

1971 ILLUSTRATED PARTS LIST



Panther
Puma 'EXT'

1971: Steering
Panther

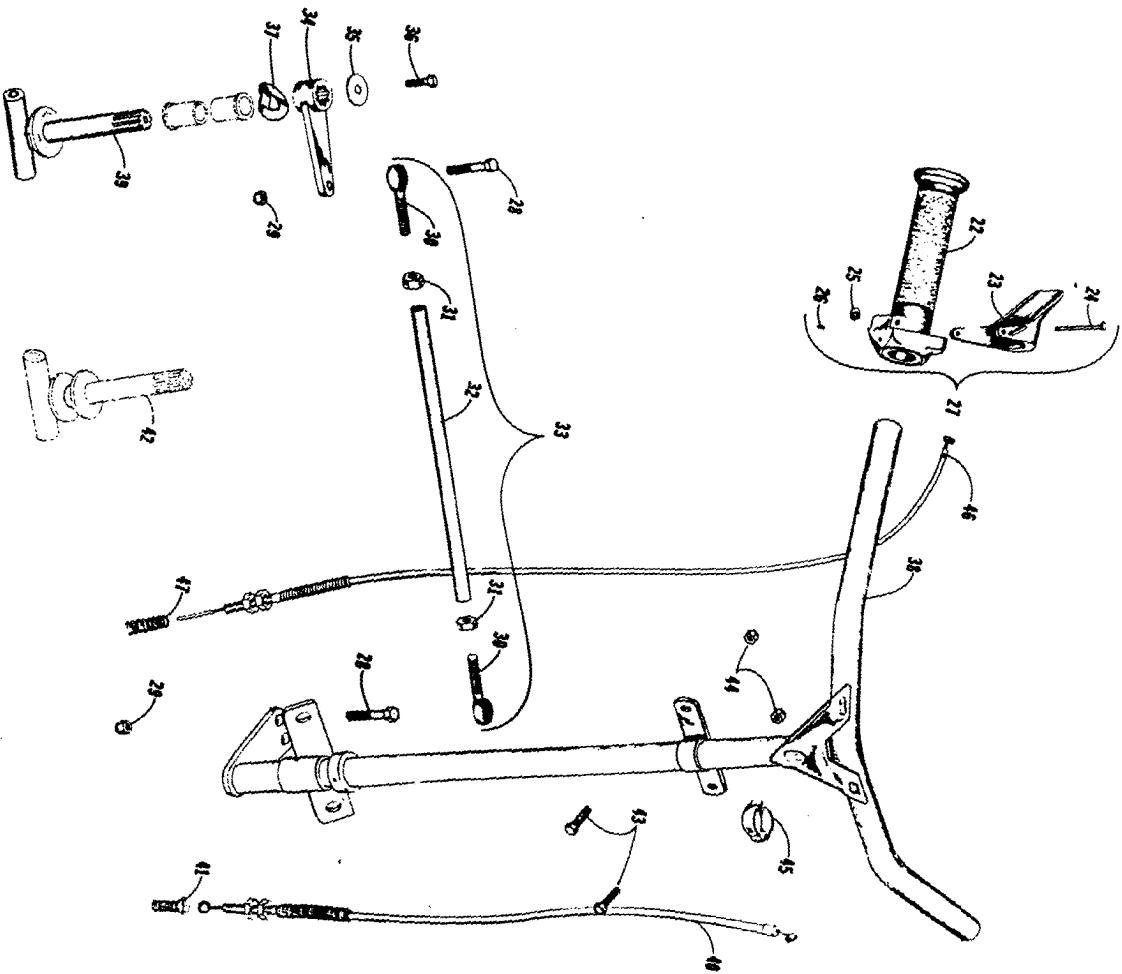
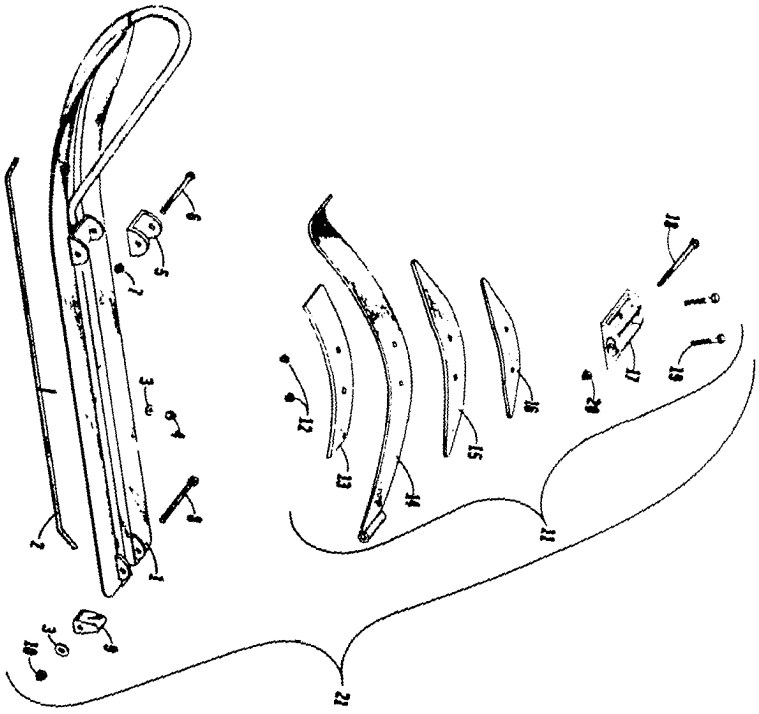


