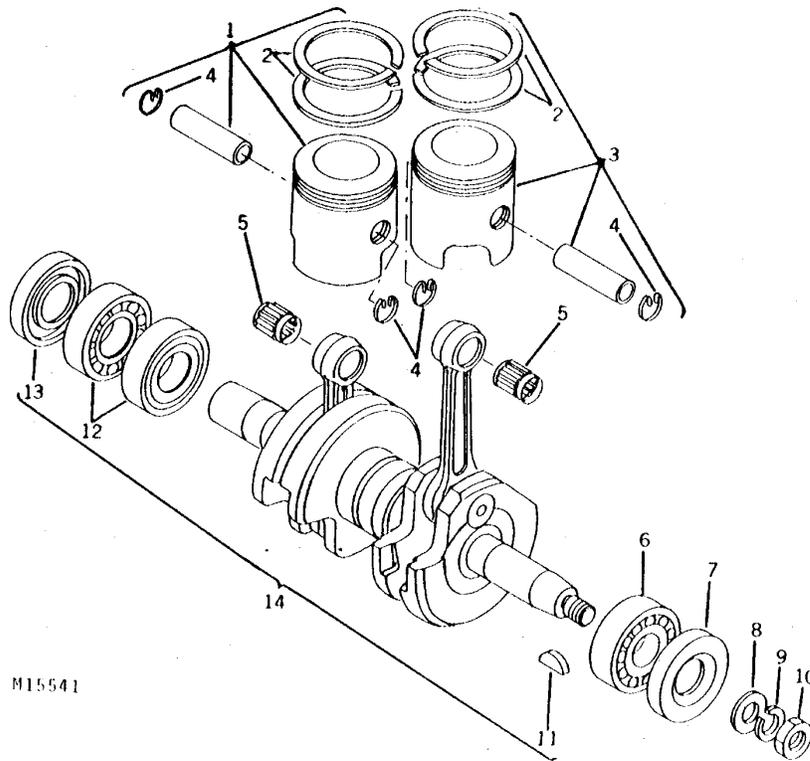
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53981	PISTON	1	-33103	(SUB FOR AM53527) (PTO END) (800)
	AM53033	PISTON	1		(PTO END) (JDX6)
2	AM53049	PISTON RING KIT	2	-33103	(800)
	AM53031	PISTON RING KIT	2		(JDX6)
3	AM53982	PISTON	1	-33103	(SUB FOR AM53526) (FAN END) (800)
	AM53032	PISTON	1		(FAN END) (JDX6)
4	M63540	RETAINER	1		
5	AM53034	NEEDLE BEARING	2		
6	AM52359	BEARING	1		(SUB AM53392) (FAN END)
7	M66694	SEAL	1		(SUB FOR M66826 AND M63541) (FAN END)
8	24M7038	WASHER	1		13.500 X 24 X 2.500 MM
9	12M7009	LOCK WASHER	1		14.200 MM
10	M64655	NUT	1		
11	M63542	SHAFT KEY	1		
12	AM52405	BEARING	2		(PTO END)
13	M66555	SEAL	1		(SUB FOR M63683 AND M66825)
14	AM53976	CRANKSHAFT	1		(SUB FOR AM53518)

# I2

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## PISTON, CRANKSHAFT AND BEARINGS (800)(S.N. 33104- ) (JDX4 AND JDX8)

M15541 -UN-01JAN94



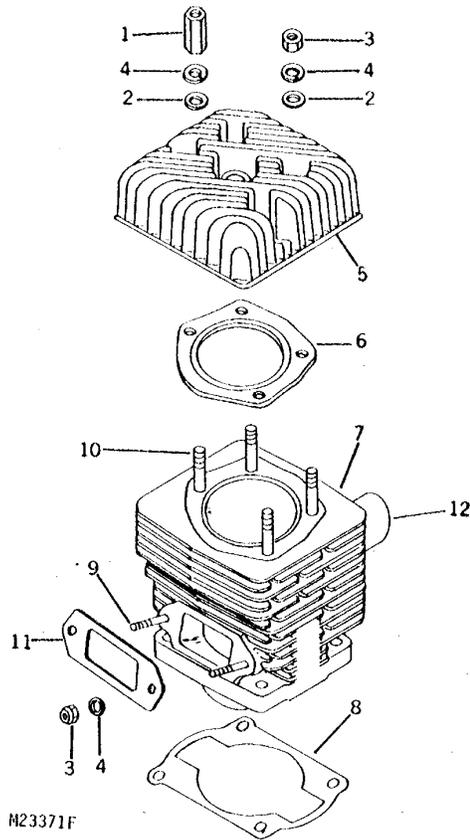
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54391	PISTON	1		(SUB FOR AM53527 AND AM53981) (PTO END) (JDX8)
	AM54391	PISTON	1	33104-	(SUB FOR AM53527 AND AM53981) (PTO END) (800)
	AM53517	PISTON	1		(SUB AM54387) (PTO END) (JDX4)
	AM54393	PISTON	1		(0.254 MM) 0.010", (PTO END) (JDX8, 800)
2	AM53525	PISTON RING KIT	2		(SUB AM53983) (JDX8)
	AM53525	PISTON RING KIT	2	33104-	(SUB AM53983) (800)
	AM53519	PISTON RING KIT	2		(SUB AM54225) (JDX4)
	AM54111	PISTON RING KIT	2		(0.254 MM) 0.010", (JDX8, 800)
3	AM54390	PISTON	1		(SUB FOR AM53526 AND AM53982) (FAN END) (JDX8)
	AM54390	PISTON	1	33104-	(SUB FOR AM53526 AND AM53982) (FAN END) (800)
	AM53516	PISTON	1		(SUB AM54386) (FAN END) (JDX4)
	AM54392	PISTON	1		(0.254 MM) 0.010", (FAN END) (JDX8, 800)
4	M65649	RETAINER	4		(SUB M66557)
5	AM53034	NEEDLE BEARING	2		
6	AM52359	BEARING	1		(FAN END)
7	M66694	SEAL	1		(SUB FOR M63541 AND M66826) (FAN END)
8	24M7038	WASHER	1		13.500 X 24 X 2.500 MM
9	12M7009	LOCK WASHER	1		14.200 MM
10	M64655	NUT	1		
11	M63542	SHAFT KEY	1		
12	AM52405	BEARING	2		(PTO END)
13	M66555	SEAL	1		(SUB FOR M63683 AND M66825)
14	AM53976	CRANKSHAFT	1		(SUB FOR AM53518)

# 13

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDERS, CYLINDER HEADS AND GASKETS (300)

M23371F -UN-01JAN94



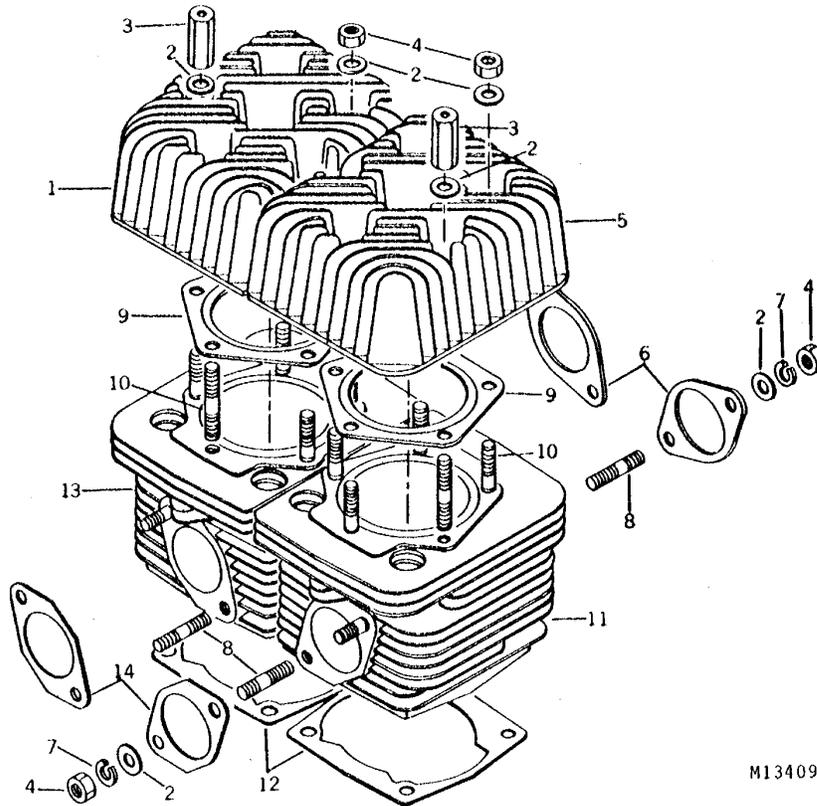
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64152	NUT	2		
2	M42010	WASHER	8		
3	14H785	NUT	10	5/16"	
4	12H303	LOCK WASHER	10	5/16"	
5	M64591	CYLINDER HEAD	2		
6	M63996	GASKET	2		
7	AM53550	CYLINDER BLOCK	2		
8	M63997	GASKET	2		
9	M65687	STUD	4		
10	M64722	STUD	8		
11	M64017	GASKET	2		
12	M68275	TUBE	1		
..	AM52545	GASKET KIT	1		(INCLUDES (2) M63996, (2) M63997, M64016, (2) M64017, (2) M64018, M64023, M64024, M64036, M64037 AND M64039)

# 14

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDERS, CYLINDER HEADS AND GASKETS (400)(S.N. -55000) (600)

M13409 -UN-01JAN94



M13409

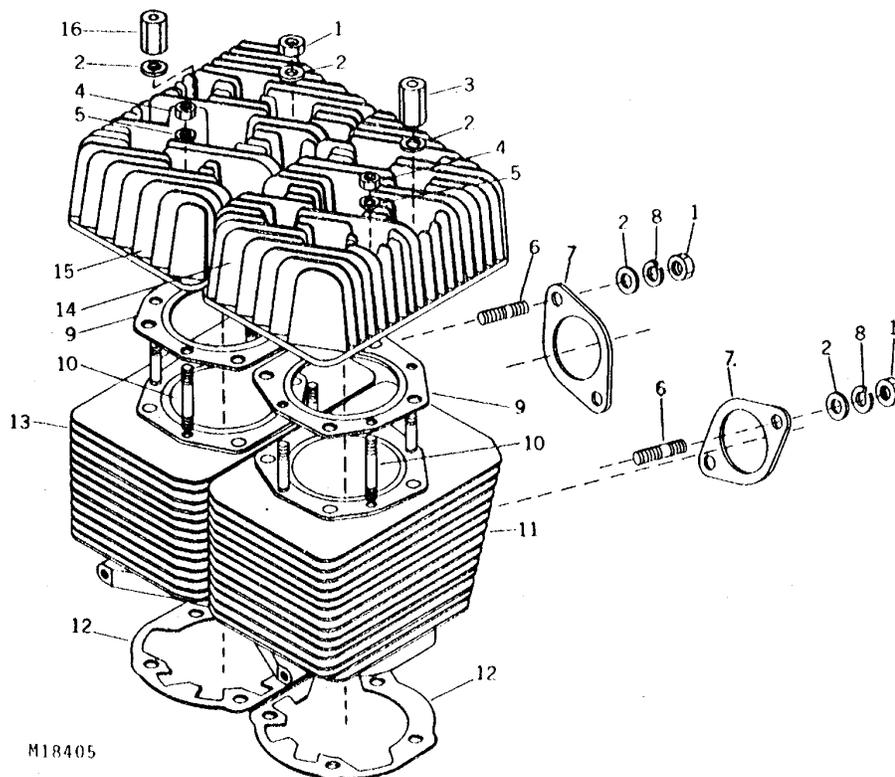
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64677	CYLINDER HEAD	1	(400) L.H.	
	M64691	CYLINDER HEAD	1	(600) L.H.	
2	24M7095	WASHER	18	8.400 X 15 X 1.600 MM	
3	M64680	NUT	2		
4	14M7029	NUT	16	M8	
5	M64678	CYLINDER HEAD	1	(400) R.H.	
	M64692	CYLINDER HEAD	1	(600) R.H.	
6	M64664	GASKET	2	(SUB M65413)	
7	12M7008	LOCK WASHER	8	8.100 MM	
8	M63555	STUD	8		
9	M63553	GASKET	2	(400)	
	M63621	GASKET	2	(600)	
10	M63554	STUD	10		
11	AM53059	CYLINDER	1	(400) R.H.	
	AM53076	CYLINDER	1	(600) R.H.	
12	M64679	GASKET	2		
13	AM53058	CYLINDER	1	(400) L.H.	
	AM53075	CYLINDER	1	(600) L.H.	
14	M64681	GASKET	2		
..	AM53071	GASKET KIT	1	(INCLUDES M63553, M64679, M65413, M64681 AND (2) M64690) (400)	
..	AM53077	GASKET KIT	1	(INCLUDES M63621, M64679, M65413, M64681 AND (2) M64690) (600)	

# 15

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDERS, CYLINDER HEADS AND GASKETS (400)(S.N. 55001- )

M18405 -UN-01JAN94



M18405

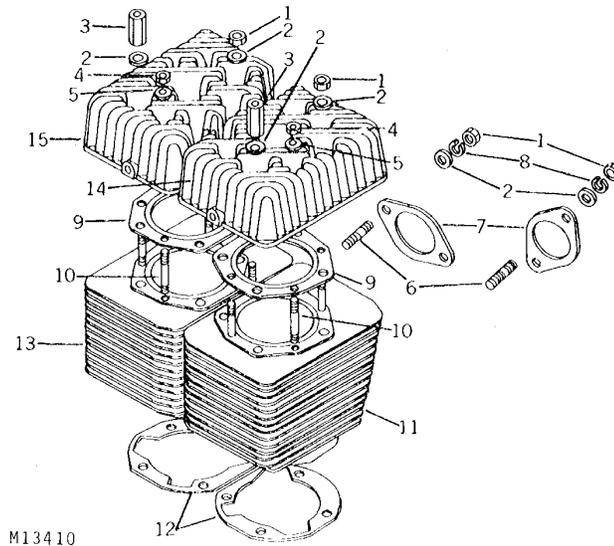
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14M7029	NUT	8	M8	
2	24M7095	WASHER	12	8.400 X 15 X 1.600 MM	
3	M65654	NUT	2		
4	14M7027	NUT	8	M6	
5	24M7105	WASHER	8	6 X 12 X 1.600 MM	
6	M63555	STUD	4		
7	M65413	GASKET	2		
8	12H303	LOCK WASHER	4	5/16"	
9	M65652	GASKET	2		
10	M63954	BOLT	8		
11	AM53520	CYLINDER	1		(INCLUDES M63555 AND M63954) R.H.
12	M65653	GASKET	1		
13	AM53988	CYLINDER	1		(BEGINNING ENGINE SN 7,412,000) L.H.
	AM53521	CYLINDER	1		(BEGINNING ENGINE SN 56,000,000) L.H.
14	M66371	CYLINDER HEAD	1		(BEGINNING ENGINE SN 7,412,000) R.H.
	M65650	CYLINDER HEAD	1		(SUB M66371) (BEGINNING ENGINE SN 56,000,000) R.H.
15	M65651	CYLINDER HEAD	1		L.H.
16	M66365	NUT	2		
..	AM53524	GASKET	1		(INCLUDES M63940, M63980, M63981, M64690, M65413, M65652 AND M65653)

# I6

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDER, CYLINDER HEADS AND GASKETS (800)(S.N. -33103) (JDX6)

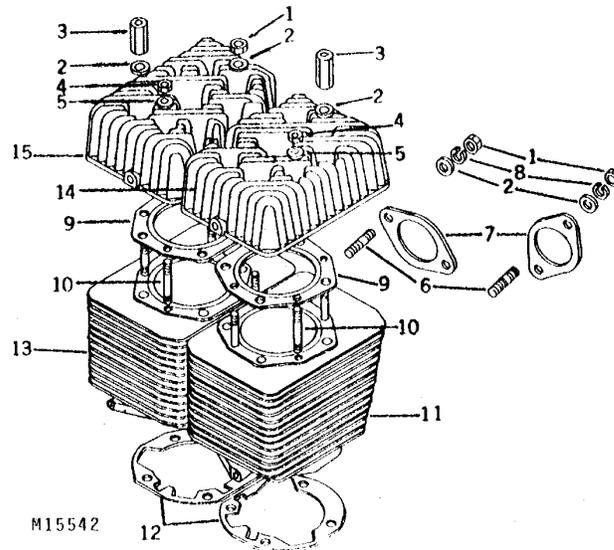
M13410 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14M7029	NUT	10	M8	
2	24M7095	WASHER	12	8.400 X 15 X 1.600 MM	
3	M64663	NUT	2		
4	14M7027	NUT	8	M6	
5	24M7105	WASHER	8	6 X 12 X 1.600 MM	
6	M63555	STUD	4		
7	M64664	GASKET	2	(SUB M65413)	
8	12M7008	LOCK WASHER	4	8.100 MM	
9	M64675	GASKET	2	-33103	(800)
	M64661	GASKET	2		(JDX6)
10	M63954	BOLT	8		
11	AM53053	CYLINDER	1	-33103	(FAN END) (800)
	AM53037	CYLINDER	1		(FAN END) (JDX6)
12	M64662	GASKET	2		
13	AM53989	CYLINDER	1	-33103	(SUB FOR AM53052) (PTO END) (800)
	AM53036	CYLINDER	1		(PTO END) (JDX6)
14	M64674	CYLINDER HEAD	1	-33103	(SUB M66372) (FAN END) (800)
	M64695	CYLINDER HEAD	1		(FAN END) (JDX6)
15	M64673	CYLINDER HEAD	1	-33103	(PTO END) (800)
	M64694	CYLINDER HEAD	1		(PTO END) (JDX6)
..	AM53054	GASKET KIT	1	-33103	(INCLUDES M64675, M64662, M65413, M63980, M63981, (2) M63552 AND (2) M63940) (800)
..	AM53048	GASKET KIT	1		(INCLUDES M64661, M64662, M65413, M63980, M63981, (2) M63552 AND (2) M63940) (JDX6)

**CYLINDER, CYLINDER HEADS AND GASKETS**  
(800)(S.N. 33104- ) (JDX4 AND JDX8)

M15542 -UN-01JAN94



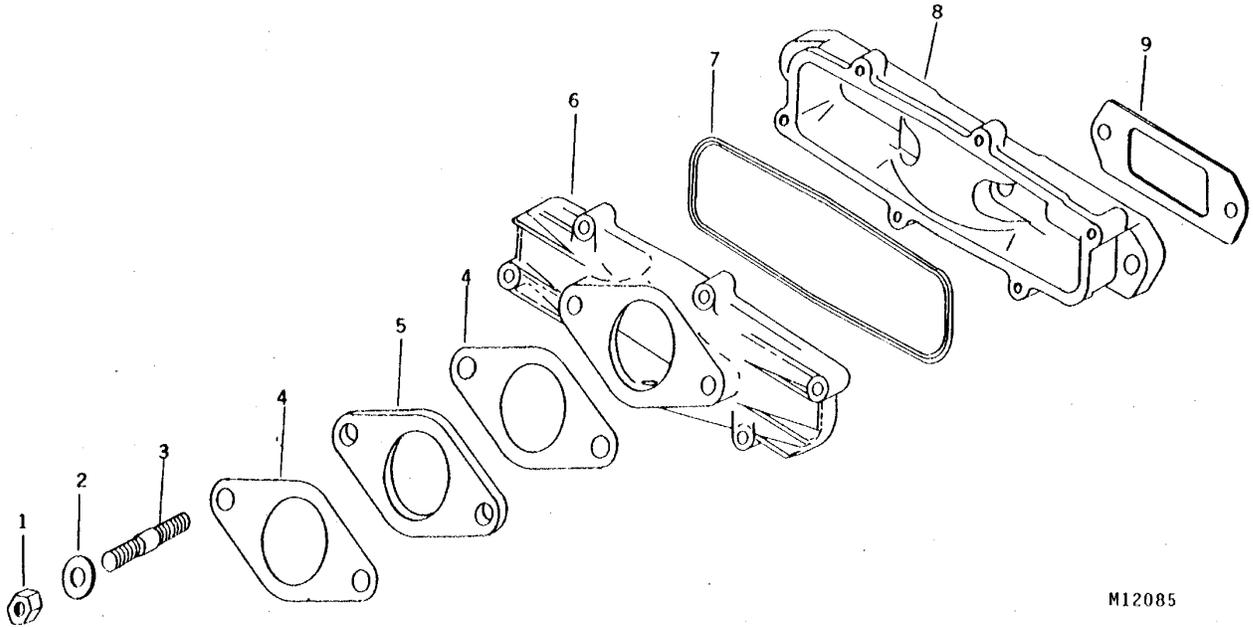
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14M7029	NUT	8	M8	
2	24M7095	WASHER	12	8.400 X 15 X 1.600 MM	
3	M65654	NUT	4		
4	14M7027	NUT	8	M6	
5	24M7105	WASHER	8	6 X 12 X 1.600 MM	
6	M63555	STUD	4		
7	M65413	GASKET	2		
8	12M7008	LOCK WASHER	4	8.100 MM	
9	M64675	GASKET	2	(JDX8)	
	M64675	GASKET	2	33104-	(800)
	M65652	GASKET	2		(JDX4)
10	M63954	BOLT	8		
11	AM53053	CYLINDER	1		(FAN END) (JDX8)
	AM53053	CYLINDER	1	33104-	(FAN END) (800)
	AM53520	CYLINDER	1		(FAN END) (JDX4)
12	M65653	GASKET	2		
13	AM53989	CYLINDER	1		(SUB FOR AM53052) (PTO END) (JDX8)
	AM53989	CYLINDER	1	33104-	(SUB FOR AM53052) (PTO END) (800)
	AM53521	CYLINDER	1		(PTO END) (JDX4)
14	M64674	CYLINDER HEAD	1		(SUB M66372) (FAN END) (JDX8)
	M64674	CYLINDER HEAD	1	33104-	(SUB M66372) (FAN END) (800)
	M65650	CYLINDER HEAD	1		(SUB M66371) (FAN END) (JDX4)
15	M64673	CYLINDER HEAD	1		(PTO END) (JDX8)
	M64673	CYLINDER HEAD	1	33104-	(PTO END) (800)
	M65651	CYLINDER HEAD	1		(PTO END) (JDX4)
..	AM53528	GASKET	2		(INCLUDES M63940, M63980, M63981, M64690, M65653, M65413 AND M64675) (JDX8)
..	AM53528	GASKET	2	33104-	(INCLUDES M63940, M63980, M63981, M64690, M65653, M65413 AND M64675) (800)
..	AM53524	GASKET	2		(INCLUDES M63940, M63980, M63981, M64690, M65652, M65653 AND M65413) (JDX4)

# 18

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## INTAKE MANIFOLD (300)

M12085 -UN-01JAN94



M12085

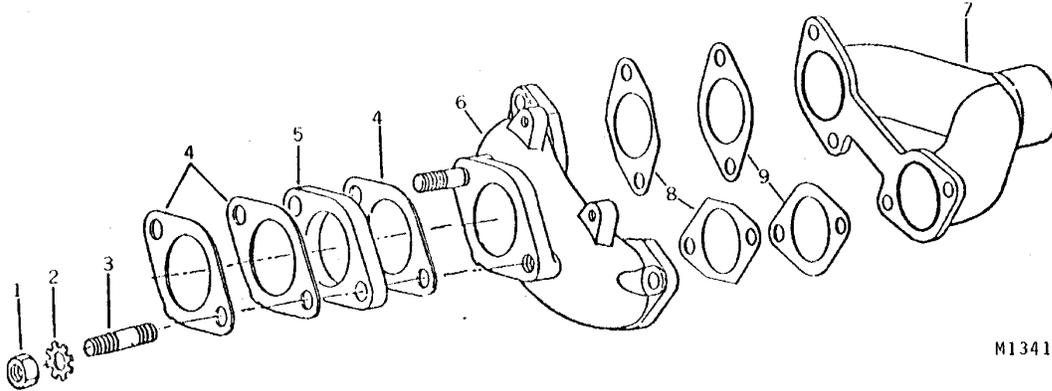
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2		
2	M64068	WASHER	2		3/8"
3	M64020	STUD	2		
4	M64018	GASKET	2		
5	M64019	SPACER	1		
6	M64015	MANIFOLD	1		
7	M64016	GASKET	1		
8	M64014	MANIFOLD	1		
9	M64017	GASKET	2		

# 19

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## INTAKE AND EXHAUST MANIFOLDS (400)(S.N. -55000) (600)

M13412 -UN-01JAN94



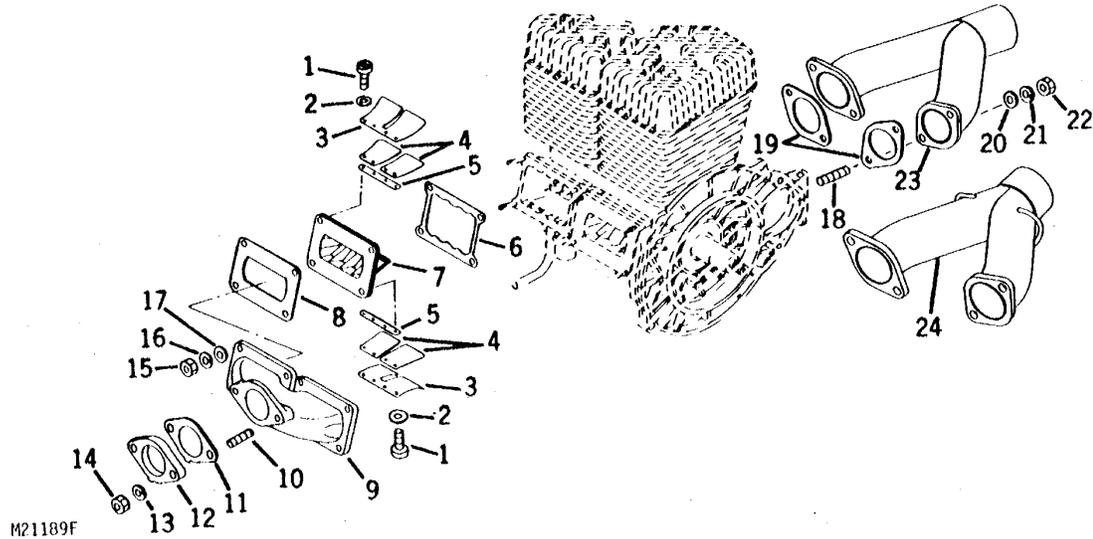
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14M7140	NUT	2	M10	
2	12H304	LOCK WASHER	2	3/8"	
3	M63640	BOLT	2		
4	M63999	GASKET	3		
5	M63643	INSULATOR	1		
6	M64687	INTAKE MANIFOLD	1		
7	M64688	EXHAUST MANIFOLD	1		
8	M64681	GASKET	2		
9	M64664	GASKET	2	(SUB M65413)	

# I10

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY (400)(S.N. 55001- ) (800, JDX4, JDX6 AND JDX8)

M21189F -UN-01JAN94



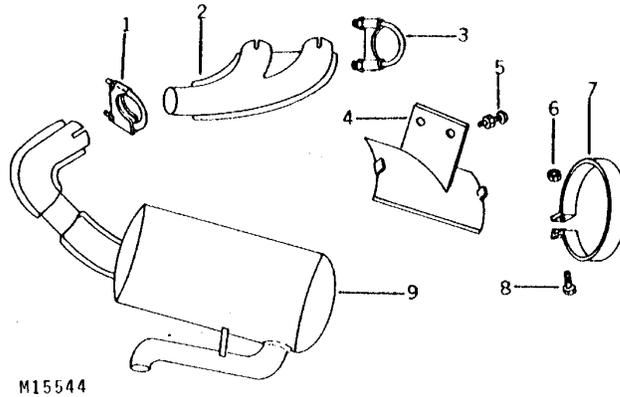
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21M7044	SCREW	16	M3 X 5	
2	12H233	LOCK WASHER	16	1/8"	
3	M63979	GUIDE	4		
4	M65658	VALVE	8		(JDX4, JDX8)
	M63978	VALVE	8	-33103	(800)
	M65658	VALVE	8	33104-	(800)
	M65658	VALVE	8	55001-	(400)
	M63978	VALVE	8		(JDX6)
5	M63977	SHIM	4		
6	M63980	GASKET	2		
7	M63976	HOUSING	2		
8	M63981	GASKET	2		
9	M64672	INTAKE MANIFOLD	1		
10	M63640	BOLT	2		
11	M63999	GASKET	1		
12	M63643	INSULATOR	1		
13	12H304	LOCK WASHER	2	3/8"	
14	14M7140	NUT	2	M10	
15	14M7027	NUT	8	M6	
16	12H302	LOCK WASHER	8	1/4"	
17	24M7105	WASHER	8	6 X 12 X 1.600 MM	
18	M63555	STUD	4		
19	M65413	GASKET	1	55001-	(400)
	M65413	GASKET	2		(JDX4, JDX8)
	M64664	GASKET	2	-30000	(SUB M65413) (800)
	M65413	GASKET	2	30001-	(800)
	M64664	GASKET	2		(SUB M65413) (JDX6)
20	24M7095	WASHER	12		8.400 X 15 X 1.600 MM
21	12H303	LOCK WASHER	4		5/16"
22	14M7029	NUT	10		M8
23	M64003	EXHAUST MANIFOLD	1		(JDX4, JDX6)
	M64003	EXHAUST MANIFOLD	1	55001-	(400)
	M64003	EXHAUST MANIFOLD	1	-30000	(800)
24	AM53479	EXHAUST MANIFOLD	1	30001-	(800)
	AM53479	EXHAUST MANIFOLD	1		(JDX8)

# 111

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## MUFFLER ASSEMBLY (300)

M15544 -UN-01JAN94



M15544

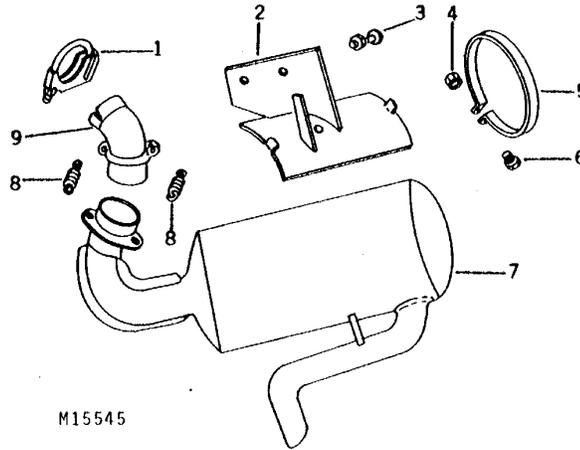
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52515	CLAMP	1		
2	AM52567	EXHAUST MANIFOLD	1		
3	AM52317	CLAMP	2		
4	AM52954	BRACKET	1		
5	03H1519	BOLT	2	3/8" X 1"	
	M63440	LOCK NUT	2		
6	M63707	LOCK NUT	2		
7	M63813	BAND	2		
8	19H1738	CAP SCREW	2	1/4" X 2"	
9	AM52901	MUFFLER	1	(SUB FOR AM53412)	

# I12

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## MUFFLER ASSEMBLY (400)(S.N. -55000) (600)

M15545 -UN-01JAN94



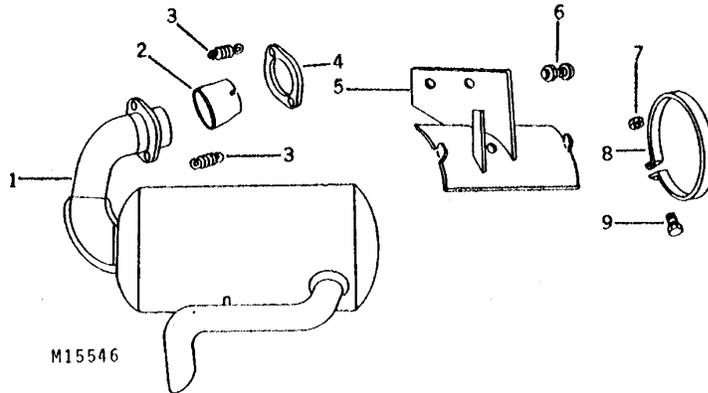
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52418	CLAMP	1		
2	AM52955	BRACKET	1		
3	03H1519	BOLT	2	3/8" X 1"	
	M63440	LOCK NUT	2		
4	M63707	LOCK NUT	2		
5	M63813	BAND	2		
6	19H1738	CAP SCREW	2	1/4" X 2"	
7	AM52932	MUFFLER	1		
8	M65445	SPRING	2		
9	AM52722	TUBE	1		

# I13

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## MUFFLER ASSEMBLY (400)(S.N. 55001- ) (JDX4 AND JDX6)

M15546 -UN-01JAN94



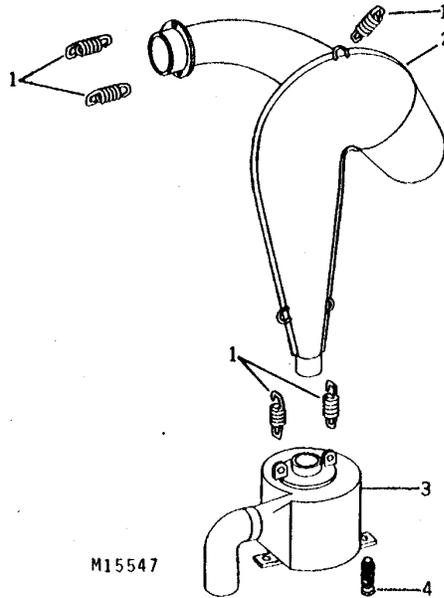
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53092	MUFFLER	1		
2	M64990		1		
3	M65445	SPRING	2		
4	M64844	FLANGE	1		
5	AM52955	BRACKET	1		
6	03H1480	BOLT	2		3/8" X 1-1/4"
	M63440	LOCK NUT	2		
7	M63707	LOCK NUT	2		
8	M63813	BAND	1		
9	19H1738	CAP SCREW	2		1/4" X 2"

# I14

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## MUFFLER ASSEMBLY (800 AND JDX8)

M15547 -UN-01JAN94



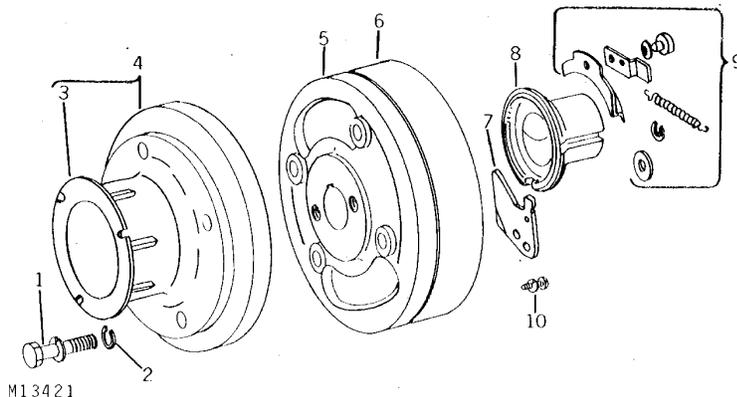
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65445	SPRING	5		
2	AM53426	CHAMBER	1		
3	AM53411	MUFFLER	1	(SUB AM55297)	
4	19H1914	CAP SCREW	2	1/4" X 1"	
	24H1224	WASHER	2	11/32" X 1" X 1/16"	
	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
	M63707	LOCK NUT	2		

# I15

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FLYWHEEL AND IGNITION ADVANCE (300)

M13421 -UN-01JAN94



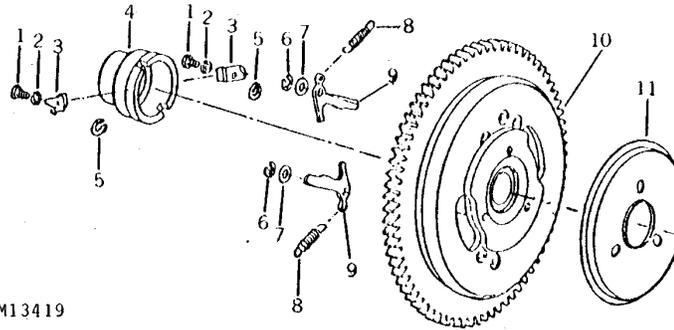
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1948	CAP SCREW	4	1/4" X 3/4"	
	12H302	LOCK WASHER	4	1/4"	
2	M64069	WASHER	4		
3	M64851	BOWL	1		
4	AM53114	SHEAVE	1		
5	M64038	HUB	1		
6	AM53117	FLYWHEEL	1		
7	M64092	WEIGHT	1		
8	M64084	CAM	1		
9	AM53118	WEIGHT	1		
10	21H1142	SCREW	4	1/4" X 1/2"	
	12H297	LOCK WASHER	4	1/4"	

# I16

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FLYWHEEL AND IGNITION ADVANCE (400)(S.N. -55000) (600)

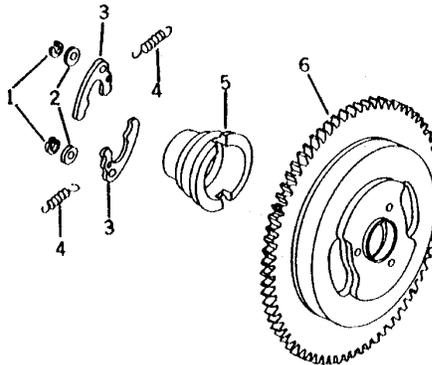
M13419 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21M1211	SCREW	2	M4 X 6	
2	12M7031	LOCK WASHER	2	4.100 MM	
3	M64685	PLATE	2		
4	M64684	CAM	1		
5	M63990	SHIM	2		
6	M63603	RETAINER	2		
7	M63605	WASHER	4		
8	M63991	SPRING	2		
9	M63993	WEIGHT	2		
10	AM53070	FLYWHEEL	1		(INCLUDES RING GEAR)
11	M64686	PLATE	1		

## FLYWHEEL AND IGNITION ADVANCE (800, JDX4, JDX6 AND JDX8)

M15548 -UN-01JAN94



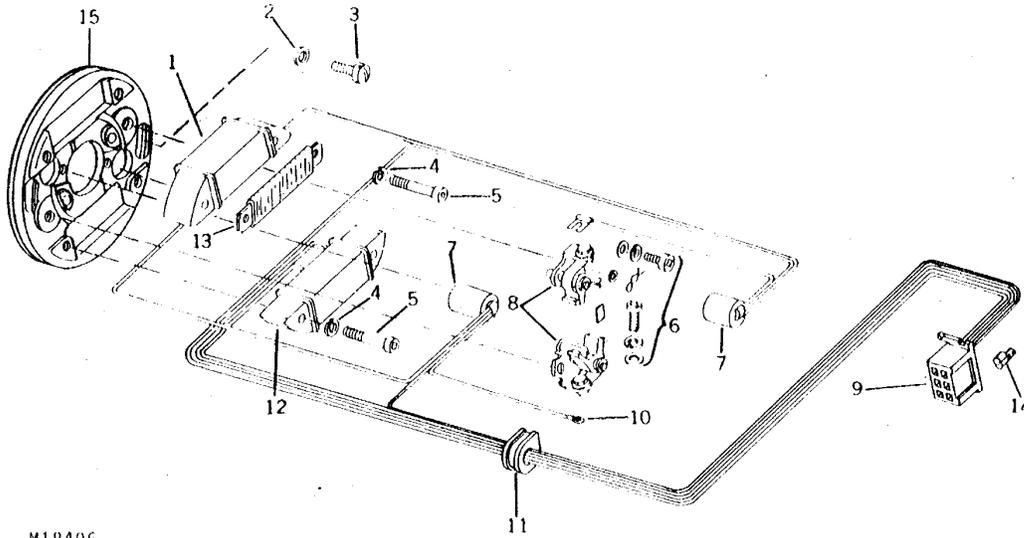
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63636	RETAINER	2		
2	M63637	WASHER	2		
3	M63994	WEIGHT	2		
4	M64855	SPRING	2		
5	M64854	CAM	1		
6	AM53047	FLYWHEEL	1		(INCLUDES RING GEAR)

# I17

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## STATOR PLATE ASSEMBLY (300)

M18406 -UN-01JAN94



M18406

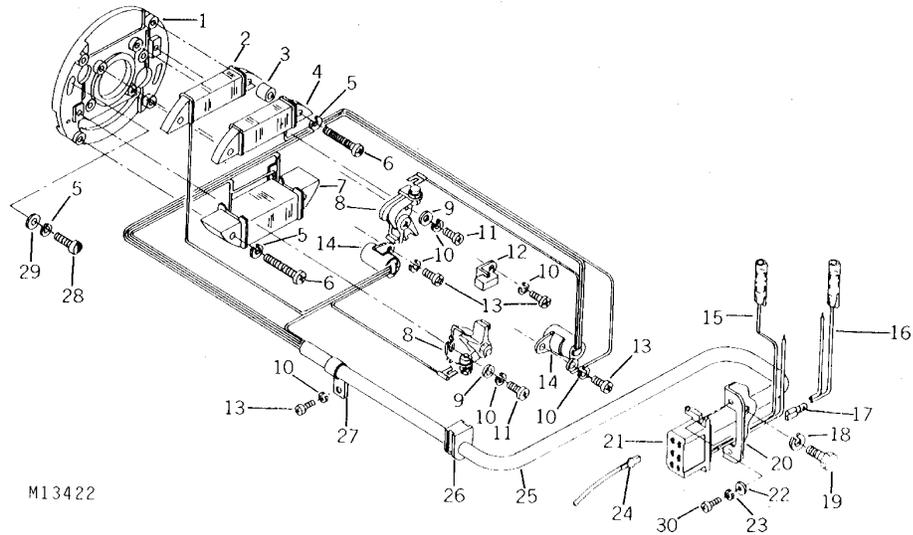
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53167	ELECTRICAL COIL	1		IGNITION
2	24H1283	WASHER	2		7/32" X 1/2" X 0.049"
3	21H1317	SCREW	2		0.190" X 5/8"
4	12H246	LOCK WASHER	4		0.190"
5	21M7022	SCREW	4		M5 X 20
6	AM53165	KIT	2		IGNITION
7	AM52554	CAPACITOR	2		
8	AM53119	CONTACT	2		
9	M65688	CONNECTOR	1		
10	R32018	TERMINAL	1		
11	M64013	GROMMET	1		
12	AM53166	ELECTRICAL COIL	1		(100 WATT) LIGHTING
13	AM52993	ELECTRICAL COIL	1		(23 WATT)
14	M65689	TERMINAL	5		(FEMALE)
15	M64083	PLATE	1		

# I18

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## STATOR PLATE ASSEMBLY (400)(S.N. -55000) (600)

M13422 -UN-01JAN94



M13422

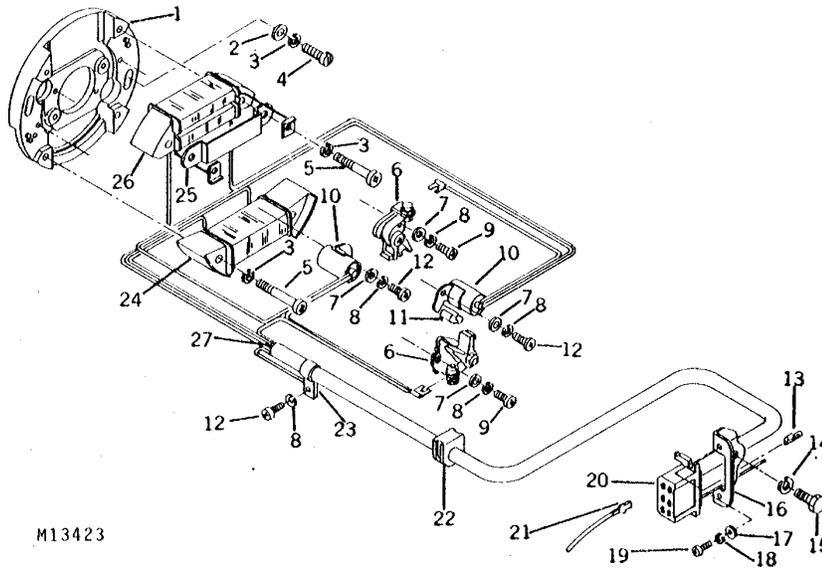
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64683	PLATE	1		
2	AM53061	ELECTRICAL COIL	1	IGNITION	
3	M63617	SPACER	2		
4	AM53065	ELECTRICAL COIL	1	IGNITION	
5	12M7011	LOCK WASHER	6	5.100 MM	
6	21M7124	SCREW	4	M5 X 35	
7	AM53062	ELECTRICAL COIL	1	LIGHTING	
8	AM53064	POINT	2	(400)	
	AM53170	CONTACT	2	(600)	
9	24M7117	WASHER	2	4.300 X 9 X 0.800 MM	
10	12M7031	LOCK WASHER	6	4.100 MM	
11	21M7209	SCREW	2	M4 X 10	
12	AM52376	FELT	1		
13	21M1211	SCREW	4	M4 X 6	
14	AM53063	CAPACITOR	2		
15	AM52381	WIRING LEAD	1	NO. 2	
16	AM52380	WIRING LEAD	1	NO. 1	
17	M63593	RECEPTACLE	5	(FEMALE)	
18	12M7012	LOCK WASHER	1	6.100 MM	
19	19M7560	CAP SCREW	1	M6 X 16	
20	M63725	HOLDER	1		
21	M63589	SOCKET OUTLET	1		
22	24M7029	SHIM	2	0.500 MM	
23	12M1621	LOCK WASHER	2	3.100 MM	
24	M64232	TAB	5	(MALE)	
25	M63538	SHIELD	1		
26	M63537	BUSHING	1	(SUB M65660)	
27	M63587	CLAMP	1		
28	21M7022	SCREW	2	M5 X 20	
29	24M7027	WASHER	2	5.300 X 10 X 1 MM	
30	21M7201	SCREW	2	M3 X 8	

# I19

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## STATOR PLATE ASSEMBLY (800, JDX4, JDX6 AND JDX8)

M13423 -UN-01JAN94



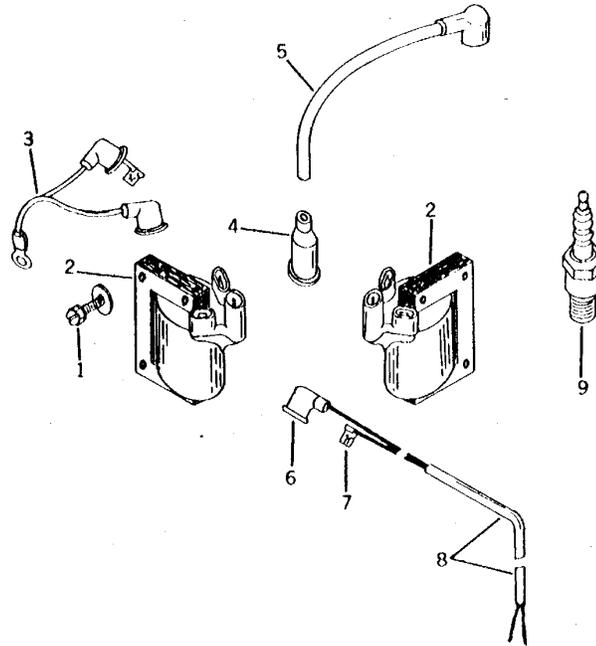
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63984	PLATE	1		
2	24M7027	WASHER	2	5.300 X 10 X 1 MM	
3	12M7011	LOCK WASHER	4	5.100 MM	
4	21M7022	SCREW	2	M5 X 20	
5	21M7142	SCREW	4	M5 X 25	
6	AM53168	CONTACT	2		
7	24M7117	WASHER	4	4.300 X 9 X 0.800 MM	
8	12M7031	LOCK WASHER	5	4.100 MM	
9	21M1247	SCREW	2	M4 X 8	
10	AM53043	CAPACITOR	2		
11	AM52396	FELT	1		
12	21M1211	SCREW	3	M4 X 6	
13	M63593	RECEPTACLE	5	(FEMALE)	
14	12M7012	LOCK WASHER	1	6.100 MM	
15	19M7560	CAP SCREW	1	M6 X 16	
16	M63725	HOLDER	1		
17	24M7029	SHIM	2	0.500 MM	
18	12M1621	LOCK WASHER	2	3.100 MM	
19	21M7201	SCREW	2	M3 X 8	
20	M63589	SOCKET OUTLET	1		
21	M64232	TAB	5	(MALE)	
22	M65660	BUSHING	1	(JDX4, JDX8)	
	M63537	BUSHING	1	-33103	(SUB M65660) (800)
	M65660	BUSHING	1	33104-	(800)
	M63537	BUSHING	1		(SUB M65660) (JDX6)
23	M63985	CLAMP	1		
24	AM53042	ELECTRICAL COIL	1		LIGHTING
25	M64676	PLATE	1		
26	AM53041	ELECTRICAL COIL	1		IGNITION
27	AM53044	WIRING LEAD	1		