fig 2

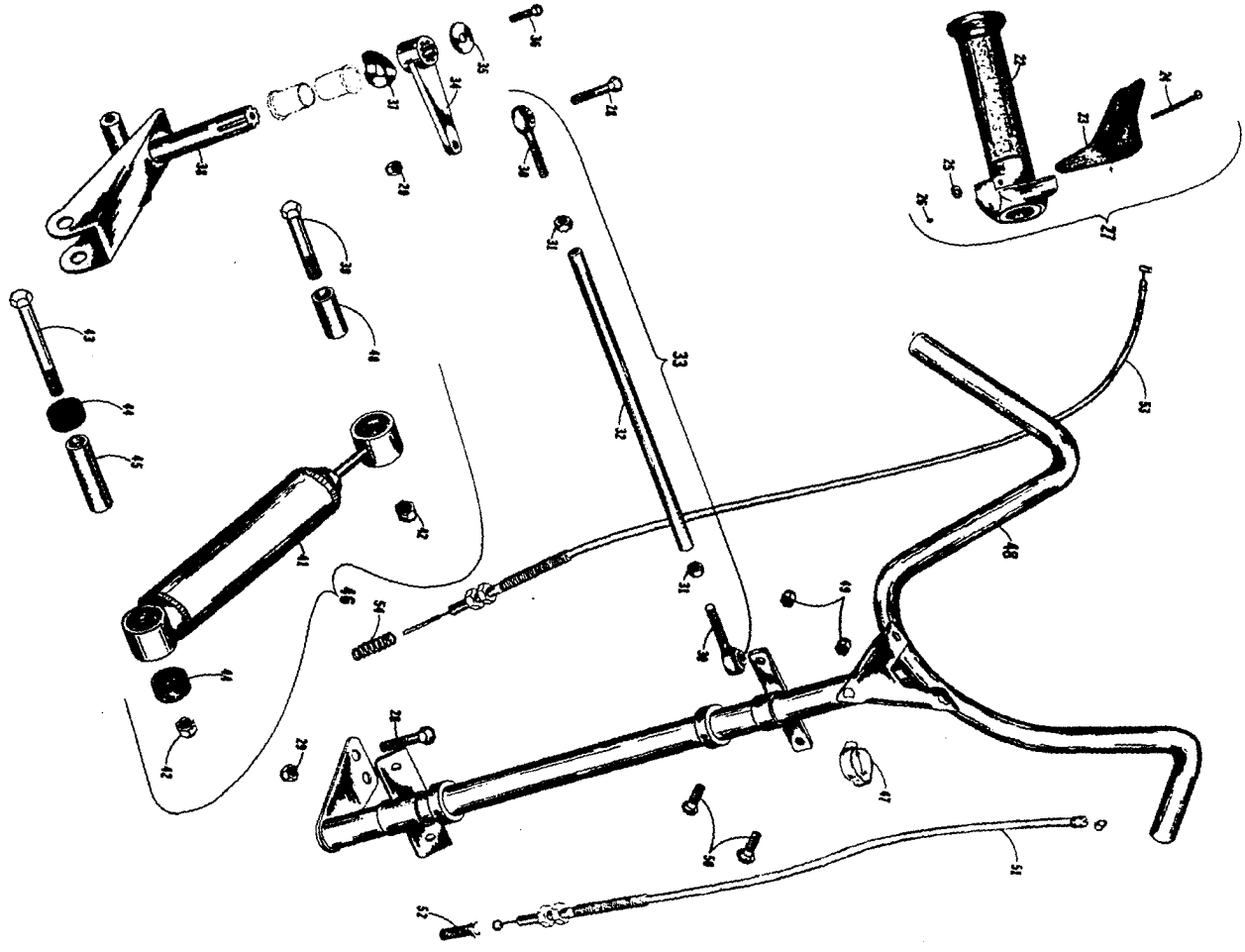
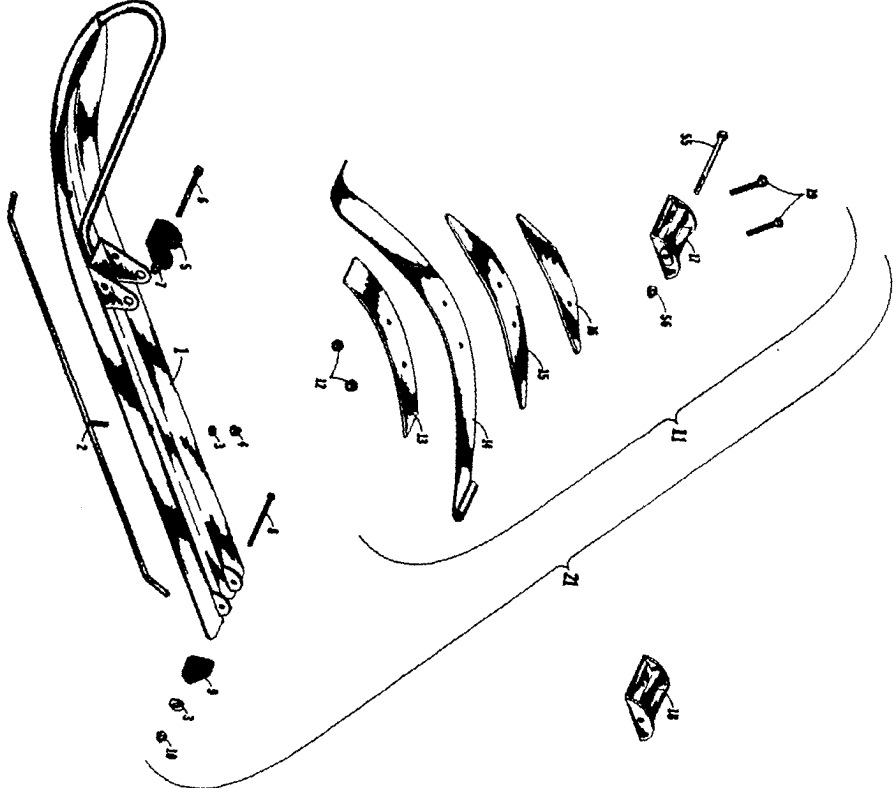
Ref. No.	Pt. No.	Qty.	Description
1	0110-037	1	Ski
2	0110-049	1	Skag
3	0123-053	2	Washer, 5/16
4	0123-008	1	Lock Nut, 5/16-18
5	0103-007	1	Saddle, Hi-Fax
6	0123-031	1	Bolt, 3/8-24x3-1/4
7	0123-001	1	Lock Nut, 3/8-24
8	0123-034	1	Bolt, 5/16-24x4
9	0103-020	1	Rubber Bumper
10	0123-002	1	Lock Nut, 5/16-24
11	0110-092	1	Spring Assy., Right (12-19)
	0110-247	1	Spring Assy., Left (12-19)
12	0123-001	2	Lock Nut, 3/8-24
13	0103-009	1	Support, Bottom Spring
14	0103-002	1	Spring, Main Leaf
15	0103-003	1	Spring, Middle Leaf
16	0103-004	1	Spring, Top Leaf
17	0110-018	1	Saddle, Right Spindle
	0110-099	1	Saddle, Left Spindle
18	0123-032	2	Bolt, 3/8-24x4-1/4
19	0123-033	2	Bolt, 3/8-24x1-3/8