# I20

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## COILS AND IGNITION WIRES (300)

M15549 -UN-01JAN94



M15549

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1312	SCREW	4		0.190" X 1"
	12H295	LOCK WASHER	4		0.190"
2	AM52535	ELECTRICAL COIL	2		IGNITION
3	AM52536	WIRE	1		
4	M64044	BOOT	2		
5	AM52537	CABLE	2		
6	M64045	BOOT	2		
7	M64043	CONNECTOR	2		
8	M64046	SLEEVE	1		
9	AM53007	SPARK PLUG	1		(AC S42 XLR) (NORMAL)
	AM53006	SPARK PLUG	1		(CHAMPION RN3) (NORMAL)
	AM53016	SPARK PLUG	1		(A) (CHAMPION RN3G) (NORMAL)
	AM53941	SPARK PLUG	1		(CHAMPION QN3) (NORMAL)
	AM53008	SPARK PLUG	1		(AC S41 XLR) (COLD)
	AM53001	SPARK PLUG	1		(CHAMPION RN2) (COLD)
	AM52641	SPARK PLUG	1		(A) (CHAMPION RN59G) (COLD)
	AM53018	SPARK PLUG	1		(AC S43 XLR) (HOT)
	AM53019	SPARK PLUG	1		(CHAMPION RN4) (HOT)
	AM53020	SPARK PLUG	1		(A) (CHAMPION RN4G) (HOT)

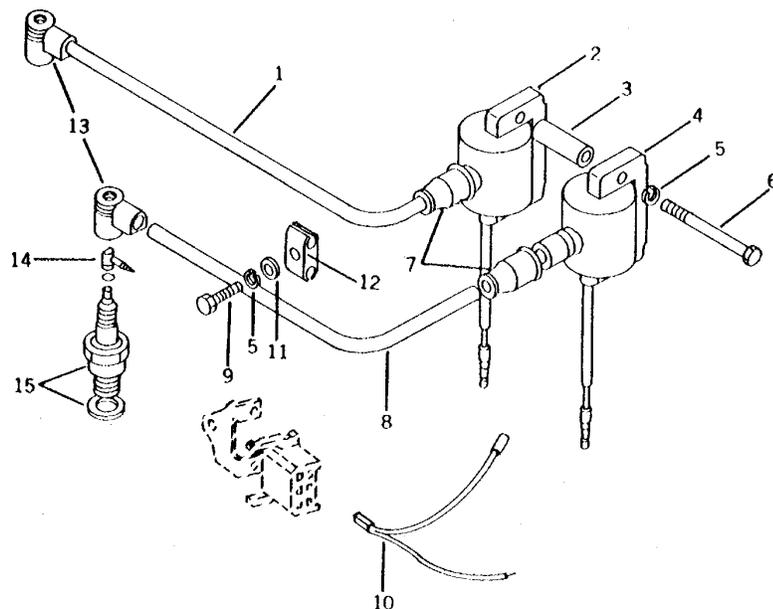
(A) PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE

# I21

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## COILS AND IGNITION WIRES (400)(S.N. -55000) (600)

M12020 -UN-01JAN94



M12020

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53068	WIRE	1	(SUB AM53069) NO. 1	
2	AM53066	ELECTRICAL COIL	1	NO. 1	
3	M63618	SPACER	2		
4	AM53067	ELECTRICAL COIL	1	NO. 2	
5	12M7012	LOCK WASHER	3	6.100 MM	
6	19M5793	CAP SCREW	2	M6 X 65	
7	M63588	BOOT	2		
8	AM53069	WIRE	1	NO. 2	
9	19M7077	CAP SCREW	1	M6 X 20	
10	AM52380	WIRING LEAD	1	(WHITE)	
	AM52381	WIRING LEAD	1	(RED)	
11	24M7105	WASHER	1	6 X 12 X 1.600 MM	
12	M63986	CLAMP	1		
13	M63590	CONNECTOR	2		
14	M63728	SCREW	2		
15	AM53007	SPARK PLUG	1	(AC S42XLR) (NORMAL)	
	AM53006	SPARK PLUG	1	(CHAMPION RN3) (HOT)	
	AM53016	SPARK PLUG	1	(A) (CHAMPION RN3G) (HOT)	
	AM53001	SPARK PLUG	1	(CHAMPION RN2) (NORMAL)	
	AM53008	SPARK PLUG	1	(AC S41XLR) (COLD)	
	AM53014	SPARK PLUG	1	(CHAMPION N57) (COLD)	
	AM53015	SPARK PLUG	1	(A) (CHAMPION N57G) (COLD)	
	AM53018	SPARK PLUG	1	(AC S43XLR) (HOT)	
	AM53488	SPARK PLUG	1	(A) (CHAMPION N2G) (NORMAL)	

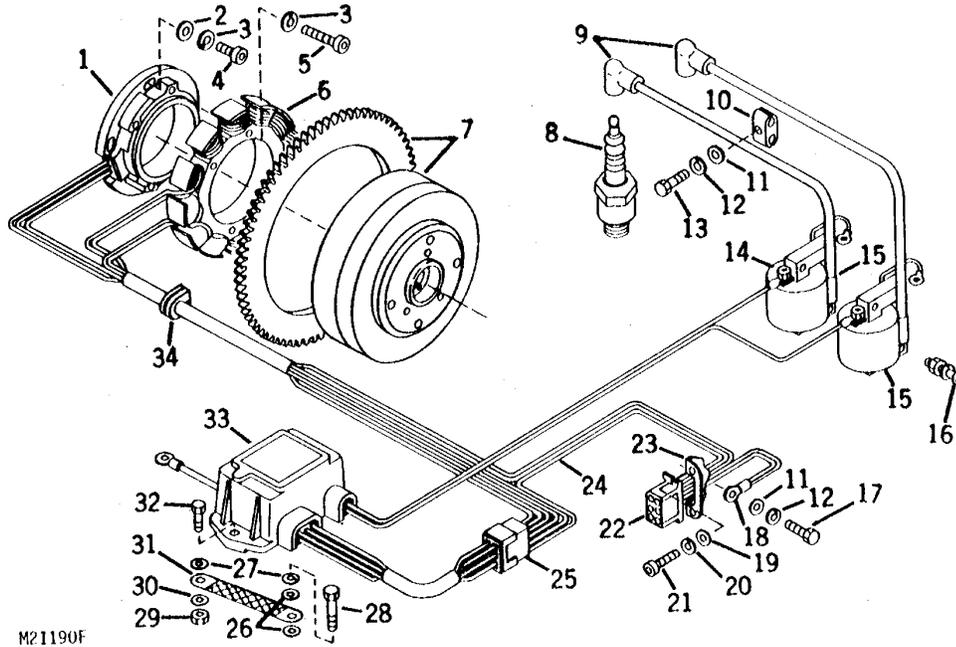
(A) PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE

# I22

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY (400)(S.N. 55001- )

M21190F -UN-01JAN94



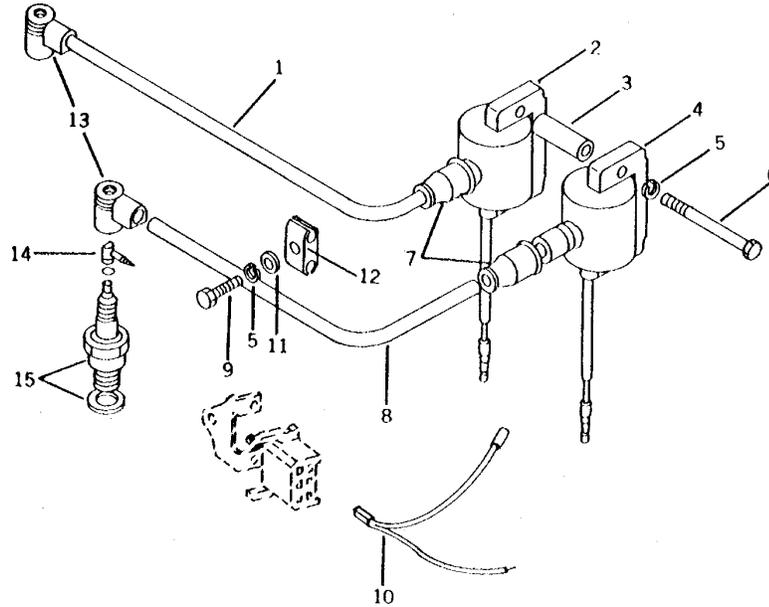
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53643	HOUSING	1		
2	24M7027	WASHER	4	5.300 X 10 X 1 MM	
3	12H246	LOCK WASHER	8	0.190"	
4	21M6070	SCREW	4	M5 X 16	
5	21M7143	SCREW	4	M5 X 30	
6	AM53647	STATOR	1		
7	AM53921	FLYWHEEL	1		
8	AM53787	SPARK PLUG	1	(CHAMPION QN19V)	
9	AM53862	KIT	1	BOOT AND SPRING	
10	M63986	CLAMP	1		
11	24M7105	WASHER	2	6 X 12 X 1.600 MM	
12	12H302	LOCK WASHER	2	1/4"	
13	19M7077	CAP SCREW	1	M6 X 20	
14	14H1026	NUT	2	0.138"	
	12H321	WASHER	2	0.138"	
15	AM53645	ELECTRICAL COIL	2	IGNITION	
16	21H985	SCREW	8	0.190" X 1"	
	12H295	LOCK WASHER	8	0.190"	
	14H631	NUT	8	0.190"	
17	19M7560	CAP SCREW	1	M6 X 16	
18	AM53634	WIRING LEAD	1		
19	24M7029	SHIM	2	0.500 MM	
20	12H233	LOCK WASHER	2	1/8"	
21	21M7201	SCREW	2	M3 X 8	
22	M63589	SOCKET OUTLET	1		
23	M63725	HOLDER	1		
24	AM53642	WIRING LEAD	1		
25	M65877		1		
26	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
27	12H297	LOCK WASHER	1	1/4"	
28	19M7160	CAP SCREW	1	M6 X 30	
29	14H786	NUT	2	1/4"	
30	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
31	AM52218	GROUND CABLE	1		
32	19H1914	CAP SCREW	2	1/4" X 1"	
33	AM53644	IGNITION	1	(SUB AM54240)	
34	M65660	BUSHING	1		

# I23

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## COILS AND IGNITION WIRES (800, JDX4, JDX6 AND JDX8)

M12020 -UN-01JAN94



M12020

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52399	CABLE	1	(SUB AM53069) NO. 1	
2	AM53045	ELECTRICAL COIL	1	NO. 1	
3	M63618	SPACER	2		
4	AM53046	ELECTRICAL COIL	1	NO. 2	
5	12M7012	LOCK WASHER	3	6.100 MM	
6	19M5793	CAP SCREW	2	M6 X 65	
7	M64671	BOOT	2	(SUB M63588)	
8	AM52400	CABLE	1	(SUB AM53069) NO. 2	
9	19M7077	CAP SCREW	1	M6 X 20	
10	AM52380	WIRING LEAD	1	(WHITE)	
	AM52381	WIRING LEAD	1	(RED)	
11	24M7105	WASHER	1	6 X 12 X 1.600 MM	
12	M63986	CLAMP	1		
13	M63590	CONNECTOR	2		
14	M63728	SCREW	2		
15	AM53008	SPARK PLUG	1	(AC S41XLR) (COLD) (JDX4, JDX6)	
	AM53007	SPARK PLUG	1	(AC S42XLR) (NORMAL) (JDX4, JDX6)	
	AM53018	SPARK PLUG	1	(AC S43XLR) (HOT) (JDX4, JDX6)	
	AM53014	SPARK PLUG	1	(CHAMPION N57) (COLD)	
	AM53001	SPARK PLUG	1	(CHAMPION RN2) (NORMAL)	
	AM53006	SPARK PLUG	1	(CHAMPION RN3) (HOT)	
	AM53015	SPARK PLUG	1	(A) (CHAMPION N57G) (COLD)	
	AM53488	SPARK PLUG	1	(A) (CHAMPION N2G) (NORMAL)	
	AM53016	SPARK PLUG	1	(A) (CHAMPION RN3G) (HOT)	
	AM53487	SPARK PLUG	1	(AC S40XLR) (COLD) (800, JDX8)	
	AM53008	SPARK PLUG	1	(AC S41XLR) (NORMAL) (800, JDX8)	
	AM53007	SPARK PLUG	1	(AC S42XLR) (HOT) (800, JDX8)	
	AM52641	SPARK PLUG	1	(A) (CHAMPION N59G) (NORMAL) (800, JDX8)	

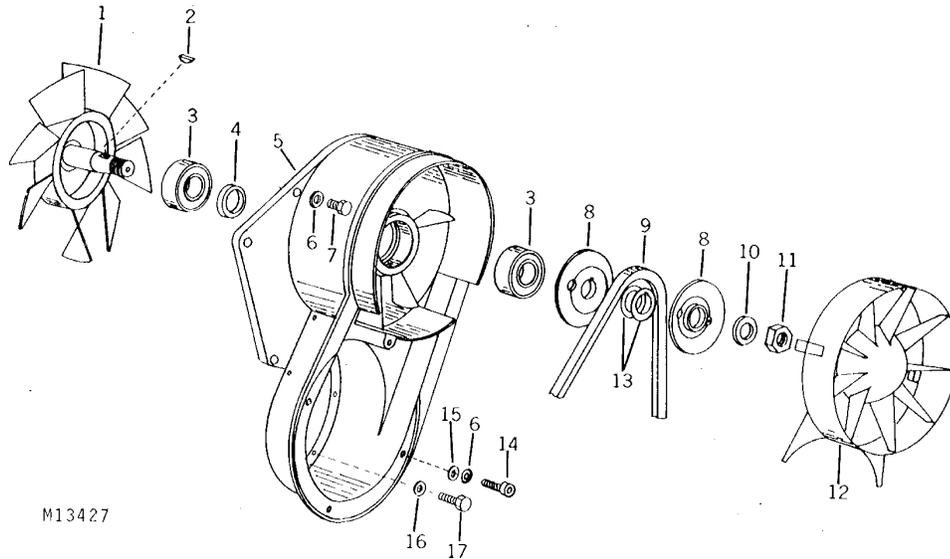
(A) PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE

# I24

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FAN HOUSING AND FAN (300)

M13427 -UN-01JAN94



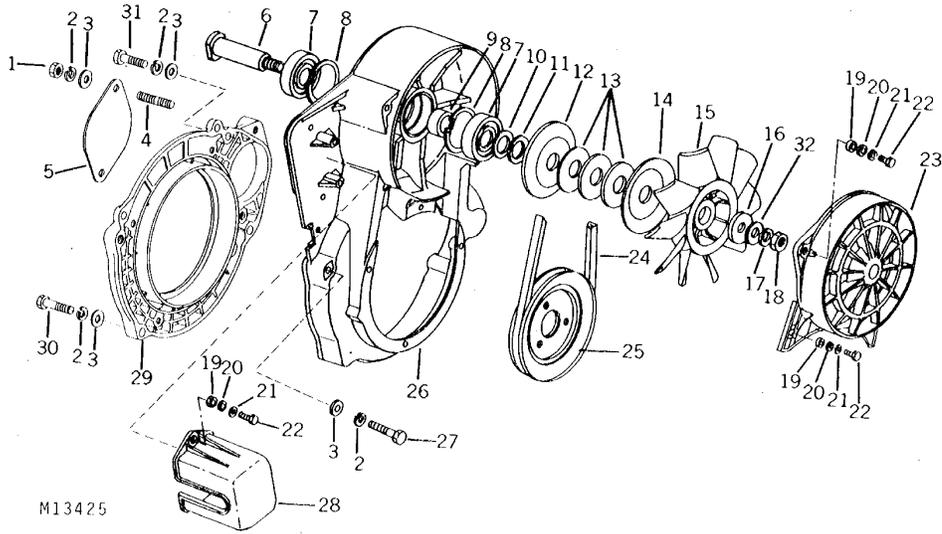
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52538	FAN	1		
2	26H73	SHAFT KEY	1		5/32" X 5/8"
3	AM52539	BEARING	2		
4	M64048	SPACER	1		
5	M64047	HOUSING	1		
6	M64069	WASHER	7		
7	19H1791	CAP SCREW	3		1/4" X 1-1/4"
8	M64049	SHEAVE	2		
9	M64051	BELT	1		
10	M64067	WASHER	1		
11	14H866	NUT	1		5/8"
12	M64052	SCREEN	1		
13	M64050	SHIM	AR		
14	19H1948	CAP SCREW	4		1/4" X 3/4"
15	12H302	LOCK WASHER	4		1/4"
16	M64065	WASHER	4		
17	19H2127	CAP SCREW	4		5/16" X 7/8"

# I25

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FAN AND FAN DRIVE (400)(S.N. -55000) (600)

M13425 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14M7029	NUT	2	M8	
2	12M7008	LOCK WASHER	6	8.100 MM	
3	24M7095	WASHER	6	8.400 X 15 X 1.600 MM	
4	M63572	STUD	2		
5	M63562	PLATE	1		
6	M63973	SHAFT	1		
7	AM52498	BEARING	2		
8	M63966	CLIP	2		
9	M63967	SPACER	1		
10	M63969	WASHER	1	(SUB M65416) THICK	
11	M63970	SPACER	1	THIN	
12	M63961	PULLEY	1		
13	M63963	SPACER	3		
14	M63962	PULLEY	1		
15	M63972	FAN	1		
16	M63971	SPACER	1		
17	12M7014	LOCK WASHER	1	12.200 MM	
18	M63568	NUT	1		
19	M63615	SPACER	6		
20	24M7105	WASHER	6	6 X 12 X 1.600 MM	
21	12M7012	LOCK WASHER	6	6.100 MM	
22	19M7560	CAP SCREW	6	M6 X 16	
23	M65661	GUARD	1	(SUB FOR M65406)	
24	M65414	BELT	1		
25	M64667	PULLEY	1		
26	M64666	COVER	1		
27	19M7378	CAP SCREW	1	M8 X 45	
28	M63626	COVER	1		
29	M63968	CASE	1		
30	19M7298	CAP SCREW	2	M8 X 35	
31	19M7377	CAP SCREW	1	M8 X 28	
32	24M7111	WASHER	1	13 X 25 X 3 MM	

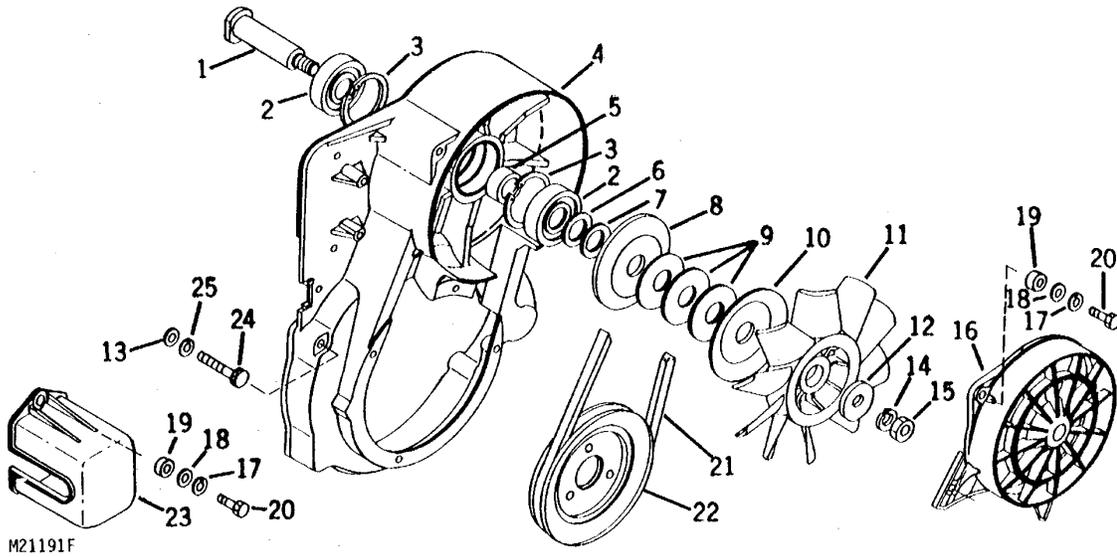
# J1

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FAN AND FAN DRIVE

(400)(S.N. 55001- ) (800, JDX4, JDX6 AND JDX8)

M21191F -UN-01JAN94



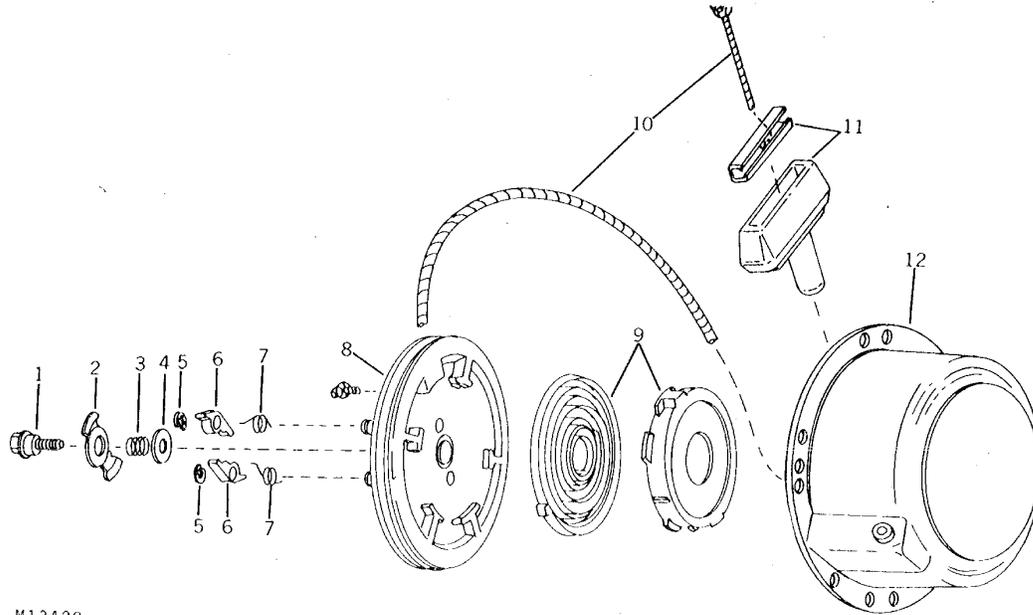
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63973	SHAFT	1		
2	AM52498	BEARING	2		
3	M63966	CLIP	2		
4	M65656	COVER	1		(400, JDX4, JDX8)
	M64666	COVER	1	-33103	(800)
	M65656	COVER	1	33104-	(800)
	M64666	COVER	1		(JDX6)
5	M63967	SPACER	1		
6	M65416	WASHER	1		(THICK) (400, JDX4, JDX8)
	M63969	WASHER	1	-33103	(THICK) (800)
	M65416	WASHER	1		(THICK) (800)
	M63969	WASHER	1		(THICK) (JDX6)
7	M63970	SPACER	1		(THIN)
8	M63961	PULLEY	1		
9	M63963	SPACER	3		
10	M63962	PULLEY	1		
11	M63972	FAN	1		
12	M63971	SPACER	1		
13	24M7095	WASHER	1		8.400 X 15 X 1.600 MM
14	12H301	LOCK WASHER	1		1/2"
15	M63568	NUT	1		
16	M65661	GUARD	1		(400, JDX4, JDX8)
	M65661	GUARD	1		(SUB FOR M65406) (JDX6, 800)
17	12H302	LOCK WASHER	6		1/4"
18	24M7105	WASHER	6		6 X 12 X 1.600 MM
19	M63615	SPACER	6		
20	19M7560	CAP SCREW	6		M6 X 16
21	M64721	BELT	1		(JDX4, JDX8)
	M65414	BELT	1	-33103	(800)
	M64721	BELT	1	33104-	(800)
	M65414	BELT	1		(400, JDX6)
22	M64667	PULLEY	1		
	M64667	PULLEY	1		(BEGINNING ENGINE SN 56,000,000) (400)
	M66366	PULLEY	1		(BEGINNING ENGINE SN 7,412,000) (400)
23	M63626	COVER	1		
24	19M7378	CAP SCREW	1		M8 X 45
25	12H303	LOCK WASHER	1		5/16"

# J2

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## RECOIL STARTER (300)

M13428 -UN-01JAN94



M13428

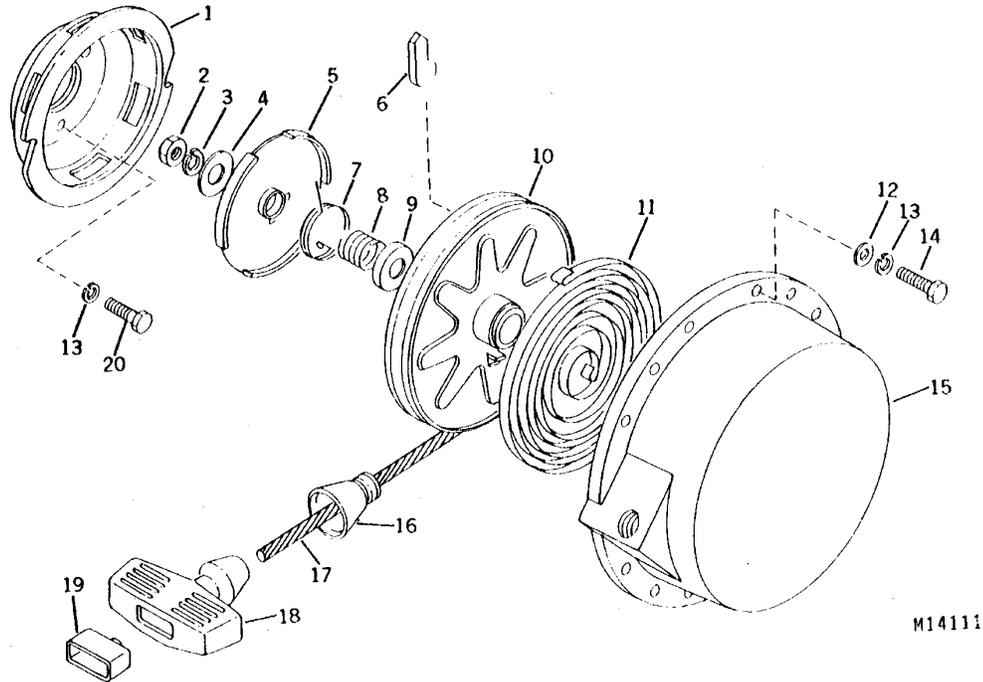
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M47217	SCREW	1		
2	M47218	CAM	1		
3	M47219	SPRING	1		
4	24H1287	WASHER	1	9/32" X 5/8" X 0.065"	
5	M2396T	SNAP RING	2		
6	M47221	DOG	2		
7	M47222	SPRING	2		
8	AM34566	PULLEY	1		
9	AM34567	SPRING ASSEMBLY	1		
10	M47223	ROPE	1		
11	AM30965	HANDLE	1		
12	AM53115	HOUSING	1		
..	AM53790	STARTER	1		

# J3

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## RECOIL STARTER (400, 600, 800, JDX4, JDX6 AND JDX8)

M14111 -UN-01JAN94



M14111

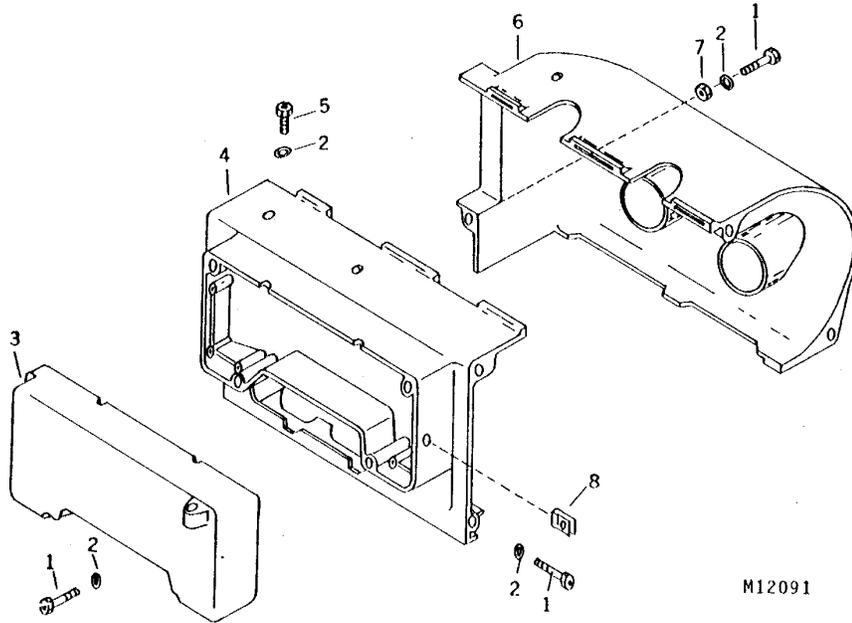
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64669	PULLEY	1	-55000	
	M64669	PULLEY	1	55001-	(400) (BEGINNING ENG1NE SN 56,000,000)
	M66370	PULLEY	1	55001-	(400) (BEGINNING ENGINE SN 7,412,000)
2	14M7059	NUT	1	M8	
3	12H303	LOCK WASHER	1	5/16"	
4	M65975	WASHER	1		
5	M63576	PLATE	1		
6	M63577	RATCHET	3		
7	M64849	TORSION SPRING	1		
8	M64853	SPRING	1		
9	M63616	WASHER	1		
10	M63581	REEL	1		
11	M63580	SPRING	1		
12	24M7105	WASHER	4		6 X 12 X 1.600 MM
13	12H302	LOCK WASHER	7		1/4"
14	19M7077	CAP SCREW	4		M6 X 20
15	M65405	CASE	1		
16	M63583	GUIDE	1		
	M65976	GUIDE	1	55001-	(400)
17	M63584	ROPE	1		(SUB M65977)
	M65977	ROPE	1	55001-	(SUB FOR M66373) (400)
18	M63585	HANDLE	1		
19	M63586	INSERT	1		
20	19M7560	CAP SCREW	3		M6 X 16

# J4

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## AIR SHROUD (300)

M12091 -UN-01JAN94



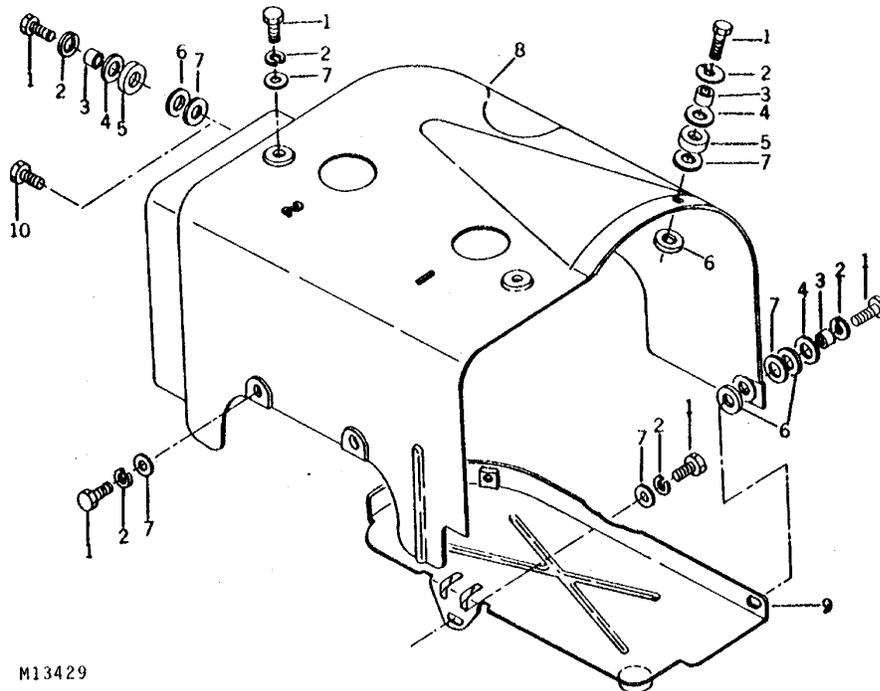
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1791	CAP SCREW	6	1/4" X 1-1/4"	
2	M64069	WASHER	6		
3	M64596	COVER	1		
4	M64041	SHROUD	1		
5	19H1227	CAP SCREW	1	1/4" X 1/2"	
6	M64040	SHROUD	1		
7	14H786	NUT	1	1/4"	
8	M64013	GROMMET	1		

# J5

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDER COVER (400)(S.N. -55000) (600)

M13429 -UN-01JAN94



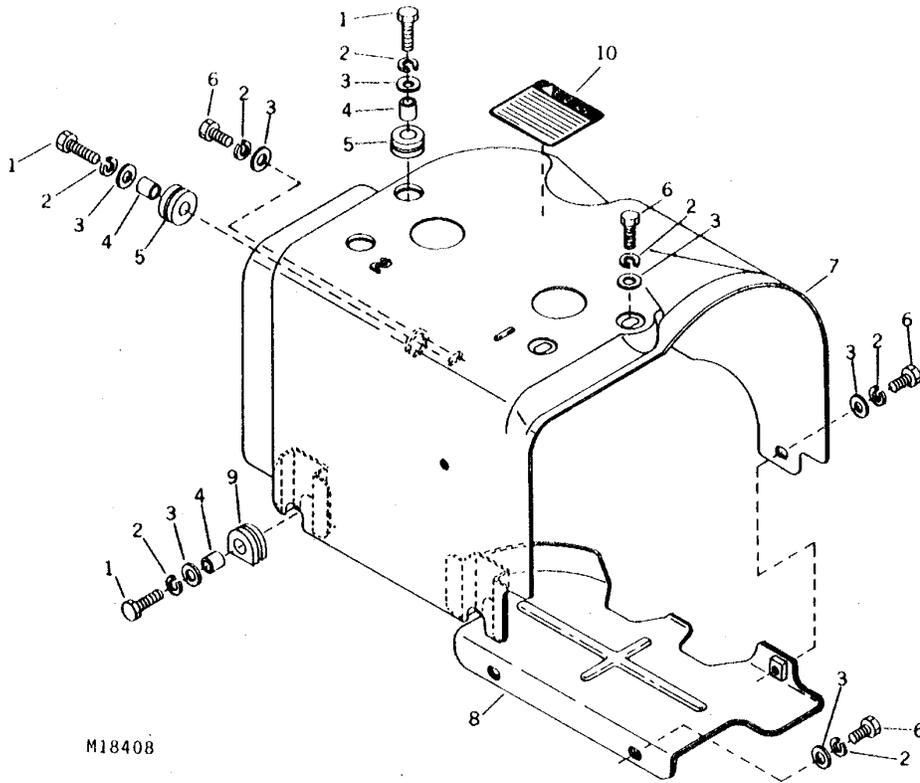
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19M7560	CAP SCREW	7	M6 X 16	
2	12M7012	LOCK WASHER	8	6.100 MM	
3	M64846	SPACER	3	(600)	
4	24M7095	WASHER	3	8.400 X 15 X 1.600 MM	
5	M64847	GROMMET	2	(600)	
6	M64848	GROMMET	4	(600)	
7	24M7105	WASHER	8	6 X 12 X 1.600 MM	
8	M64856	COVER	1	(600)	
	M64682	COVER	1	(400)	
9	AM53169	ADAPTER	1	(600)	
	AM53060	ADAPTER	1	(400)	
10	19M7077	CAP SCREW	1	M6 X 20	
..	AM53234	KIT	1	ISOLATION ENGINE SHROUD	

# J6

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDER COVER (400)(S.N. 55001- )

M18408 -UN-01JAN94



M18408

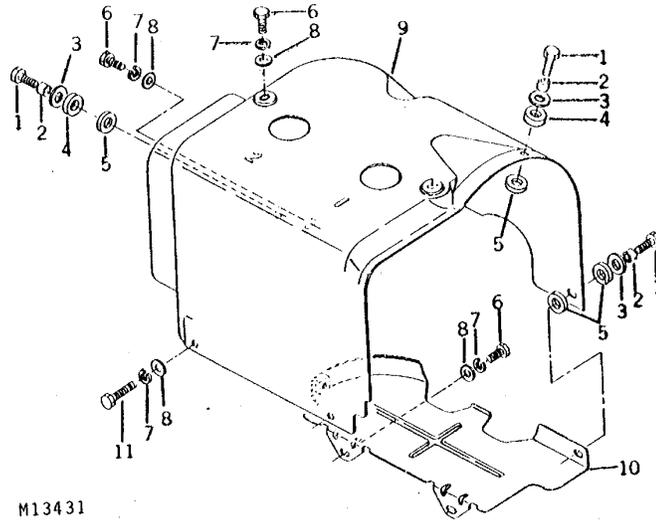
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19M7077	CAP SCREW	5	M6 X 20	
2	12H302	LOCK WASHER	11	1/4"	
3	24M7105	WASHER	11	6 X 12 X 1.600 MM	
4	M66367	SPACER	5		
5	M66368	GROMMET	3		
6	19M6614	CAP SCREW	6	M6 X 12	
7	AM53985	COVER	1		(BEGINNING ENGINE SN 7,412,000)
	M65657	COVER	1		(BEGINNING ENGINE SN 56,000,000)
8	AM53986	ADAPTER	1		(BEGINNING ENGINE SN 7,412,000)
	AM53523	ADAPTER	1		(BEGINNING ENGINE SN 56,000,000)
9	M66369	GROMMET	2		
10	M65985	DECAL	1		"CAUTION"

# J7

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDER COVER (800)(S.N. -33103) (JDX6)

M13431 -UN-01JAN94



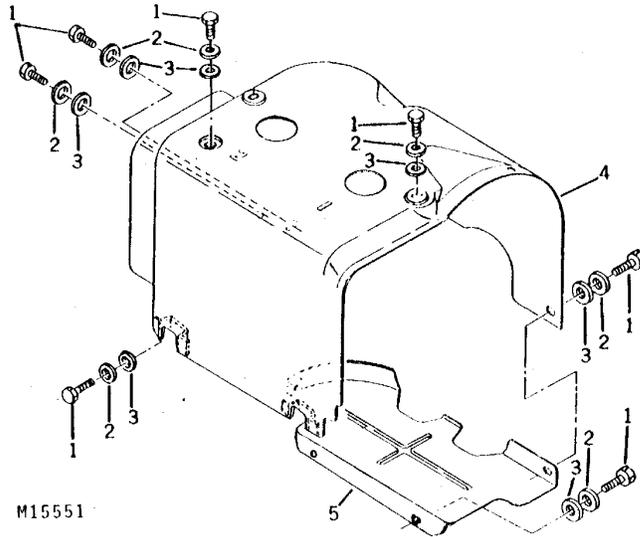
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19M7560	CAP SCREW	3	M6 X 16	
2	M64846	SPACER	3		
3	24M7095	WASHER	3	8.400 X 15 X 1.600 MM	
4	M64847	GROMMET	2		
5	M64848	GROMMET	4		
6	19M6614	CAP SCREW	5	M6 X 12	
7	12M7012	LOCK WASHER	7	6.100 MM	
8	24M7105	WASHER	7	6 X 12 X 1.600 MM	
9	M64668	COVER	1		
10	AM53040	ADAPTER	1		
11	19M7160	CAP SCREW	2	M6 X 30	
..	AM53234	KIT	1	ISOLATION ENGINE SHROUD	

# J8

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CYLINDER COVER (800)(S.N. 33104- ) (JDX4 AND JDX8)

M15551 -UN-01JAN94



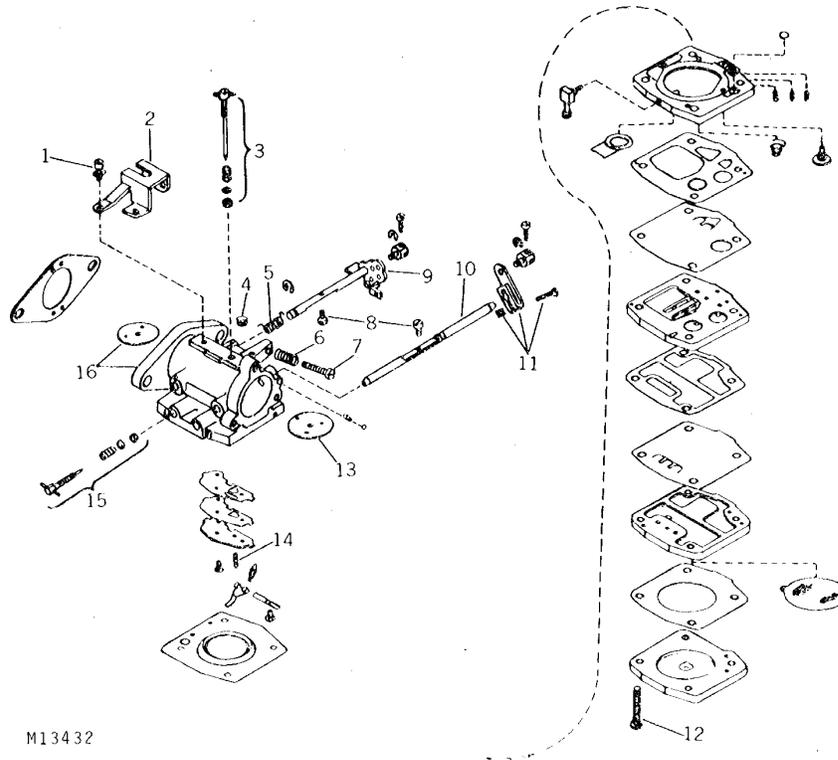
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19M6614	CAP SCREW	11	M6 X 12	
2	12M7012	LOCK WASHER	11	6.100 MM	
3	24M7105	WASHER	11	6 X 12 X 1.600 MM	
4	M65657	COVER	1		
5	AM53523	ADAPTER	1		

# J9

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## WALBRO CARBURETOR (400)(S.N. 55001- ) (300, 800, JDX4, JDX6 AND JDX8)

M13432 -UN-01JAN94



M13432

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H971	SCREW	2		0.164" X 5/16"
	12H290	WASHER	2		0.164"
2	M64158	BRACKET	1		
3	AM53093	NEEDLE	1		(300)
	AM52604	NEEDLE	1		(400, 800, JDX4, JDX6, JDX8)
4	M65446	PIPE PLUG	1		
5	M64135	TORSION SPRING	1		
6	M63651	SPRING	1		
7	M64134	SCREW	1		
8	M63650	SCREW	3		
9	AM52603	SHAFT	1		THROTTLE
10	M64132	SHAFT	1		CHOKE
11	AM52258	LEVER	1		
12	21H1136	SCREW	4		0.190" X 1-1/2"
13	M64133	VALVE	1		
14	M64836	SPRING	1		(300)
	M64834	SPRING	1		(400, 800, JDX4, JDX6, JDX8)
15	AM52262	NEEDLE	1		
16	AM52875	CARBURETOR	1		(MODEL WRA-31) (400, 800, JDX4, JDX6, JDX8)
	AM52876	CARBURETOR	1		(MODEL WDB-31) (300)

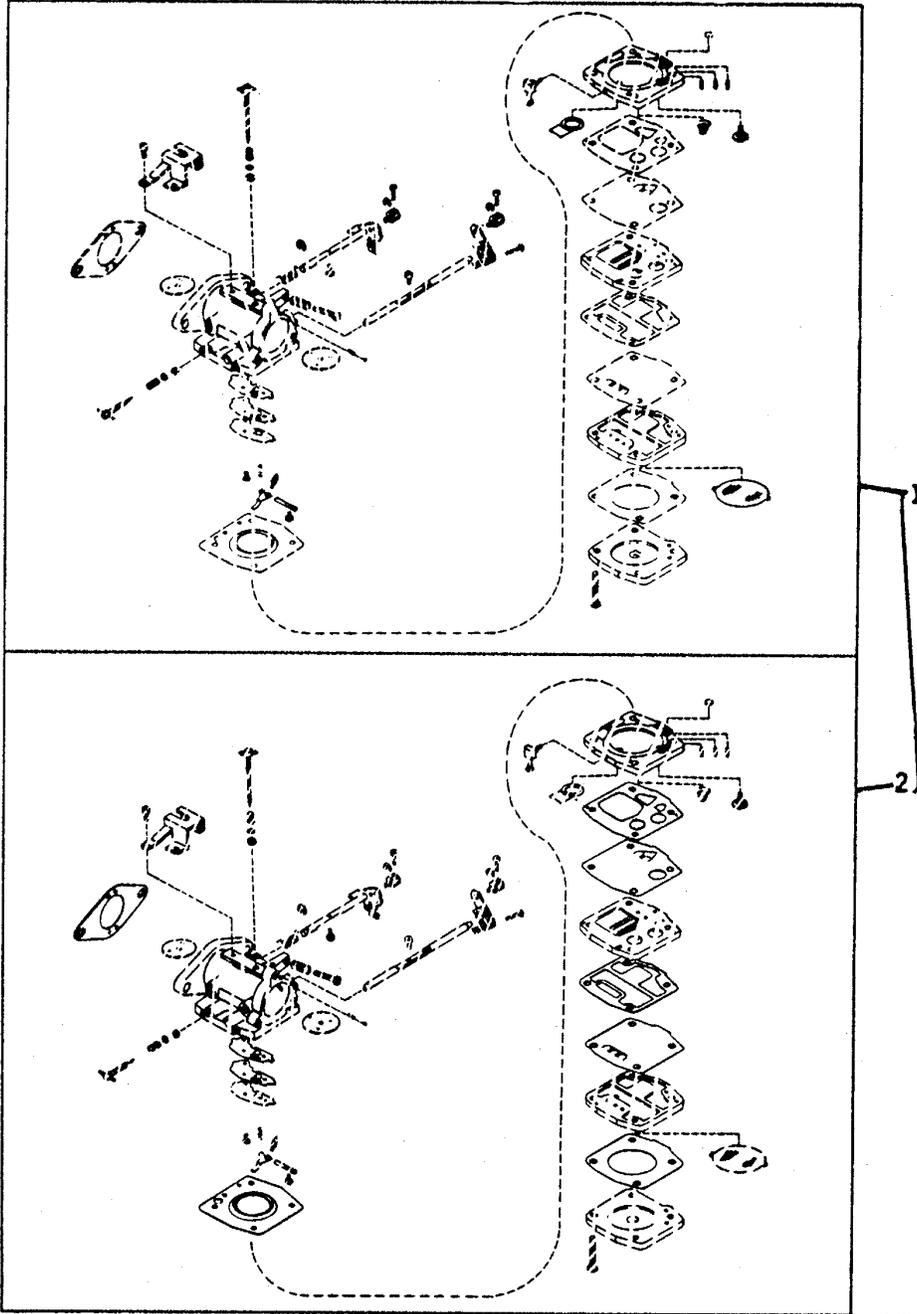
# J10

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## WALBRO CARBURETOR AND DIAPHRAGM REPAIR KITS

M21192F

-UN-01JAN94



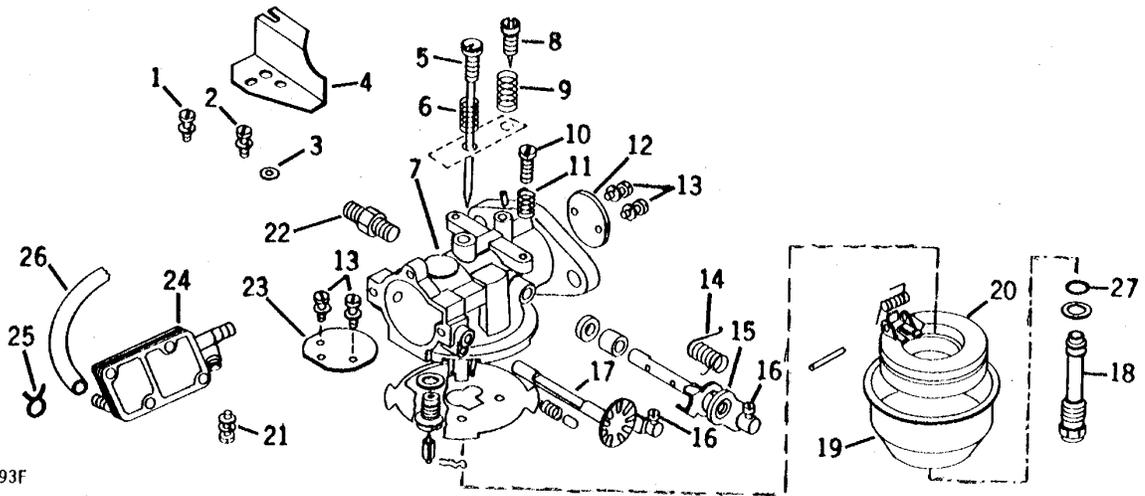
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52235	KIT	1		CARBURETOR REPAIR
2	AM52234	GASKET KIT	1		