Ref. No.	Pt. No.	Qty.	Description
20	0123-001	2	Lock Nut, 3/8-24
21	0110-114	1	Ski Assembly-Left (1-20)
	0110-248	1	Ski Assembly-Right (1-20)
22	0109-153	1	Handle
23	0109-150	1	Control Lever
24	0123-230	1	Pin
25	0123-231	1	Clip
26	0123-218	1	Set Screw, 1/4-20x5/16
27	0110-113	2	Control Handle Assy. (22-26)
28	0123-066	4	Bolt, 3/8-24x1-3/8
29	0123-001	4	Lock Nut, 3/8-24
30	0105-049	2	Steering End
31	0123-191	2	Jam Nut, 3/8-24
32	0116-018	1	Tie Rod
33	0110-080	2	Tie Rod Assembly
34	0110-017	2	Spindle Arm
35	0123-019	2	Washer, 21/64x1-1/2
36	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)
37	0123-261	2	Washer, U-Bend
38	0110-097	1	Steering Post
	0110-131	1	Steering Post (634H, 760J)

Ref. No.	Pt. No.	Qty.	Description
39	0105-058	2	Spindle
40	0109-182	1	Cable, Brake
41	0109-201	1	Spring, Brake Cable Return
42	0110-077	2	Spindle, Ski Extension (Optional)
43	0123-222	2	Bolt, 1/4-20x5/8
44	0123-003	2	Lock Nut, 1/4-20
45	0123-196	2	Cable Clip
*46	0109-281	1	Throttle Cable-22"
	0109-183	1	Throttle Cable-25"
	0109-166	1	Throttle Cable-31-1/2"
	0109-247	1	Throttle Cable-Twin Carb.
47	0123-182	1	Throttle Cable Return Spg. (HL Carb.)
	0123-259	1	Throttle Cable Return Spg. HR Carb.)
	0123-264	1	Throttle Cable Return Spg. (HD Carb.)

* See Reference Sheet 0153-009 for correct Part Number on specific model.