# J11

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BENDIX CARBURETOR AND FUEL PUMP (400)(S.N. -55000) (600)

M21193F -UN-01JAN94



M21193F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H971	SCREW	1	0.164" X 5/16"	
	12H290	WASHER	1	0.164"	
2	21H1337	SCREW	1	1/4" X 1/2"	
	12H302	LOCK WASHER	1	1/4"	
3	24H1222	WASHER	1	17/32" X 1-3/8" X 0.120"	
4	M64621	BRACKET	1		
5	AM53089	INJECTION NOZZLE	1		
6	M64705	SPRING	1		
7	AM53668	CARBURETOR	1	(SUB FOR AM53501)	
8	M65000	SCREW	1		
9	M64700	SPRING	1		
10	21H1160	SCREW	1	0.164" X 3/4"	
11	M64701	SPRING	1		
12	M64703	PLATE	1		
13	21H1179	SCREW	4	1/8" X 3/8"	
	12H233	LOCK WASHER	4	1/8"	
14	M64704	TORSION SPRING	1		
15	AM53090	SHAFT	1	THROTTLE	
16	21H1379	SCREW	2	0.164" X 1/4"	
17	AM53087	LEVER	1	CHOKE	
18	AM53088	TUBE	1		
19	M64702	BOWL	1		
20	AM53086	FLOAT	1		
21	21H971	SCREW	2	0.164" X 5/16"	
	12H290	WASHER	2	0.164"	
	24H1283	WASHER	2	7/32" X 1/2" X 0.049"	
22	M40721	CONNECTOR	1		
23	M64706	PLATE	1		
24	AM53011	FUEL PUMP	1		
25	M64254	CLAMP	4		
26	.....	HOSE	1	(3.048 M) 10 FT., (SUB M63270)	
27	M65449	O-RING	1	(SUB A4365R)	

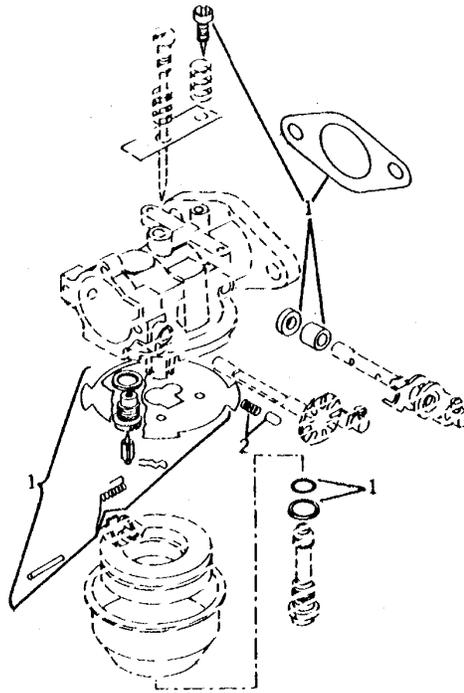
# J12

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BENDIX CARBURETOR REPAIR KITS

M13435

-UN-01JAN94



M13435

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53091	KIT	1		CARBURETOR
2	AM53085	KIT	1		DETENT PIN AND SPRING

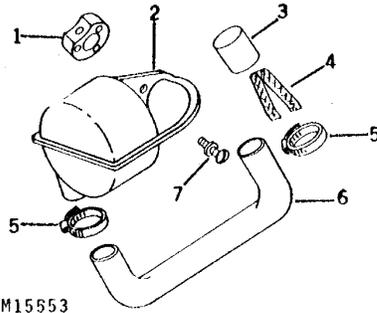
# J13

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## AIR INTAKE SILENCER AND TUBE

M15553

-UN-01JAN94



M15553

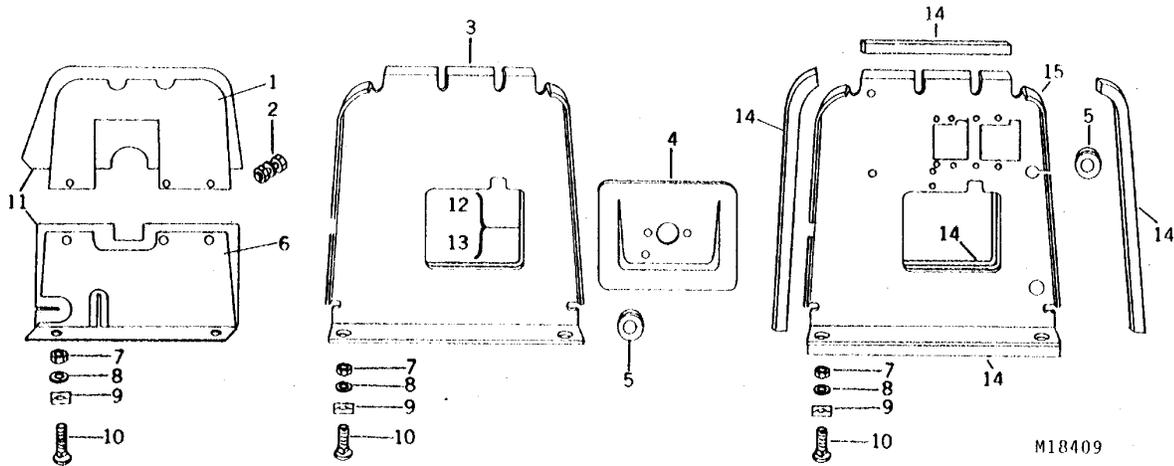
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64167	SPACER	1	(300)	
2	AM52568	CHAMBER	1		
3	M64624		1		
4	M64625	SCREEN	1		
5	AR21840	CLAMP	2		
6	M64623	HOSE	1		
7	M64166	BOLT	2	(300)	
	M64180	BOLT	1	(300)	
	M64182	BOLT	2	-55000	(400, 600)
	M64182	BOLT	1	55001-	(400)
	M64166	BOLT	1	-55000	(400, 600)
	M64163	BOLT	1	55001-	(400)
	M64182	BOLT	1	-55000	(800, JDX4, JDX6, JDX8)
	M64163	BOLT	2	-55000	(800, JDX4, JDX6, JDX8)
	24H1286	WASHER	3		9/32" X 1/2" X 1/16"

# J14

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HEAT DEFLECTORS

M18409 -UN-01JAN94



M18409

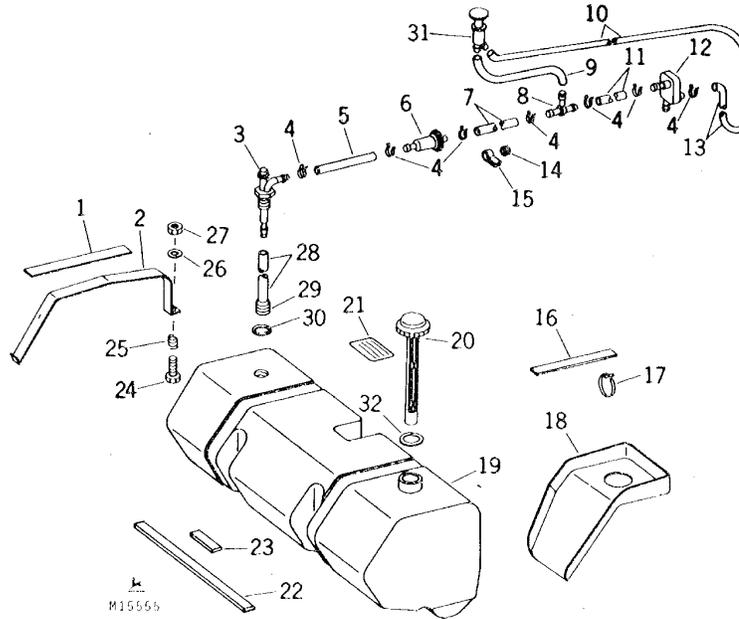
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53022	DEFLECTOR	1		INCLUDES FOAM (300)
2	19H1948	CAP SCREW	3		1/4" X 3/4"
	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
	M63707	LOCK NUT	3		
3	AM53419	HEAT SHIELD	1		(600)
	AM53419	HEAT SHIELD	1	-55000	(400)
	AM53420	HEAT SHIELD	1		(800, JDX4, JDX6, JDX8)
4	M65447	PLATE	1		(400, 600)
	M65448	PLATE	1		(800, JDX4, JDX6, JDX8)
5	M65478	GROMMET	1		
6	AM53021	DEFLECTOR	1		INCLUDES FOAM (300)
7	M63277	LOCK NUT	2		
8	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
9	M63904	NUT	2		
10	03H1268	BOLT	2		5/16" X 3/4"
11	.....	FOAM PAD	1		(SUB AM53224) (300)
12	.....	FOAM PAD	1		(SUB AM53547) (600)
	.....	FOAM PAD	1	-55000	(SUB AM53547) (400)
13	.....	FOAM PAD	1		(SUB AM53547) (800, JDX4, JDX6, JDX8)
14	.....	FOAM PAD	1	55001-	(SUB AM54079) (400)
15	M66066	HEAT SHIELD	1	55001-	(400)

# J15

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FUEL TANK, LINES, GAUGE AND PUMP (400 AND 600)

M15555 -UN-01JAN94



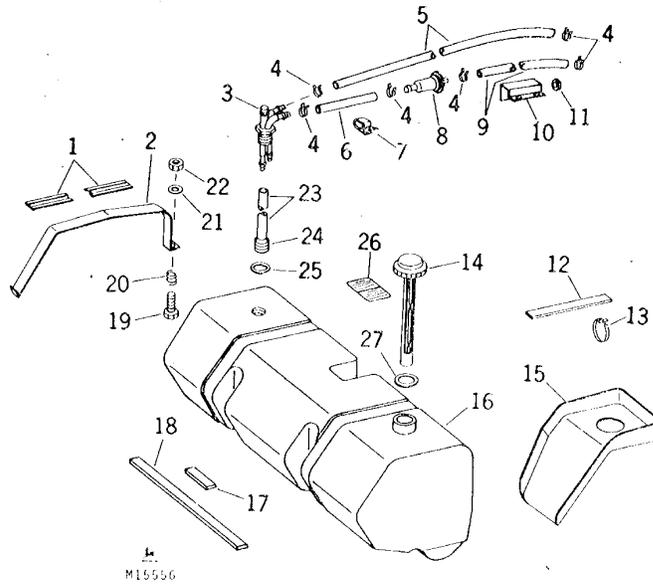
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65461		2		
2	AM53424	STRAP	2		
3	AM53377	FITTING	1		
4	AM53376	FITTING	1	55001-	(400)
4	M64254	CLAMP	1		
5	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
6	M64630	FILTER	1		
7	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
8	M65523	HOSE FITTING	1	-55000	
9	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M65595)
10	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M65595)
11	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
12	AM53011	FUEL PUMP	1	-55000	
13	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
14	M65464	GROMMET	1		
15	M64096	CLIP	1		
16	M64646	ISOLATOR	1	-55000	
17	M63300	TIE BAND	2	-55000	
18	M65285	TROUGH	1		
19	M65125	FUEL TANK	1		
20	AM53333	LEVEL GAUGE	1		
21	M64077	LABEL	1		
22	M65392		1		
23	M63667	FOAM PAD	2		
24	03H2280	BOLT	2		5/16" X 2"
25	M65594	SPRING	2		
26	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
27	14H785	NUT	2		5/16"
28	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
29	AM52039	FUEL PICKUP	1		(WITH SCREEN)
30	M63127	WASHER	1		
31	.....	PRIMER	1	-55000	(SUB AM53446) (INCLUDES NUT AND INTERNAL TOOTH WASHER)
32	M65675	GASKET	1		
..	AM53446	KIT	1		PRIMER
..	AM53709	KIT	1	-31562	FUEL TANK VENT (400)
..	AM53709	KIT	1	-30514	FUEL TANK VENT (600)

# J16

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## FUEL TANK, LINES AND GAUGE (300, 800 JDX4, JDX6 AND JDX8)

M15556 -UN-01JAN94



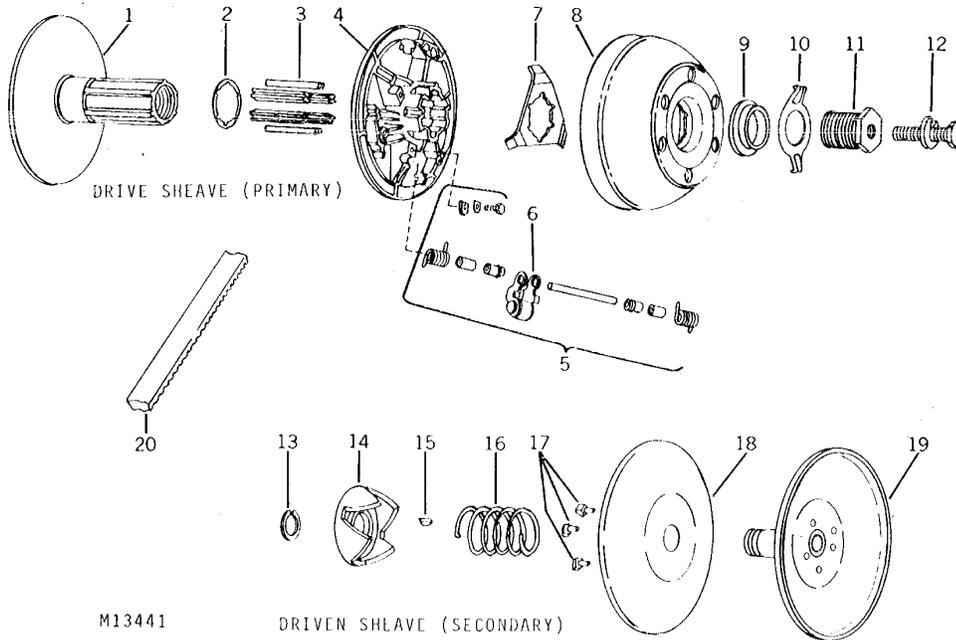
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65461		2		
2	AM53424	STRAP	2		
3	AM53376	FITTING	1		
4	M64254	CLAMP	1		
5	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
6	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
7	M64096	CLIP	1		
8	M64630	FILTER	1		
9	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
10	M65489	HEAT SHIELD	1	-55000	(800, JDX8)
11	M65464	GROMMET	1		
12	M64646	ISOLATOR	1	-55000	(800, JDX8)
13	M63300	TIE BAND	2	-55000	
14	AM53333	LEVEL GAUGE	1		
15	M65285	TROUGH	1		
16	M65125	FUEL TANK	1		
17	M63667	FOAM PAD	2		
18	M65392		1		
19	03H2280	BOLT	2		5/16" X 2"
20	M65594	SPRING	2		
21	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
22	14H785	NUT	2		5/16"
23	.....	FUEL LINE	1		(3.048 M) 10 FT, (SUB M63270)
24	AM52039	FUEL PICKUP	1		(WITH SCREEN)
25	M63127	WASHER	1		
26	M65584	LABEL	1		(800, JDX8)
	M64077	LABEL	1		(300, JDX4, JDX6)
27	M65675	GASKET	1		
..	AM53709	KIT	1	-32527	FUEL TANK VENT (300)
..	AM53709	KIT	1	-32076	FUEL TANK VENT (800)
..	AM53709	KIT	1	-30130	FUEL TANK VENT (JDX4)
..	AM53709	KIT	1	-30170	FUEL TANK VENT (JDX6)
..	AM53709	KIT	1	-30250	FUEL TANK VENT (JDX8)

# J17

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SALSBURY DRIVE AND DRIVEN SHEAVES (300)

M13441 -UN-01JAN94



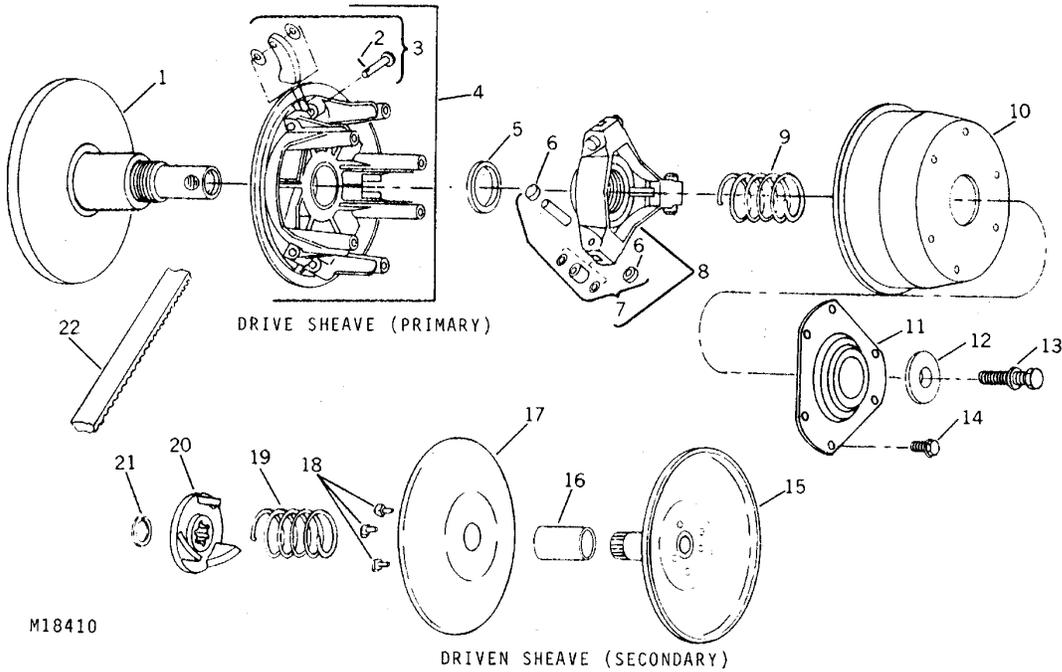
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64201	HUB	1	(A)	
2	M63685	WASHER	1	(A)	
3	M63686	LINING	6	(A)	
4	AM52299	CLUTCH PLATE	1	(A)	
5	AM52275	KIT	1	(A)	SPRINGS AND BUSHINGS (DOES NOT INCLUDE AM52632)
6	AM52632	KIT	1	(A)	ROLLER ARM AND BUSHINGS
7	M63687	TIGHTENER	1	(A)	
8	AM52631	PLATE	1	(A)	(INCLUDES M63689 AND M63690)
9	M63689	WASHER	1	(A)	
10	M63690	LOCK PLATE	1	(A)	
11	M63691	NUT	1	(A)	
12	19H3271	CAP SCREW	1	1/2" X 4-3/4"	
	12H301	LOCK WASHER	1	1/2"	
13	L1152N	SNAP RING	1	(D)	
14	M64213	CAM	1	30001-30466	(D) (35°)
	AM53549	CAM	1	30467-	(D) (41°)
15	M63701	SHAFT KEY	1	(D)	
16	M63698	SPRING	1	(D)	
17	M63699	CAM	3	(D)	
18	AM52286	CLUTCH PLATE	1	30001-30466	(D) (INCLUDES M63699)
	AM53548	CLUTCH PLATE	1	30467-	(D) (INCLUDES M63699)
19	AM52287	HUB	1	(D)	
20	M64549	BELT	1		
(A) ASSEMBLY BELOW INCLUDES PARTS MARKED WITH AN (A)					
..	AM52430	DRIVE	1	(PRIMARY)	
(D) ASSEMBLIES BELOW INCLUDE PARTS MARKED WITH A (D)					
..	AM52081	DRIVE	1	30001-30466	(SECONDARY)
..	AM53400	DRIVE	1	30467-	(SECONDARY)

# J18

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## (JOHN DEERE) COMET DRIVE AND DRIVEN SHEAVES (400)(S.N. 55001- )

M18410 -UN-01JAN94



M18410

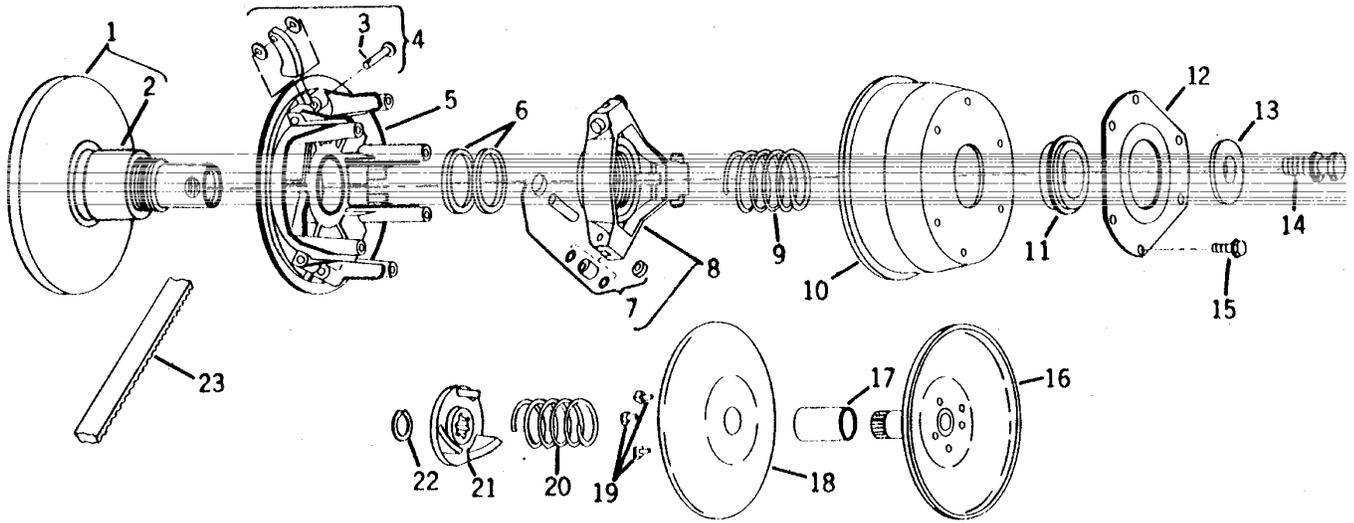
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53942	SHEAVE	1	(A)	
2	34H226	SPRING PIN	3	(A) 3/32" X 7/16"	
3	AM53949	KIT	1	(A) ARM	
4	AM53948	SHEAVE	1	(A) (SUB AM54306 AND AM53736)	
5	AM53000	KIT	1	(A) WASHER	
6	AM53734	KIT	1	(A) GUIDE BUTTON	
7	AM53733	KIT	1	(A) ROLLER	
8	AM53737	KIT	1	(A) SPIDER AND ROLLER	
9	M65684	SPRING	1	(A) (BLACK)	
10	M64612	COVER	1	(A)	
11	AM53735	KIT	1	(A) (SUB M66965) COVER PLATE (INCLUDES INSERT)	
12	M64607	WASHER	1	(A)	
13	19H3326	CAP SCREW	1	1/2" X 6-1/2"	
	12H301	LOCK WASHER	1	1/2"	
14	AM53002	KIT	1	(A) 1/4" X 3/4", (PKG OF 6) LOCKING SCREW	
15	AM53546	SHEAVE	1	(D) (INCLUDES M64611)	
16	M64611	BUSHING	1	(D)	
17	AM53741	CLUTCH PLATE	1	(D)	
18	AM53738	KIT	1	(D) BUTTON	
19	M64609	SPRING	1	(D) (RED)	
20	M64608	CAM	1	(D) (34°)	
21	M64610	SNAP RING	2	(D)	
22	M64550	BELT	1		
(A) ASSEMBLY BELOW INCLUDES PARTS MARKED WITH AN (A))					
..	AM53895	DRIVE	1	(PRIMARY)	
(D) ASSEMBLY BELOW INCLUDES PARTS MARKED WITH A (D))					
..	AM53896	DRIVE	1	(SECONDARY)	

# J19

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

(JOHN DEERE) COMET DRIVE AND DRIVEN SHEAVES  
(400)(S.N. -55000) (600, 800, JDX4, JDX6 AND JDX8)

M21194F -UN-01JAN94



M21194F

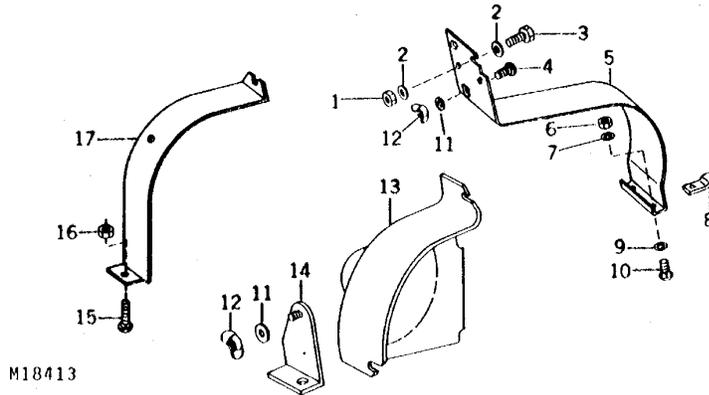
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52996	SHEAVE	1	(A)	
2	.....	BUSHING	1	(A)	(SUB AM53408) (INCLUDES M65473)
3	34H226	SPRING PIN	3	(A)	3/32" X 7/16"
4	AM52999	KIT	1	(A)	ARM
5	AM53407	CLUTCH PLATE	1	(A)	
6	AM53000	KIT	1	(A)	WASHER
7	AM52998	KIT	1	(A)	(SUB AM53737) ROLLER
8	AM52997	SPIDER	1	(A)	(INCLUDES AM52998)
9	M65684	SPRING	1	(A)	(BLACK)
10	M64612	COVER	1	(A)	
11	M65473	BUSHING	1	(A)	
12	M64604	ROLLER	1	(A)	
13	M64607	WASHER	1	(A)	
14	19H3289	CAP SCREW	1		1/2" X 6"
15	12H301	LOCK WASHER	1		1/2"
16	AM53002	KIT	1	(A)	1/4" X 3/4", (PKG OF 6) LOCKING SCREW
17	AM53004	SHEAVE	1	(D)	(400, 600, JDX4, JDX6)
18	AM53546	SHEAVE	1	(B)	(JDX8)
19	AM53004	SHEAVE	1	-32075	(D) (800)
20	AM53546	SHEAVE	1	32076-	(B) (800)
21	M64611	BUSHING	1	(D)	(B)
22	AM53741	CLUTCH PLATE	1	(D)	(B)
23	AM53738	KIT	1	(D)	(B) (SUB FOR AM52995) BUTTON
24	M64609	SPRING	1	(D)	(B) (RED)
25	M64608	CAM	1	(D)	(B) (34°)
26	M64610	SNAP RING	2	(D)	(B)
27	M64550	BELT	1		
(A) ASSEMBLY BELOW INCLUDES PARTS MARKED WITH AN (A)					
..	AM53417	DRIVE	1		(SUB AM53895 AND 19H3326) (PRIMARY)
..	AM53417	DRIVE	1	-55000	(SUB AM53895 AND 19H3326) (PRIMARY) (400)
(D) ASSEMBLY BELOW INCLUDES PARTS MARKED WITH A (D)					
..	AM52969	DRIVE	1		(SECONDARY) (600, JDX4, JDX6)
..	AM52969	DRIVE	1	-32075	(SECONDARY) (800)
..	AM52969	DRIVE	1	-55000	(SECONDARY) (400)
(B) ASSEMBLY BELOW INCLUDES PARTS MARKED WITH A (B)					
..	AM53463	DRIVE	1	32076-	(SECONDARY) (800)
..	AM53463	DRIVE	1		(SECONDARY) (JDX8)
..	AM53476	KIT	1		MOVABLE SHEAVE AND BUSHING

# J20

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BELT SHIELD AND BELT GUARDS

M18413 -UN-01JAN94



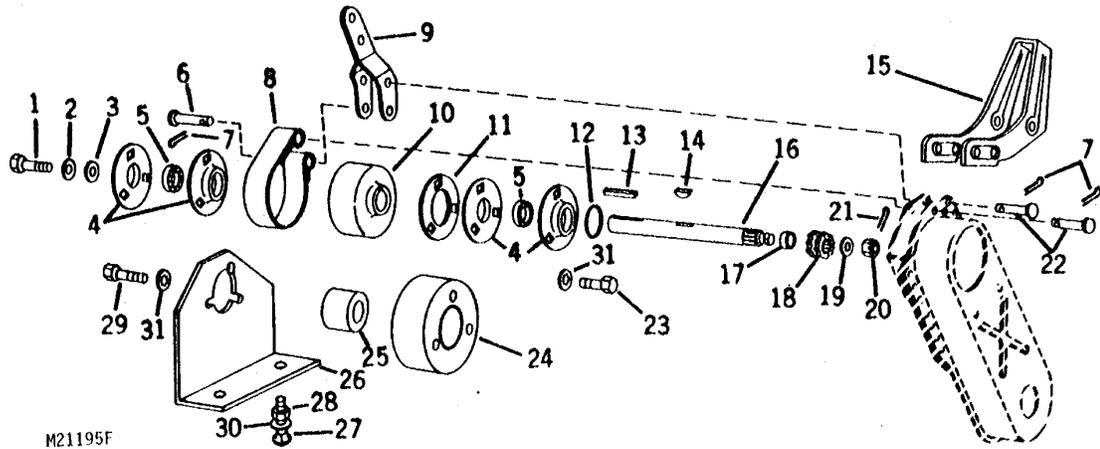
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63707	LOCK NUT	2		
2	24H1287	WASHER	4	9/32" X 5/8" X 0.065"	
3	19H1898	CAP SCREW	2	1/4" X 1-1/2"	
4	03H1268	BOLT	2	5/16" X 3/4"	
5	M65267		1	(800, JDX4, JDX6, JDX8)	
	M65266		1	(300)	
	M65265		1	(400, 600)	
6	M63277	LOCK NUT	2		
7	24H1887	WASHER	2	11/32" X 1" X 0.134"	
8	M63459		1		
9	24H1864	WASHER	1	13/32" X 3/4" X 7/64"	
10	03H1524	BOLT	2	5/16" X 1"	
11	24H1224	WASHER	2	11/32" X 1" X 1/16"	
12	M63594	WING NUT	1		
13	M65426	SHIELD	1	-55000	
14	AM52463	BRACKET	1	-55000	(300, 400, 600)
	AM52651	BRACKET	1	-55000	(800, JDX4, JDX6, JDX8)
15	03H2280	BOLT	1	55001-	5/16" X 2"
16	14H785	NUT	1	55001-	5/16"
17	M63458		1	55001-	

# J21

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BRAKE, SECONDARY SHAFT AND DRIVE SPROCKET (300, 400, 600, JDX4 AND JDX6)

M21195F -UN-01JAN94



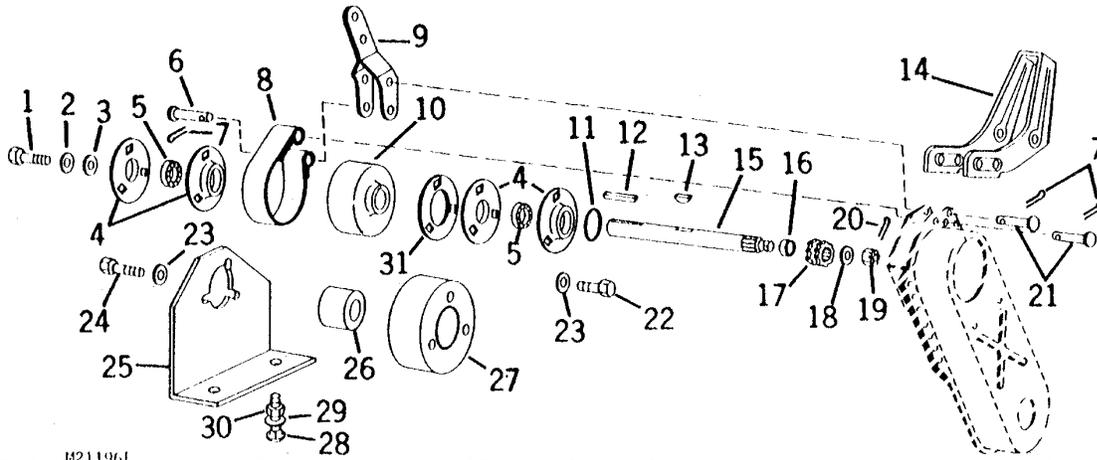
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1949	CAP SCREW	1		5/16" X 2-1/2", (400)
	19H1907	CAP SCREW	1		5/16" X 2-3/4", (600, JDX4, JDX6)
	19H1913	CAP SCREW	1		5/16" X 2-1/4", (300)
2	M63679	SPRING WASHER	1		
3	24H1291	WASHER	1		21/64" X 1-15/32" X 7/64"
	M65375	CAP	1		(400, 600, JDX4, JDX6)
4	M80291	PRESSED FLANGED HOUSING	4		
	M65581		4	55001-	(SUB M80293) (400)
5	JD9217	BALL BEARING	2		
	JD8562	BALL BEARING	2	55001-	(400)
6	N31296	PIN	1		
7	11H233	COTTER PIN	3		3/32" X 1/2"
8	AM52626	BRAKE BAND	1		
9	AM52070	ARM	1		
10	M63210	PULLEY	1		
	M65564	PULLEY	1	55001-	(400)
11	M63229	GASKET	1		
12	U17502	O-RING	1		
	U42111	O-RING	1	55001-	(400)
13	.....	SHAFT KEY	1		3/16" SQ X 3-3/8", (CUT FROM H64373) (400, 600, JDX4, JDX6)
	.....	SHAFT KEY	1		3/16" SQ X 3", (CUT FROM H64373) (300)
14	26H77	SHAFT KEY	1		3/16" X 3/4"
15	M65383	SUPPORT	1		
16	M63932	SHAFT	1		(300, 400, JDX4, JDX6)
	M65568	SHAFT	1	55001-	(400)
	M63135	SHAFT	1		(600)
17	M63139	BUSHING	1		
	M65571	BUSHING	1	55001-	(400)
18	M63224	CHAIN SPROCKET	1		(300, 400, 600, JDX4)
	M63341	CHAIN SPROCKET	1		(JDX6)
19	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
20	14H926	NUT	1		1/2"
21	11H236	COTTER PIN	1		1/8" X 1"
22	1917SC	PIN	2		
23	19H1813	CAP SCREW	6		5/16" X 5/8"
24	M63920	SPACER	1		(JDX4, JDX6)
	M63258	SPACER	1		(600)
25	M63919	BUSHING	1		(JDX4, JDX6)
	M63259	BUSHING	1		(600)
26	M63921	BRACE	1		(JDX4, JDX6)
	M63865	BRACE	1		(600)
27	03H1524	BOLT	2		5/16" X 1"
28	M63277	LOCK NUT	1		
29	19H2117	CAP SCREW	3		5/16" X 1-1/8"
30	24H1224	WASHER	2		11/32" X 1" X 1/16"
31	12H291	LOCK WASHER	6		5/16"

# J22

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BRAKE, SECONDARY SHAFT AND DRIVE SPROCKET (800 AND JDX8)

M21196F -UN-01JAN94



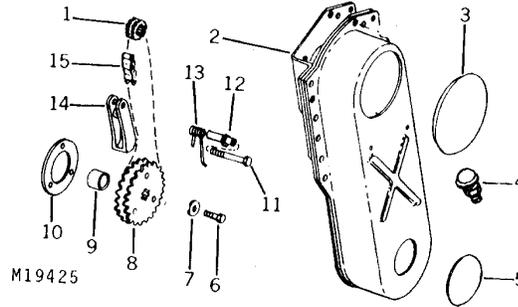
KEY	PART NO.	M21196F PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1907	CAP SCREW	1		5/16" X 2-3/4"
2	M63679	SPRING WASHER	1		
3	M65375	CAP	1		
4	M64471		4	-32075	(800)
	M65581		4	32076-	(SUB M80293) (800)
	M65581		4		(SUB M80293) (JDX8)
5	JD9217	BALL BEARING	2	-32075	(800)
	JD8562	BALL BEARING	2	32076-	(800)
	JD8562	BALL BEARING	2		(JDX8)
6	N31296	PIN	1		
7	11H233	COTTER PIN	3		3/32" X 1/2"
8	AM52626	BRAKE BAND	1		
9	AM52070	ARM	1		
10	M63210	PULLEY	1	-32075	(800)
	M65564	PULLEY	1	32076-	(800)
	M65564	PULLEY	1		(JDX8)
11	U17502	O-RING	1	-32075	(800)
	U42111	O-RING	1	32076-	(800)
	U42111	O-RING	1		(JDX8)
12	.....	SHAFT KEY	1		3/16" SQ X 3-3/8", (CUT FROM H64373)
13	26H77	SHAFT KEY	1		3/16" X 3/4"
14	M65383	SUPPORT	1		
15	M63932	SHAFT	1	-32075	(19.05 MM) 3/4" O.D. (800)
	M65568	SHAFT	1	32076-	(22.23 MM) 7/8" O.D. (800)
	M65568	SHAFT	1		(22.23 MM) 7/8" O.D. (JDX8)
16	M63139	BUSHING	1	-32075	(800)
	M65571	BUSHING	1	32076-	(800)
	M65571	BUSHING	1		(JDX8)
17	M63341	CHAIN SPROCKET	1		
18	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
19	14H926	NUT	1		1/2"
20	11H236	COTTER PIN	1		1/8" X 1"
21	1917SC	PIN	2		
22	19H1813	CAP SCREW	3		5/16" X 5/8"
23	12H291	LOCK WASHER	6		5/16"
24	19H2117	CAP SCREW	3		5/16" X 1-1/8"
25	M63921	BRACE	1	-32075	(800)
	M65567	BRACE	1	32076-	(800)
	M65567	BRACE	1		(JDX8)
26	M63919	BUSHING	1	-32075	(800)
	M65565	BUSHING	1	32076-	(800)
	M65565	BUSHING	1		(JDX8)
27	M63920	SPACER	1	-32075	(800)
	M65566	SPACER	1	32076-	(800)
	M65566	SPACER	1		(JDX8)
28	03H1524	BOLT	2		5/16" X 1"
29	24H1224	WASHER	2		11/32" X 1" X 1/16"
30	M63277	LOCK NUT	2		
31	M63229	GASKET	1	-32075	(800)
	M63228	GASKET	1	32076-	(800)
	M63228	GASKET	1		(JDX8)

# J23

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CHAIN CASE, CHAIN AND DRIVE SPROCKET

M19425 -UN-01JAN94



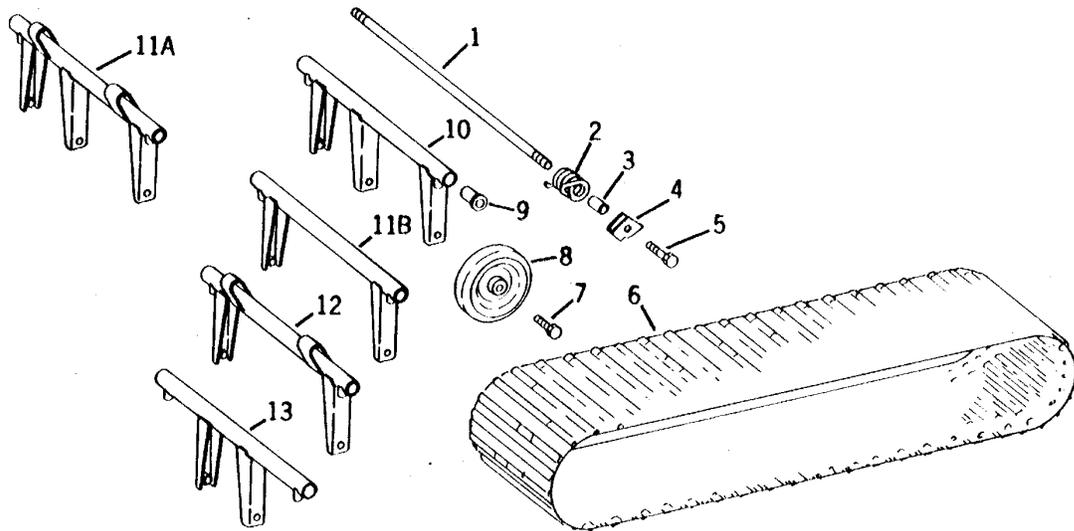
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63341	CHAIN SPROCKET	1		(800, JDX6, JDX8)
	M63224	CHAIN SPROCKET	1		(300, 400, 600, JDX4)
2	AM52084	CASE	1	-55000	(300, 400, 600, JDX4, JDX6)
	AM52084	CASE	1	55001-	(300)
	AM52084	CASE	1	-32075	(800)
	AM53462	CASE	1	55001-	(400)
	AM53462	CASE	1	32076-	(800)
	AM53462	CASE	1		(JDX8)
3	M63225	PLUG	1		
4	03H1524	BOLT	2		5/16" X 1"
	M63277	LOCK NUT	2		
5	M63227	PLUG	1		
6	M63678	CAP SCREW	1		
7	24H1718	WASHER	1		13/32" X 1-5/8" X 0.134"
8	M63342	CHAIN SPROCKET	1		(800, JDX6, JDX8)
	M63339	CHAIN SPROCKET	1		(400, 600, JDX4)
	M63226	CHAIN SPROCKET	1		(300)
9	M63132	BUSHING	1		
10	M63228	GASKET	2		
11	19H2334	CAP SCREW	2		1/4" X 2-1/2"
12	AM52035	SPACER	2		
13	M63121	TORSION SPRING	2		
14	M63122	TIGHTENER	2		
15	M63125	LINK CHAIN	1		(ENDLESS) (300, 800, JDX6, JDX8)
	M63338	LINK CHAIN	1		(ENDLESS) (400, 600, JDX4)

# J24

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BOGIES, BOGIE TUBES AND TRACK (300, 400, 600 AND 800)

M21197F -UN-01JAN94



M21197F

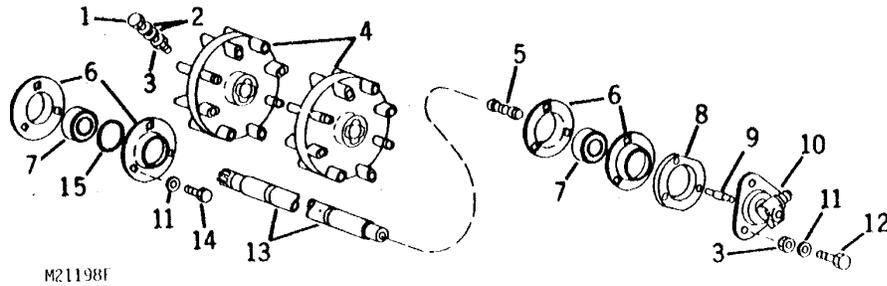
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64423	AXLE	6	(300, 400, 800)	
	M64447	AXLE	6	(600)	
2	M63040	SPRING	AR	(6 USED, 300, 400, 800)	(3 USED, 600) R.H.
	M63041	SPRING	AR	(6 USED, 300, 400, 800)	(3 USED, 600) L.H.
	M64264	SPRING	3	(300, 400, 600, 800)	R.H. (HEAVY DUTY)
	M64265	SPRING	3	(300, 400, 600, 800)	L.H. (HEAVY DUTY)
3	M63036	BUSHING	12		
4	M64627		12		
5	19H1905	CAP SCREW	12	5/16" X 1"	
6	M64360	TRACK	1	(300, 400, 800)	
	M64361	TRACK	1	(600)	
7	19H3267	CAP SCREW	15	3/8" X 1-5/8"	
8	AM52464	WHEEL	15		
9	M63039	BUSHING	12		
10	AM52023	TUBE	2	(300, 400, 800)	
	AM52021	TUBE	2	(600)	
11A	AM52909	TUBE	1	-55000	(300, 400, 800)
	AM52919	TUBE	1	-55000	(600)
11B	AM53781	TUBE	1	55001-	(300, 400)
12	AM53780	TUBE	1	55001-	(300, 400)
13	AM52022	TUBE	3		(300, 400, 800)
	AM52020	TUBE	3		(600)
..	AM52648	KIT	1		HEAVY DUTY SUSPENSION (300, 400, 800)

# J25

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## DRIVE WHEELS AND DRIVE SHAFT (300, 400, 600 AND 800)

M21198F -UN-01JAN94



M21198F

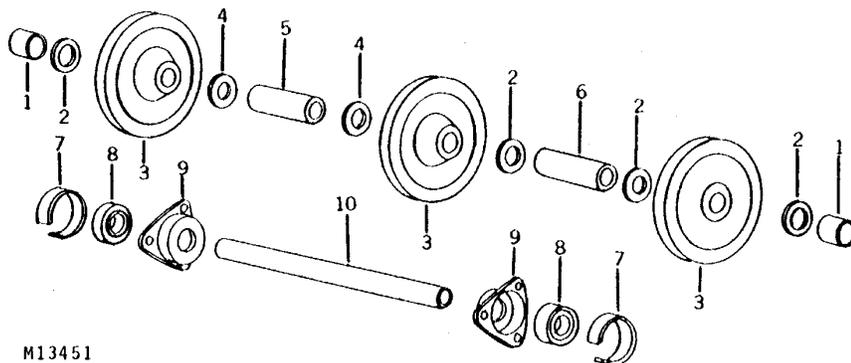
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2657	CAP SCREW	2	5/16" X 3-1/8"	
2	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
3	M63277	LOCK NUT	5		
4	AM52563	DRIVE SPROCKET	2		
5	M63306	BUSHING	1	(SUB M64141)	
6	M80293	PRESSED FLANGED HOUSING	4		
7	JD8555	BALL BEARING	2		
8	M63138	SPACER	1		
9	M64142	CORE	1	(400, 600, 800)	
10	AM52344	ANGLE	1	(400, 600, 800)	
11	24H1289	WASHER	6	21/64" X 5/8" X 0.049"	
12	19H1849	CAP SCREW	3	5/16" X 1-1/4"	
13	M64215	DRIVE SHAFT	1	(300, 400, 800)	
	M63137	SHAFT	1	(600)	
14	19H1905	CAP SCREW	3	5/16" X 1"	
15	U42111	O-RING	1		