1971: Steering
Puma/EXT

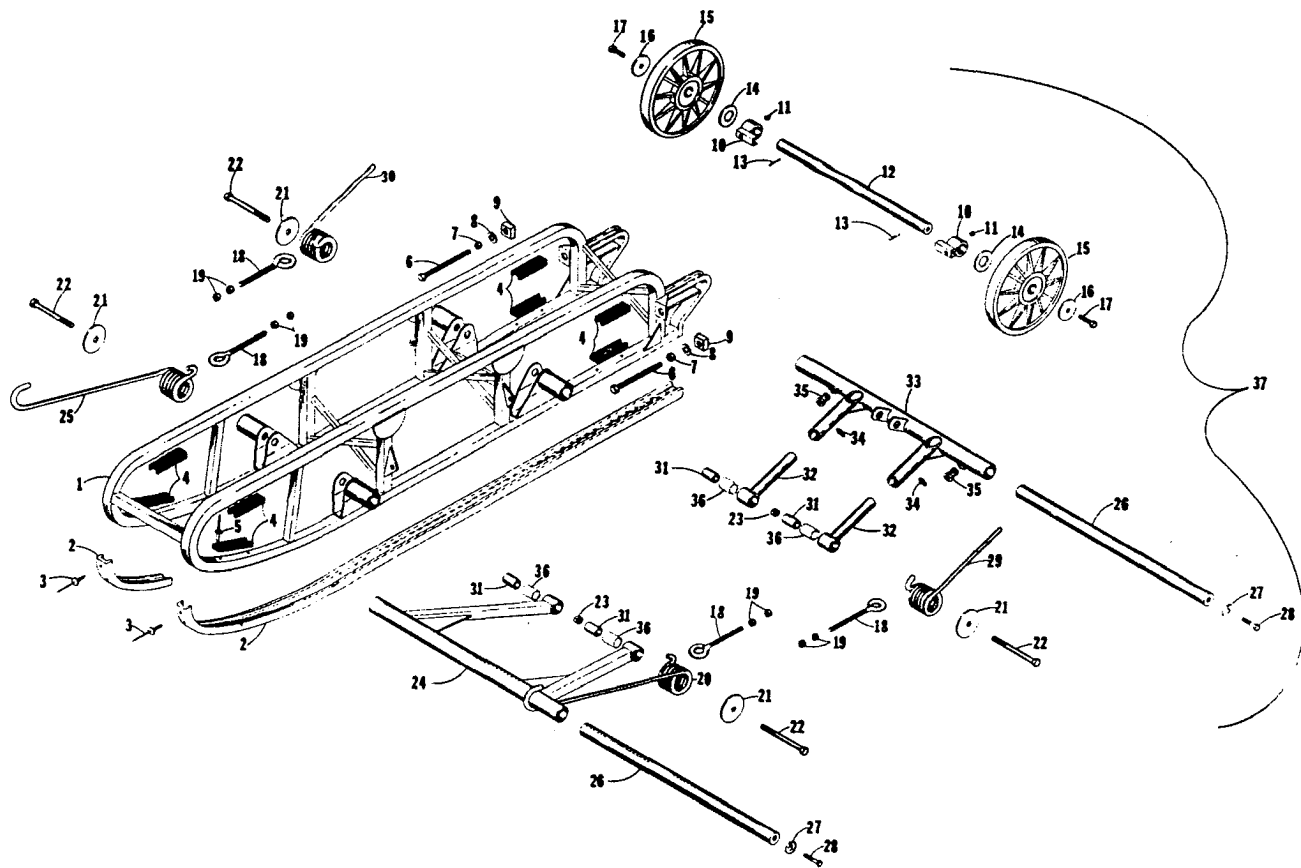


Ref. No.	Pt. No.	Qty.	Description
1	0110-176	1	Ski
	0110-381	1	Ski-Plated (EXT)
2	0110-049	1	Skag
3	0123-053	2	Washer, 5/16
4	0123-008	1	Lock Nut, 5/16-18
5	0103-007	1	Saddle, Hi-Fax
6	0123-031	1	Bolt, 3/8-24x3-1/4
7	0123-001	1	Lock Nut, 3/8-24
8	0123-034	1	Bolt, 5/16-24x4
9	0103-020	1	Rubber Bumper
10	0123-002	1	Lock Nut, 5/16-24
11	0110-227	1	Sprg. Assy.-Left
	0110-228	1	Sprg. Assy.-Right
	0110-359	1	Sprg. Assy.-Left (634H, w/Chrome Pipes)
	0110-360	1	Sprg. Assy.-Right (634H, w/Chrome Pipes)
12	0123-001	2	Lock Nut, 3/8-24
13	0103-009	1	Support, Bottom Spring
14	0103-002	1	Spring, Main Leaf
15	0103-003	1	Spring, Middle Leaf
16	0103-004	1	Spring, Top Leaf
17	0110-185	1	Saddle-Right
18	0110-184	1	Saddle-Left
19	0123-033	2	Bolt, 3/8-24x1-3/8
20	0110-215	1	Saddle-Left (634H, w/Chrome Pipes)
	0110-216	1	Saddle-Right (634H, w/Chrome Pipes)

Ref. No.	Pt. No.	Qty.	Description
21	0110-229	1	Ski Assembly-Left
	0110-301	1	Ski Assembly-Right
	0110-379	1	Ski Assembly-Left (EXT)
	0110-380	1	Ski Assembly-Right (EXT)
	0110-361	1	Ski Assy.-Left (634H, w/Chrome Pipes)
	0110-362	1	Ski Assy.-Right (634H, w/Chrome Pipes)
22	0109-153	1	Handle
23	0109-150	1	Control Lever
24	0123-230	1	Pin
25	0123-231	1	Clip
26	0123-218	1	Set Screw, 1/4-20x5/16
27	0110-113	2	Control Handle Assembly
28	0123-066	4	Bolt, 3/8-24x1-3/8
29	0123-001	4	Lock Nut, 3/8-24
30	0105-049	2	Steering End
31	0123-191	2	Jam Nut, 3/8-24
32	0116-018	1	Tie Rod
33	0110-080	2	Tie Rod Assembly
34	0110-017	2	Spindle Arm
35	0123-019	2	Washer, 21/64 IDx1-1/2
36	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)
37	0123-261	2	Washer, U-Bend
38	0110-353	2	Spindle Weldment
39	0123-288	2	Bolt, 7/16-20x2-1/4
40	0106-195	2	Sleeve, Upper
41	0106-199	2	Shock Absorber, Ski (Black)
	0106-307	2	Shock Absorber, Ski-Chrome (EXT)