# K1

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## REAR IDLER WHEELS AND BEARINGS (300, 400, 600 AND 800)

M13451 -UN-01JAN94



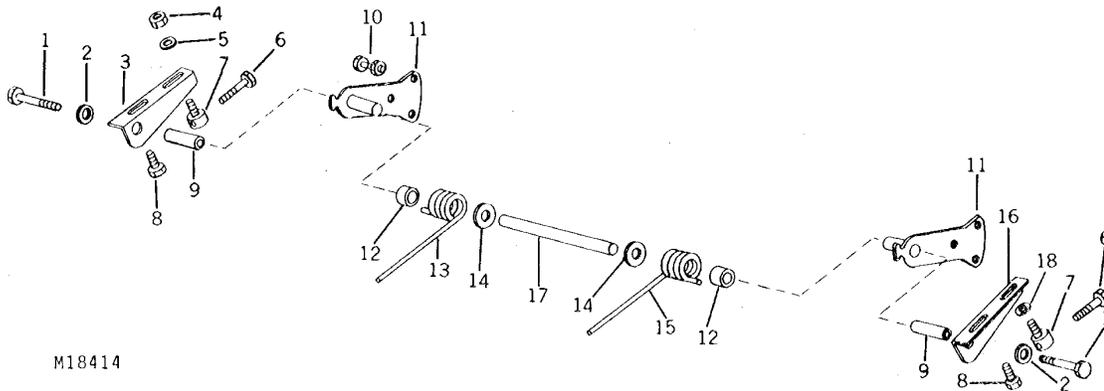
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64584	BUSHING	2	(300, 400, 800)	
	M64581	BUSHING	2	(600)	
2	M63676	WASHER	4		
3	AM52014	IDLER	3		
4	M63236	WASHER	2		
5	M64327	BUSHING	1	(300, 400, 800) L.H.	
	M64583	BUSHING	1	(600) L.H.	
6	M64326	BUSHING	1	(300, 400, 800) R.H.	
	M64582	BUSHING	1	(600) R.H.	
7	M63012		2		
8	M63810	BALL BEARING	2		
9	M63014		2		
10	M63809	BUSHING	1	(300, 400, 800)	
	M63019	BUSHING	1	(600)	

# K2

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## REAR PIVOT ARM AND SPRINGS (300, 400, 600 AND 800)

M18414 -UN-01JAN94



M18414

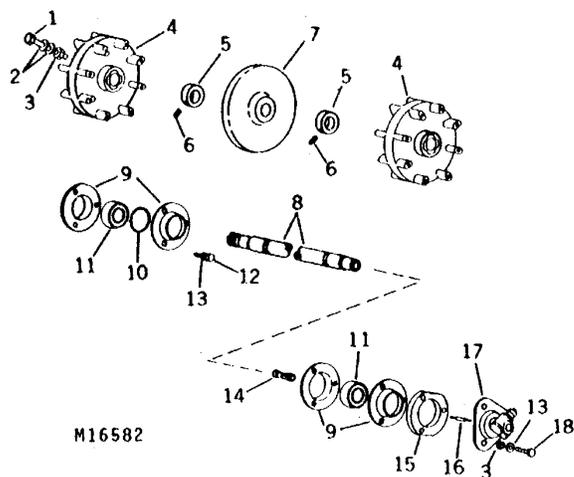
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2466	CAP SCREW	2		3/8" X 3-3/4"
2	12H304	LOCK WASHER	2		3/8"
3	M63017	BRACKET	1		L.H.
4	M63440	LOCK NUT	4		
5	24H1864	WASHER	4		13/32" X 3/4" X 7/64"
6	19H3235	CAP SCREW	2		5/16" X 2-1/2"
7	M63015	STUD	2		
8	19H1731	CAP SCREW	2		3/8" X 1"
9	M63009	BUSHING	2		
10	21H992	SCREW	6		1/4" X 5/8"
	M63707	LOCK NUT	6		
11	AM52013	ARM	2		
12	M63237	BUSHING	2		
13	M63109	SPRING	1		L.H.
	M64263	SPRING	1		(HEAVY-DUTY) (600) L.H.
14	24H1314	WASHER	2		13/32" X 1-3/4" X 7/64"
15	M63108	SPRING	1		R.H.
	M64262	SPRING	1		(HEAVY DUTY) (600) R.H.
16	M63016	BRACKET	1		
17	M63010	SPACER	1		(300, 400, 800)
	M63018	SPACER	1		(600)
18	24H1308	WASHER	2		13/32" X 1" X 0.134"

# K3

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## DRIVE WHEELS AND DRIVE SHAFT (JDX4, JDX6, AND JDX8)

M16582 -UN-01JAN94



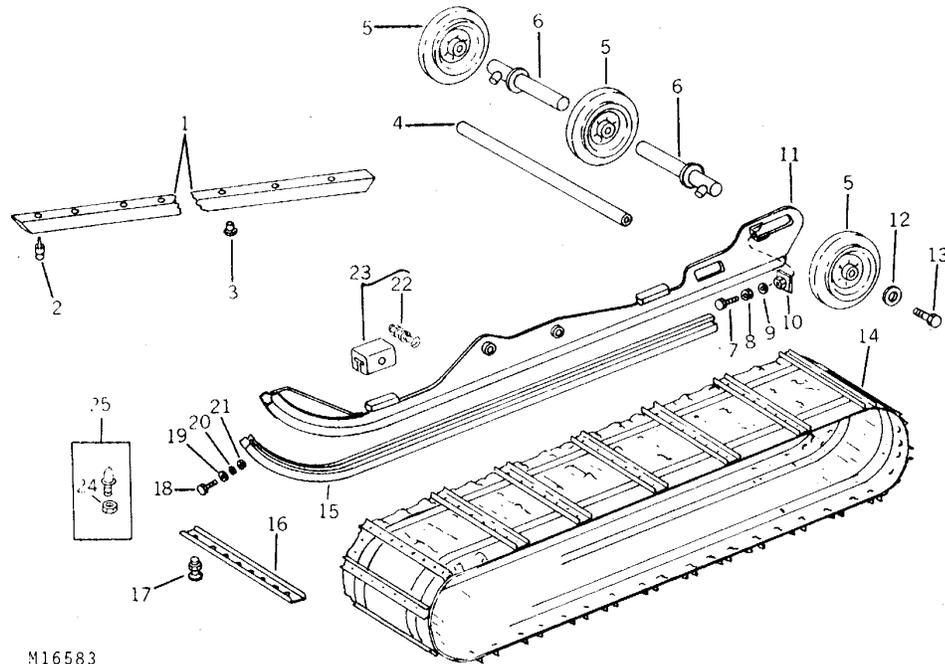
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2657	CAP SCREW	2		5/16" X 3-1/8"
2	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
3	M63277	LOCK NUT	5		
4	AM52913	DRIVE SPROCKET	2		
5	JD8551	ECCENTRIC LOCKING COLLAR	2		
6	22H975	SET SCREW	2		5/16" X 5/16"
7	M64837	WHEEL	1		
8	M64430	DRIVE SHAFT	1		
9	L1921C	PRESSED FLANGED HOUSING	4		
10	U42111	O-RING	1		
11	JD8555	BALL BEARING	2		
12	19H1905	CAP SCREW	3		5/16" X 1"
13	24H1289	WASHER	6		21/64" X 5/8" X 0.049"
14	M63306	BUSHING	1		(SUB M64141)
15	M63138	SPACER	1		
16	M64142	CORE	1		
17	AM52344	ANGLE	1		
18	19H1849	CAP SCREW	3		5/16" X 1-1/4"

# K4

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## REAR IDLER, TRACK AND SLIDE RAILS (JDX4, JDX6 AND JDX8)

M16583 -UN-01JAN94



M16583

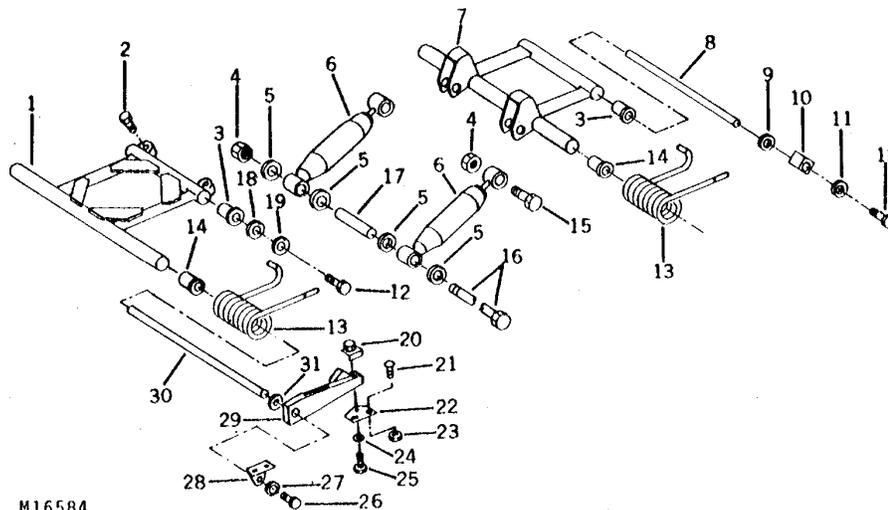
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65673	BAR	2		(SUB M66249) WEAR
2	M65674	RIVET	6		
3	M65672	RIVET	8		
4	M64483	AXLE	1		
5	AM52952	WHEEL	3		
6	AM53413	SPACER	2		
7	19H2418	CAP SCREW	2	3/8" X 3-3/4"	
8	14H812	NUT	2	3/8"	
9	12H304	LOCK WASHER	2	3/8"	
10	AM53439	NUT	1		
11	AM53423	RAIL	1	L.H.	
	AM53422	RAIL	1	R.H.	
12	24H1309	WASHER	2	13/32" X 1-1/16" X 0.120"	
13	19H1731	CAP SCREW	2	3/8" X 1"	
14	AM54583	TRACK	1		(SUB FOR AM52784 AND AM53708)
15	M64480	BAR	2		WEAR
16	M64335	BAR	24		(SUB M66038) GROUSER
17	AM53418	KIT	1		GROUSER BAR (INCLUDES 50 NUTS AND BOLTS)
18	19H1949	CAP SCREW	2	5/16" X 2-1/2"	
19	24H1136	WASHER	4	11/32" X 11/16" X 0.065"	
20	24H1887	WASHER	4	11/32" X 1" X 0.134"	
21	M63277	LOCK NUT	2		
22	21H1199	SCREW	4	0.190" X 1-3/4"	
	24H1283	WASHER	8	7/32" X 1/2" X 0.049"	
	M63662	LOCK NUT	4		
23	AM53346	BUMPER	1		
24	M65217	NUT	1		
25	AM53629	KIT	1		(SUB AM54373) ICE STUD (INCLUDES 24 STUDS, (24) M65217, AND AT14927)

# K5

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SLIDE RAIL PIVOTS AND SPRINGS (JDX4, JDX6 AND JDX8)

M16584 -UN-01JAN94



M16584

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53511	PIVOT	1		
2	R61762	SCREW	2		
3	M63039	BUSHING	4		
4	M64832	LOCK NUT	3		
5	M65548	WASHER	4		
6	AM52674	ABSORBER	2		
7	AM52950	ARM	1		
8	M64481	SHAFT	2		
9	24H1211	WASHER	4		9/16" X 1-3/8" X 0.105"
10	M64482	BUSHING	2		
11	24H1291	WASHER	2		21/64" X 1-15/32" X 7/64"
12	19H1813	CAP SCREW	4		5/16" X 5/8"
13	M65667	SPRING	2		L.H.
	M65666	SPRING	2		R.H.
14	M64242	BUSHING	4		
15	19H1899	CAP SCREW	2		7/16" X 2"
16	AM52953	SHAFT	1		
17	28H1538	SPACER	1		3/8" X 3-1/2"
18	24H1341	WASHER	2		17/32" X 15/16" X 0.060"
19	24H1224	WASHER	2		11/32" X 1" X 1/16"
20	AM52666	CLIP	4		
21	03H1268	BOLT	16		5/16" X 3/4"
22	M64218		4		
23	M63277	LOCK NUT	16		
24	24H1887	WASHER	4		11/32" X 1" X 0.134"
25	19H2440	CAP SCREW	2		5/16" X 2-1/2", (FRONT ARM)
	19H3296	CAP SCREW	2		5/16" X 2", (REAR ARM)
26	M64553	BOLT	4		
27	24H1327	WASHER	4		15/32" X 1-1/8" X 7/64"
28	M64531	BRACKET	1		L.H. (FRONT)
	M64530	BRACKET	1		R.H. (FRONT)
	M64533	BRACKET	1		L.H. (REAR)
	M64532	BRACKET	1		R.H. (REAR)
29	M65480	ARM	2		R.H.
	M65481	ARM	2		L.H.
30	M64238		2		
31	M65685	WASHER	4		

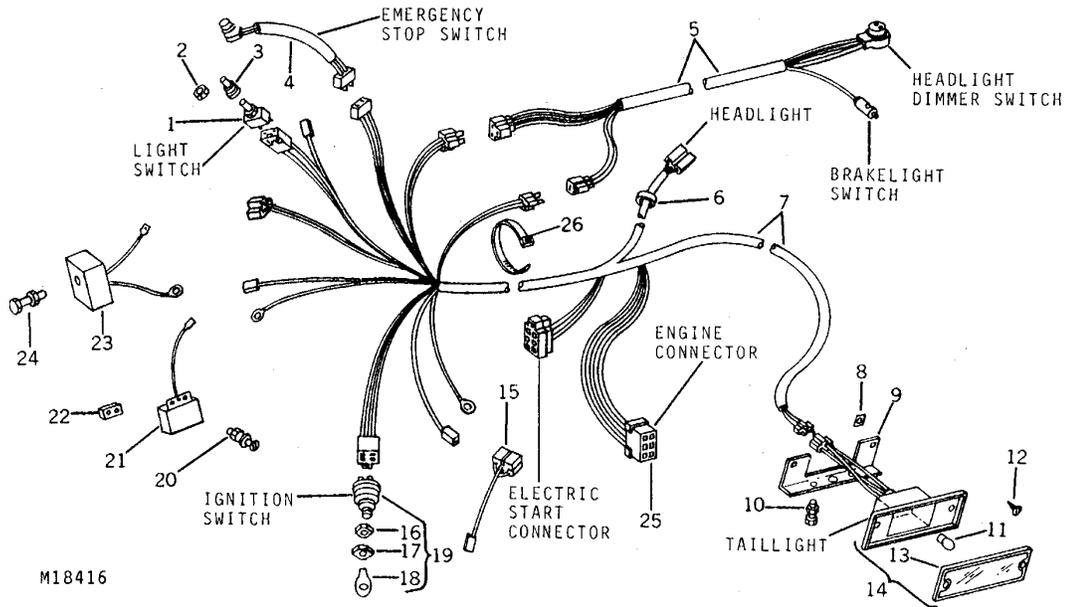
# K6

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## WIRING HARNESS, SWITCHES, TAILLIGHT AND VOLTAGE REGULATOR

M18416

-UN-01JAN94



M18416

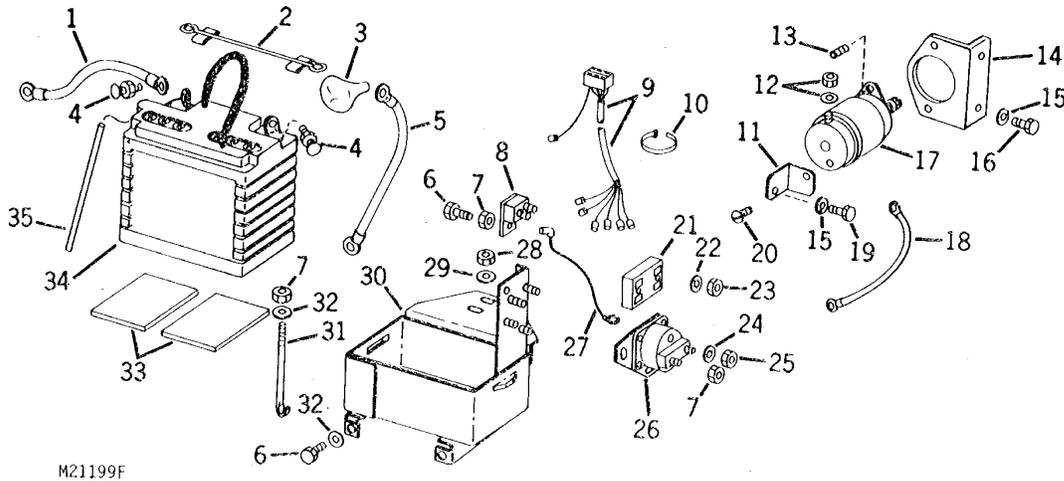
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52961	TOGGLE SWITCH	1		LIGHT
2	M64593	NUT	1		
3	M63297	BOOT	1		
4	AM52312	SWITCH	1		EMERGENCY
5	AM52311	SWITCH	1		BRAKE
6	H65107	GROMMET	1		
7	AM52887	WIRING HARNESS	1		
8	M63775	GROMMET	2		
9	M63776	BRACKET	1		
10	19H1919	CAP SCREW	2		1/4" X 5/8"
	M63707	LOCK NUT	2		
11	AM52619	BULB	1		(SUB AR48041) (1035)
12	M63450	SCREW	2		
13	M63816	LENS	1		
14	AM52305	TAIL LAMP	1		
15	AM52960	CONNECTOR	1		(MANUAL START)
16	M63704	NUT	1		(BEHIND INSTRUMENT PANEL)
17	M63298	NUT	1		(ABOVE INSTRUMENT PANEL)
18	M63301	KEY	1		(PKG OF 2)
19	AM52053	SWITCH	1		IGNITION
20	21H1148	SCREW	2		0.190" X 3/4"
	24H1283	WASHER	2		7/32" X 1/2" X 0.049"
	M63662	LOCK NUT	2		
21	AM52886	VOLTAGE REGULATOR	1		(800, JDX4, JDX6, JDX8)
22	M64551	STRAP	1		
23	AM53378	REGULATOR	1	-31132	(SUB AM52886 AND M64551) (300)
	AM52886	VOLTAGE REGULATOR	1	31133-	(300)
	AM53378	REGULATOR	1	-30314	(SUB AM52886 AND M64551) (400)
	AM52886	VOLTAGE REGULATOR	1	30314-	(400)
	AM53378	REGULATOR	1	-30513	(SUB AM52886 AND M64551) (600)
	AM52886	VOLTAGE REGULATOR	1	30514-	(600)
24	19H1791	CAP SCREW	1		1/4" X 1-1/4"
	M63707	LOCK NUT	1		
25	M64208	COUPLING	1		
26	M63300	TIE BAND	5		
..	M64833	PAD	1		(JDX4, JDX6, JDX8)

# K7

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## ELECTRIC START KIT (300)

M21199F -UN-01JAN94



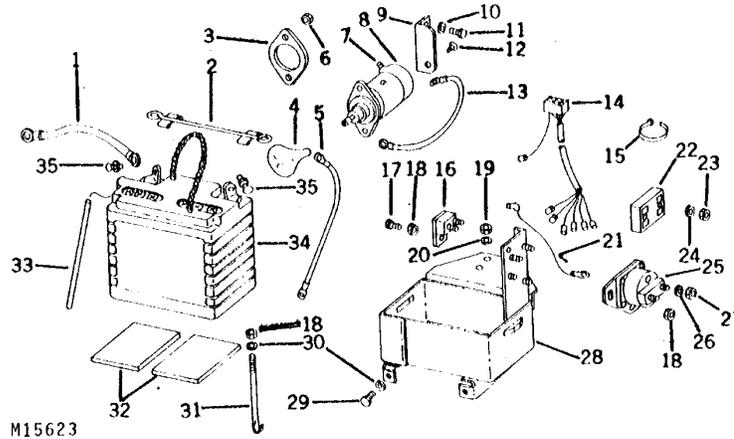
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52468	CABLE	1	(SUB AM31551)	
2	AM52187	HOLDER	1		
3	M41125	BOOT	1	(SUB AM38252)	
4	03H1701	BOLT	2	1/4" X 3/4"	
	14H786	NUT	2	1/4"	
5	AM52468	CABLE	1	(SUB AM31551)	
6	19H1227	CAP SCREW	3	1/4" X 1/2"	
7	B14174	LOCK NUT	6		
8	AM33621	CIRCUIT BREAKER	1		
9	AM52467	WIRING HARNESS	1		
10	M63300	TIE BAND	1		
11	M63887	BRACKET	1		
12	14H786	NUT	1	1/4"	
	12H297	LOCK WASHER	1	1/4"	
13	19H3053	SCREW	2	5/16" X 1"	
14	M63889	BRACKET	1		
15	12H303	LOCK WASHER	3	5/16"	
16	19H1849	CAP SCREW	2	5/16" X 1-1/4"	
17	AM52455	STARTER	1		
18	AM52618	CABLE	1		
19	19H1905	CAP SCREW	1	5/16" X 1"	
20	37H24	SCREW	1	1/4" X 3/4"	
21	AM53557	RECTIFIER	1		
22	12H290	WASHER	2	0.164"	
23	14H605	NUT	2	0.164"	
24	12H291	LOCK WASHER	2	5/16"	
25	14H785	NUT	2	5/16"	
26	AM53945	SOLENOID	1		
27	AM33218	WIRING LEAD	1		
28	M63277	LOCK NUT	2		
29	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
30	AM52516	BASE	1		
31	M63378	BOLT	2		
32	24H1287	WASHER	4	9/32" X 5/8" X 0.065"	
33	M63708	ABSORBER	2		
34	AM52050	BATTERY	1		
35	.....	HOSE	1	(406.4 MM) 16", (SUB M63271)	
..	AM52472	KIT	1	(ALSO ORDER AM53116) ELECTRIC START (LESS BATTERY)	

# K8

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## ELECTRIC START KIT (400, 600, JDX4, AND JDX6)