Ref. No.	Pt. No.	Qty.	Description
42	0123-296	4	Lock Nut, 7/16-20
43	0123-295	2	Bolt, 7/16-20x3-1/4
44	0106-198	4	Spacer, Nylon
45	0106-196	2	Sleeve, Lower
46	0110-302	2	Shock Absorber Assy. (Black)
	0110-377	2	Shock Absorber Assy.- Chrome (EXT)
47	0123-196	2	Cable Clip
48	0110-131	1	Steering Post Assy. (634H)
	0110-142	1	Steering Post Assy. (Other Models)
49	0123-003	2	Lock Nut, 1/4-20
50	0123-222	2	Bolt, 1/4-20x5/8
51	0109-182	1	Cable, Brake
	0109-329	1	Cable, Brake (EXT)
52	0109-201	1	Spring, Brake Return
	0109-330	1	Spring, Brake Return (EXT)
53	0109-281	1	Throttle Cable-22"
	0109-183	1	Throttle Cable-25"
	0109-166	1	Throttle Cable-31-1/2"
54	0123-264	1	Spring, Throttle Return (HD Carb)
	0123-182	1	Spring, Throttle Return (HL Carb)
	0123-259	1	Spring, Throttle Return (HR Carb)
55	0123-032	2	Bolt, 3/8-24x4-1/4
56	0123-001	2	Lock Nut, 3/8-24

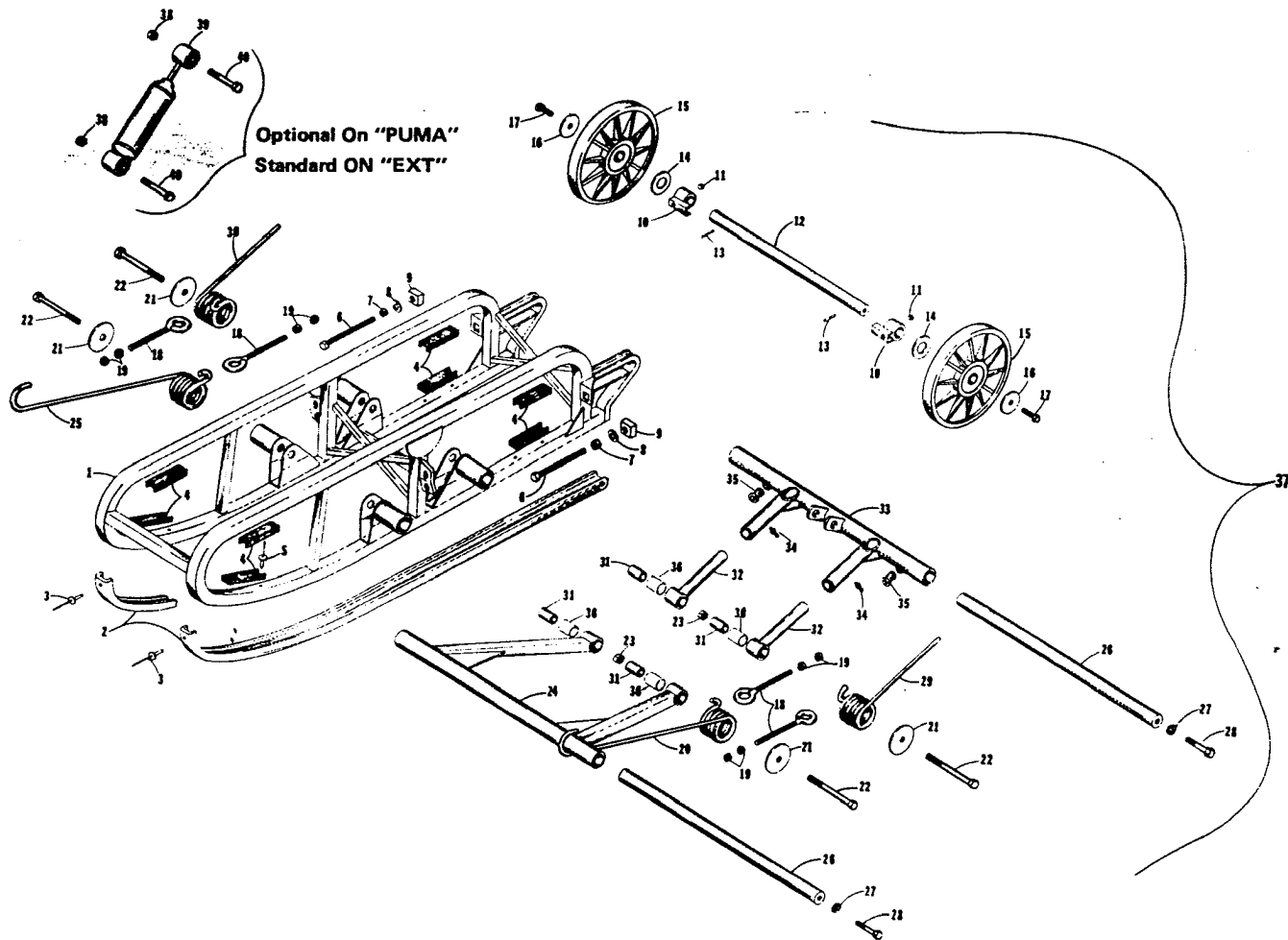
1971: Undercarriage
Panther



Ref. No.	Pt. No.	Qty.	Description
1	0110-263	1	Undercarriage Frame
2	0104-133	2	Hi-Fax, Skid Frame
3	0123-071	36	Rivet, No. 56
4	0104-073	8	Shock Pad
5	0123-251	16	Rivet
6	0123-328	2	Bolt, 7/16-14x4
7	0123-142	2	Nut, 7/16-14
8	0123-111	2	Lock Washer-7/16
9	0123-356	2	Nut, Square 7/16-14
10	0110-268	2	Spacer, Rear Axle
11	0123-040	2	Set Screw, 3/8-24x3/8
12	0104-131	1	Axle, Rear
13	0123-061	2	Drive Pin, 5/32x1-1/4
14	0123-018	2	Washer, .765x1-1/2
15	0104-023	2	Wheel
16	0123-019	2	Washer, 21/64 ID
17	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)
18	2272-037	4	Eye Bolt, 3/8-16x4-1/4
19	0123-150	8	Jam Nut, 3/8-16

Ref. No.	Pt. No.	Qty.	Description
20	0104-032	1	Spring, Left Front
21	0123-331	4	Washer, .390x2
22	0123-032	4	Bolt, 3/8-24x4-1/2
23	0123-001	4	Lock Nut, 3/8-24
24	0110-265	1	Front Arm Weldment
25	0104-033	1	Spring-Right Front
26	0110-001	2	Inner Axle
27	0123-011	4	Lock Washer-3/8
28	0123-023	4	Bolt, 3/8-24x1
29	0104-035	1	Spring-Left Rear
30	0104-031	1	Spring-Right Rear
31	0104-108	4	Insert, Pivot
32	0110-266	2	Inside Arm w/Bushing
33	0110-269	1	Arm Assembly, Rear
34	0104-062	2	Zerk, 1/4-28
35	0104-092	2	Bushing, Spring
36	0104-107	4	Oilite Bushing
37	0110-286	1	Undercarriage Assy. (1-37)