M15623 -UN-01JAN94



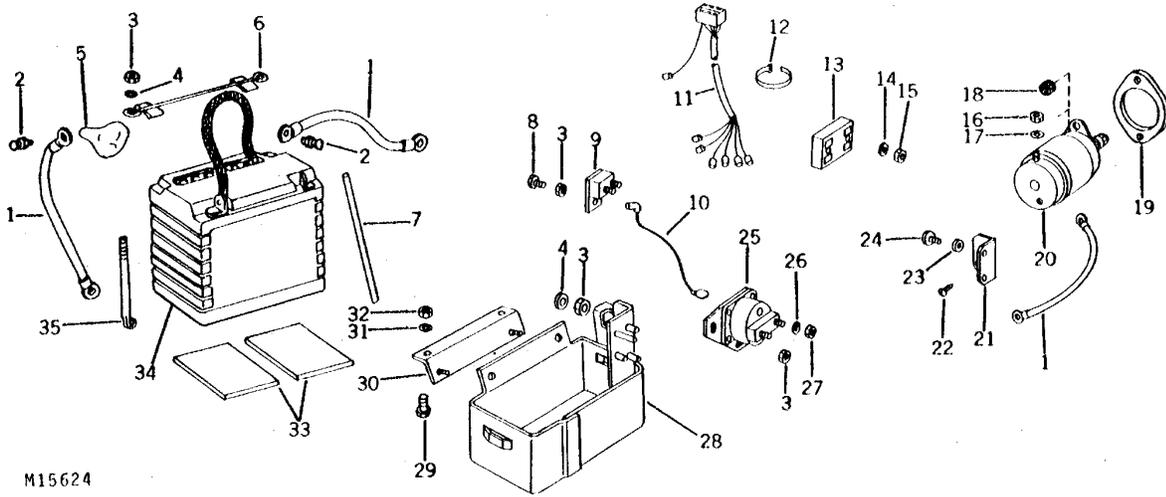
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM30768	CABLE	1		
2	AM52187	HOLDER	1		
3	M63795	SPACER	1		
4	M41125	BOOT	1		(SUB AM38252)
5	AM52468	CABLE	1		(SUB AM31551)
6	M63924	NUT	2		
7	14H786	NUT	1		1/4"
	12H297	LOCK WASHER	1		1/4"
8	AM52454	ARMATURE	1		
9	M63848	BRACKET	1		(400, 600)
	M63956	BRACKET	1		(JDX4, JDX6)
10	12H303	LOCK WASHER	2		5/16"
11	19M6887	SCREW	2		M8 X 18
12	37H24	SCREW	1		1/4" X 3/4"
13	AM52618	CABLE	1		
14	AM52467	WIRING HARNESS	1		
15	M63300	TIE BAND	1		
16	AM33621	CIRCUIT BREAKER	1		
17	19H1227	CAP SCREW	1		1/4" X 1/2"
18	B14174	LOCK NUT	5		
19	M63277	LOCK NUT	1		
20	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
21	AM33218	WIRING LEAD	1		
22	AM53557	RECTIFIER	1		
23	14H605	NUT	2		0.164"
24	12H290	WASHER	2		0.164"
25	AM53945	SOLENOID	1		
26	12H291	LOCK WASHER	2		5/16"
27	14H785	NUT	2		5/16"
28	AM52516	BASE	1		
29	19H1227	CAP SCREW	2		1/4" X 1/2"
30	24H1287	WASHER	4		9/32" X 5/8" X 0.065"
31	M63378	BOLT	2		
32	M63708	ABSORBER	2		
33	.....	HOSE	1		(406.4 MM) 16", (SUB M63271)
34	AM52050	BATTERY	1		
35	03H1701	BOLT	2		1/4" X 3/4"
	14H786	NUT	2		1/4"
..	AM52335	KIT	1		ELECTRIC START (LESS BATTERY)

# K9

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## ELECTRIC START KIT (800 AND JDX8)

M15624 -UN-01JAN94



M15624

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52468	CABLE	3	(SUB AM31551)	
2	03H1701	BOLT	2	1/4" X 3/4"	
	14H786	NUT	2	1/4"	
3	B14174	LOCK NUT	7		
4	24H1287	WASHER	4	9/32" X 5/8" X 0.065"	
5	M41125	BOOT	1	(SUB AM38252)	
6	AM52187	HOLDER	1		
7	.....	HOSE	1	(406.4 MM) 16", (SUB M63271)	
8	19H1227	CAP SCREW	1	1/4" X 1/2"	
9	AM33621	CIRCUIT BREAKER	1		
10	AM33218	WIRING LEAD	1		
11	AM52467	WIRING HARNESS	1		
12	M63300	TIE BAND	1		
13	AM52466	RECTIFIER	1		
14	12H290	WASHER	2	0.164"	
15	14H605	NUT	2	0.164"	
16	14H786	NUT	1	1/4"	
17	12H297	LOCK WASHER	1	1/4"	
18	M63924	NUT	2		
19	M63795	SPACER	1		
20	AM52454	ARMATURE	1		
21	M63956	BRACKET	1		
22	37H24	SCREW	1	1/4" X 3/4"	
23	12H303	LOCK WASHER	2	5/16"	
24	19M6887	SCREW	2	M8 X 18	
25	AM53945	SOLENOID	1		
26	12H291	LOCK WASHER	2	5/16"	
27	14H785	NUT	2	5/16"	
28	AM53502	BASE	1		
29	19H1813	CAP SCREW	2	5/16" X 5/8"	
30	AM53503	BRACKET	1		
31	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
32	M63277	LOCK NUT	2		
33	M63708	ABSORBER	2		
34	AM52050	BATTERY	1		
35	M63378	BOLT	2		
..	AM53509	KIT	1		ELECTRIC START (LESS BATTERY)

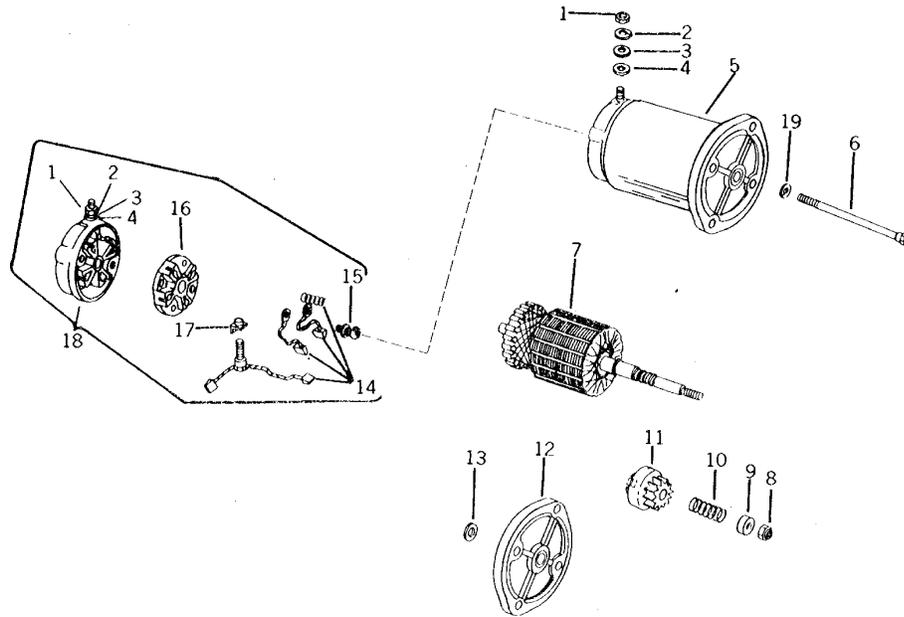
# K10

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## STARTER MOTOR (PERMANENT MAGNET FIELD)

M18417

-UN-01JAN94



M18417

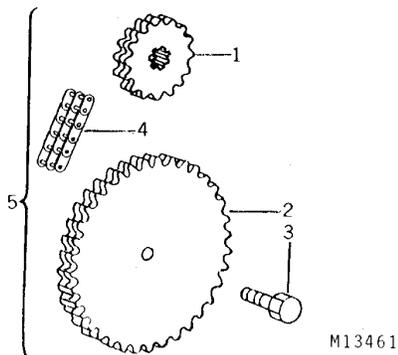
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H786	NUT	1	1/4"	
2	12H302	LOCK WASHER	1	1/4"	
3	24H1287	WASHER	1	9/32" X 5/8" X 0.065"	
4	M41860	WASHER	2		
5	AM52454	ARMATURE	1	(400, 600, 800, JDX4, JDX6, JDX8)	
	AM52455	STARTER	1	(300)	
6	M64100	BOLT	2		
7	AM52454	ARMATURE	1	(SUB FOR AM52519) (400, 600, 800, JDX4, JDX6, JDX8)	
	AM52523	ARMATURE	1	(SUB AM52455) (300)	
8	M63051	LOCK NUT	1	(SUB FOR M46798)	
9	M63859	CAP	1	(SUB AM55359)	
10	M44781	SPRING	1	(400, 600, 800, JDX4, JDX6, JDX8)	
	M63754	SPRING	1	(300)	
11	AM52556	DRIVE	1	(400, 600, 800, JDX4, JDX6, JDX8)	
	AM52559	DRIVE	1	(300)	
12	AM52560	FLANGE	1		
13	M44788	SHIM	1		
14	AM32851	KIT	1	(BRUSH AND SPRING)	
15	21H1104	SCREW	4	0.190" X 5/8"	
	12H295	LOCK WASHER	4	0.190"	
16	M47464	RETAINER	1		
17	M44795	BUSHING	1		
18	AM32852	KIT	1	CAP	
19	12H303	LOCK WASHER	2	5/16"	

# K11

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HIGH-TORQUE AND HIGH ALTITUDE KITS (300)

M13461 -UN-01JAN94

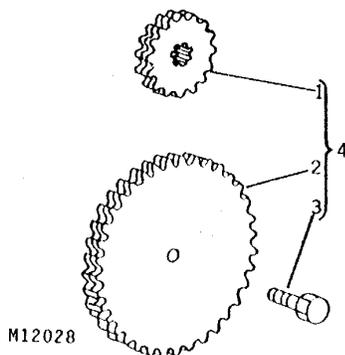


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64602	CHAIN SPROCKET	1		
2	M64603	CHAIN SPROCKET	1		
3	M63678	CAP SCREW	1		
4	M63125	LINK CHAIN	1		
5	AM53097	KIT	1		HIGH TORQUE
..	AM52724	KIT	1		(A) HIGH ALTITUDE ROLLER ARM
..	M64213	CAM	1		(A) (35°) HIGH ALTITUDE

(A) PARTS MARKED WITH AN (A) MUST BE USED WITH AM53097 FOR HIGH ALTITUDE.

## HIGH-TORQUE AND HIGH ALTITUDE KITS (800, JDX6 AND JDX8)

M12028 -UN-01JAN94



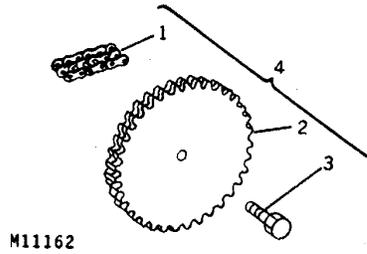
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63224	CHAIN SPROCKET	1		
2	M63226	CHAIN SPROCKET	1		
3	M63678	CAP SCREW	1		
4	AM52605	KIT	1		HIGH TORQUE

# K12

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HIGH-TORQUE AND HIGH ALTITUDE KITS (400, 600 AND JDX4)

M11162 -UN-01JAN94



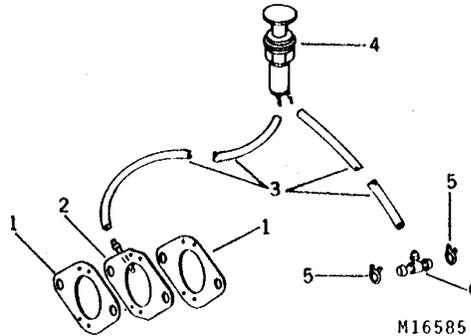
M11162

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63125	LINK CHAIN	1		
2	M63226	CHAIN SPROCKET	1		
3	M63678	CAP SCREW	1		
4	AM52270	KIT	1		HIGH TORQUE
..	AM53003	KIT	1		(A) HIGH ALTITUDE ROLLER ARM

(A) PARTS MARKED WITH AN (A) MUST BE USED WITH AM52270 FOR HIGH ALTITUDE.

## PRIMER KIT

M16585 -UN-01JAN94



M16585

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63999	GASKET	2		(A)
2	M65522	PLATE	1		(A)
3	.....	FUEL LINE	1		(A) (3.048 M) 10 FT., (SUB M65595)
4	.....	PRIMER	1		(A) (SUB AM53446)
5	M64254	CLAMP	2		(A)
6	M65523	HOSE FITTING	1		(A)

(A) KIT BELOW INCLUDES (1) INTERNAL TOOTH WASHER, (1) NUT AND PARTS MARKED WITH AN (A) ASTERISK

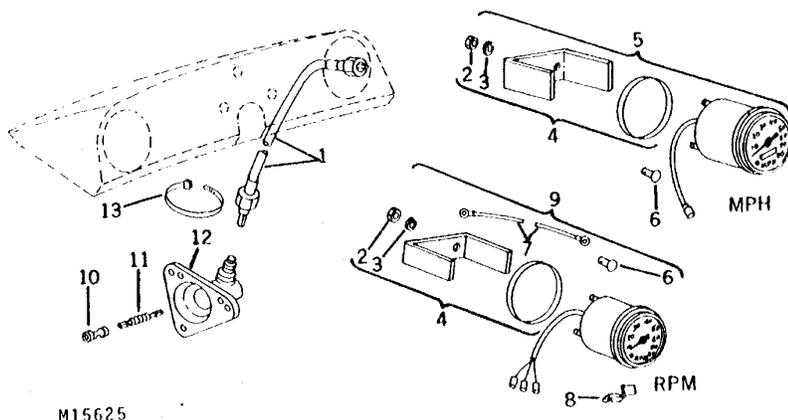
..	AM53446	KIT	1		PRIMER
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# K13

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SPEEDOMETER AND TACHOMETER

M15625 -UN-01JAN94



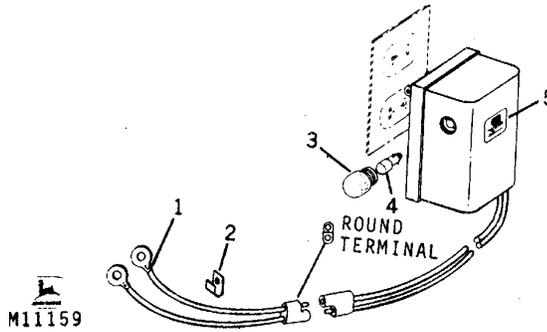
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52345	CABLE	1	(A)	
2	14M7028	NUT	2	M5	
3	12M7011	LOCK WASHER	2	5.100 MM	
4	AM52449	KIT	1		MOUNTING BRACKET
5	AM52343	SPEEDOMETER	1		(A) (INCLUDES AM52449 AND AM52847)
6	AM52847	BULB	1		
7	AM52549	WIRING LEAD	1		
8	AM52175	CONNECTOR	3		
9	AM52346	TACHOMETER	1		
	AM53193	TACHOMETER	1	55001-	(400)
10	M63306	BUSHING	1	(A)	
11	M64142	CORE	1	(A)	
12	AM52344	ANGLE	1	(A)	
13	M63300	TIE BAND	2	(A)	
..	AM53432	FUSE	1		
(A) KIT BELOW INCLUDES PARTS MARKED WITH AN (A)					
..	AM52347	KIT	1		SPEEDOMETER

# K14

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## BATTERY CHARGER

M11159 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM32877	WIRING HARNESS	1		(ROUND TERMINAL)
2	N10010	CLIP	1		
3	M44212	LENS	1		
4	AM32394	BULB	1		(GE 44)
5	M44216	LABEL	1		
..	AM32400	BATTERY CHARGER	1		(SUB AM36786)
..	AM36786	KIT	1		

### TWO CYCLE OIL

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	PT560	OIL	1		(1 U.S. PINT) (0.473 LITER)

### HEAVY-DUTY SUSPENSION KIT

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AM52648	KIT	1		(INCLUDES M64262, M64263, (3) M64264, (3) M64265) HEAVY DUTY SUSPENSION

### FIRM SUSPENSION SPRINGS (JDX4, JDX6 AND JDX8)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	M64240	SPRING	2		R.H.
..	M64241	SPRING	2		L.H.

# K15

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## SNOWMOBILE COVER (GREEN)

M10572N -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AM53094	COVER	1	(SUB FOR AM52465) (SUB TY2905) (300, 400, 500, 600, 800)	

## SNOWMOBILE COVER (BLACK)

M15136 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AM52658	COVER	1	(SUB TY2904) (JDX4, JDX6, JDX8)	

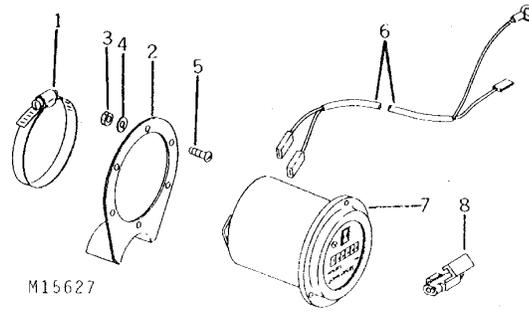
# K16

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## HOURLMETER KIT

M15627

-UN-01JAN94



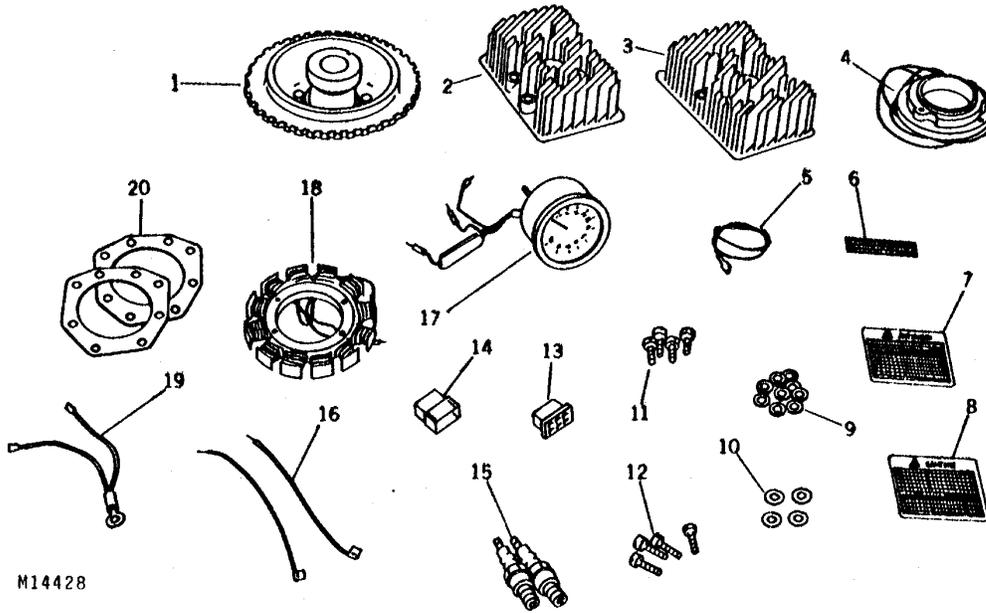
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR21839	CLAMP	1		
2	M44478	BRACKET	1		
3	14H1026	NUT	3	0.138"	
4	12H314	LOCK WASHER	3	0.138"	
5	21H1290	SCREW	3	0.138" X 1/2"	
6	AM32664	WIRING HARNESS	1		
7	AM32060	HOURL METER	1	(SUB AM32500)	
8	AM52175	CONNECTOR	1		
..	AM32500	KIT	1		HOURLMETER (USE WITH ELECTRIC START KIT)

# K17

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CDI AND CYLINDER HEAD KIT (800 AND JDX8)(S.N. 30001- )

M14428 -UN-01JAN94



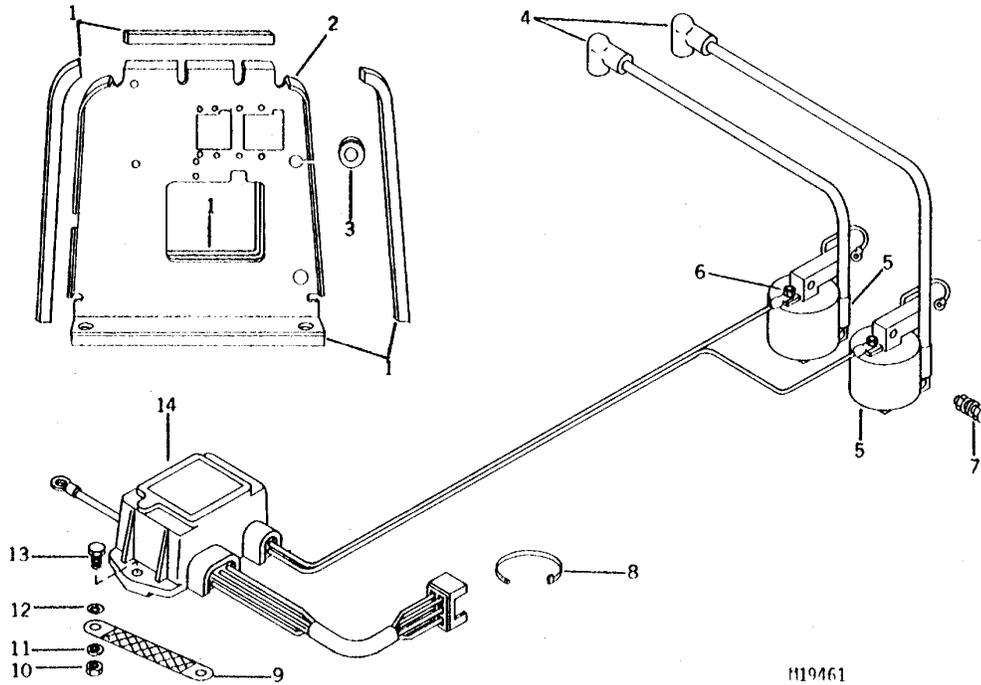
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54090	FLYWHEEL	1		(WITH RING GEAR)
2	M66544	CYLINDER HEAD	1		(SUB M66836)
3	M66545	CYLINDER HEAD	1		(SUB M66837)
4	AM53643	HOUSING	1		
5	AM53642	WIRING LEAD	1		
6	M66539	LABEL	1		
7	M66511	LABEL	1		(FRENCH)
8	M65985	DECAL	1		
9	12H246	LOCK WASHER	8		0.190"
10	24M7027	WASHER	4		5.300 X 10 X 1 MM
11	21M6070	SCREW	4		M5 X 16
12	21M7143	SCREW	4		M5 X 30
13	M65877		1		
14	M63589	SOCKET OUTLET	1		
15	AM53187	SPARK PLUG	2		
16	M63300	TIE BAND	2		
17	AM53193	TACHOMETER	1		
18	AM53647	STATOR	1		
19	AM53634	WIRING LEAD	1		
20	M64675	GASKET	2		

# K18

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## CDI AND CYLINDER HEAD KIT (800 AND JDX8)(S.N. 30001- )

M19461 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	FOAM PAD	1	(SUB AM54079)	
2	M66066	HEAT SHIELD	1		
3	M65478	GROMMET	1		
4	AM53862	KIT	1	BOOT AND SPRING	
5	AM53645	ELECTRICAL COIL	2		
6	14H1026	NUT	2	0.138"	
	12H321	WASHER	2	0.138"	
7	21H985	SCREW	8	0.190" X 1"	
	12H295	LOCK WASHER	8	0.190"	
	14H631	NUT	8	0.190"	
8	M63300	TIE BAND	1		
9	AM52218	GROUND CABLE	1		
10	M63707	LOCK NUT	2		
11	24H1287	WASHER	2	9/32" X 5/8" X 0.065"	
12	12H297	LOCK WASHER	2	1/4"	
13	19H1914	CAP SCREW	2	1/4" X 1"	
14	AM53644	IGNITION	1		

# L18

300,400,600,800,JDX4,JDX6,JDX8 SNOWMOBILES (30,001-80,000)

## NUMERICAL INDEX

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AM31551	K7	1	84	AM52313	H15	15A	17	AM52498	J1	2	53
AM31551	K7	5	84	AM52313	H16	12A	18	AM52515	I11	1	38
AM31551	K8	5	85	AM52314	H7	2	9	AM52516	K7	30	84
AM31551	K9	1	86	AM52317	I11	3	38	AM52516	K8	28	85
AM32060	K16	7	93	AM52321	H11	5	13	AM52519	K10	7	87
AM32394	K14	4	91	AM52324	H7	7	9	AM52520	H19	5	21
AM32400	K14	..	91	AM52325	H7	8	9	AM52522	H23	11	25
AM32500	K16	7	93	AM52335	K8	..	85	AM52523	K10	7	87
AM32500	K16	..	93	AM52343	K13	5	90	AM52524	H23	10	25
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AM32852	K10	18	87	AM52344	K13	12	90	AM52527	H23	13	25
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AM33218	K8	21	85	AM52347	K13	..	90	AM52530	H23	12	25
AM33218	K9	10	86	AM52354	H14	6	16	AM52531	H23	12	25
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AM52295	H5	16	7	AM52467	K9	11	86	AM52875	J9	16	61
AM52296	H5	14	7	AM52468	K7	1	84	AM52876	J9	16	61
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AM52299	J17	4	69	AM52468	K8	5	85	AM52880	H16	6	18
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