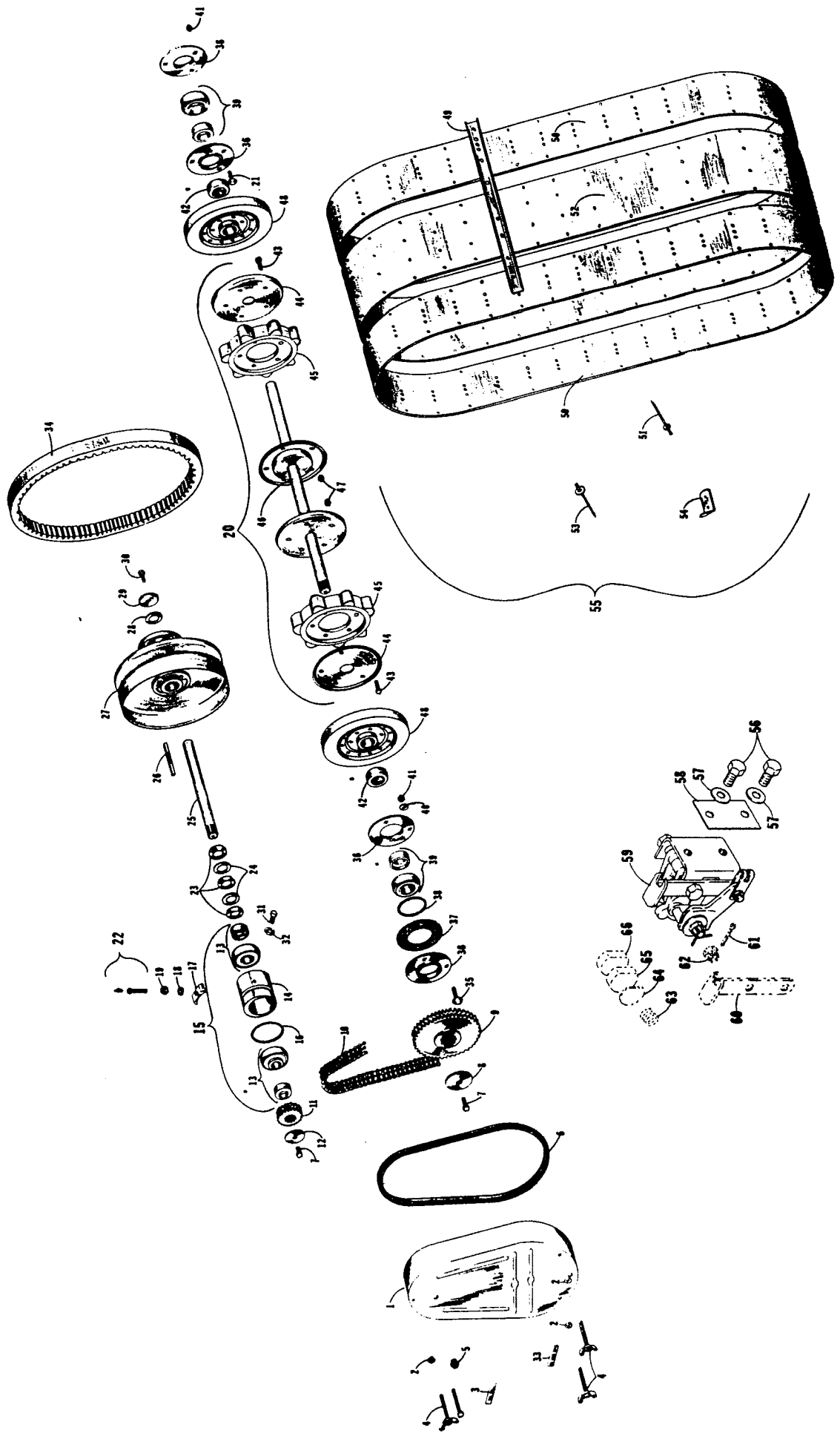
**1971: Undercarriage
Puma/EXT**



Ref. No.	Pt. No.	Qty.	Description
1	0110-264	1	Frame Assembly
2	0104-105	2	Hi-Fax
3	0123-071	30	Rivet, No. 56
4	0104-073	8	Shock Pad
5	0123-251	16	Rivet
6	0123-328	2	Bolt, 7/16-14x4
7	0123-142	2	Nut, 7/16-14 NC Hex
8	0123-111	2	Washer, Lock-7/16
9	0123-356	2	Nut, Square, 7/16-14
10	0110-268	2	Spacer, Rear Axle
11	0123-040	2	Set Screw, 3/8-24x3/8
12	0104-131	1	Rear Axle
13	0123-061	2	Drive Pin, 5/32x1-1/4
14	0123-018	2	Washer, .765x1-1/2
15	0104-023	2	Wheel
16	0123-019	2	Washer, 21/64 ID
17	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)
18	2272-037	4	Eye Bolt, 3/8-16x4-1/4
19	0123-150	8	Jam Nut, 3/8-16
20	0104-032	1	Spring, Left Front
21	0123-331	4	Washer, .390x2

Ref. No.	Pt. No.	Qty.	Description
22	0123-032	4	Bolt, 3/8-24x4-1/2
23	0123-001	4	Lock Nut, 3/8-24
24	0110-265	1	Front Arm Weldment
25	0104-033	1	Spring, Right Front
26	0110-001	2	Inner Axle
27	0123-011	4	Lock Washer, 3/8
28	0123-023	4	Bolt, 3/8-24x1
29	0104-035	1	Spring, Left Rear
30	0104-031	1	Spring, Right Rear
31	0104-108	4	Pivot Insert
32	0110-266	2	Inside Arm w/Bushing
33	0110-269	1	Arm Assembly, Rear
34	0104-062	2	Grease Zerk
35	0104-092	2	Bushing, Spring
36	0104-107	4	Oilite Bushing
37	0110-287	1	Assembly Complete, Undercarriage (Items 1-36)
38	0123-296	2	Lock Nut, 7/16-20
39	0106-173	1	Shock Absorber
40	0123-288	2	Bolt, 7/16-20x2-1/4

1971: Drive Train
Panther/Puma/EXT



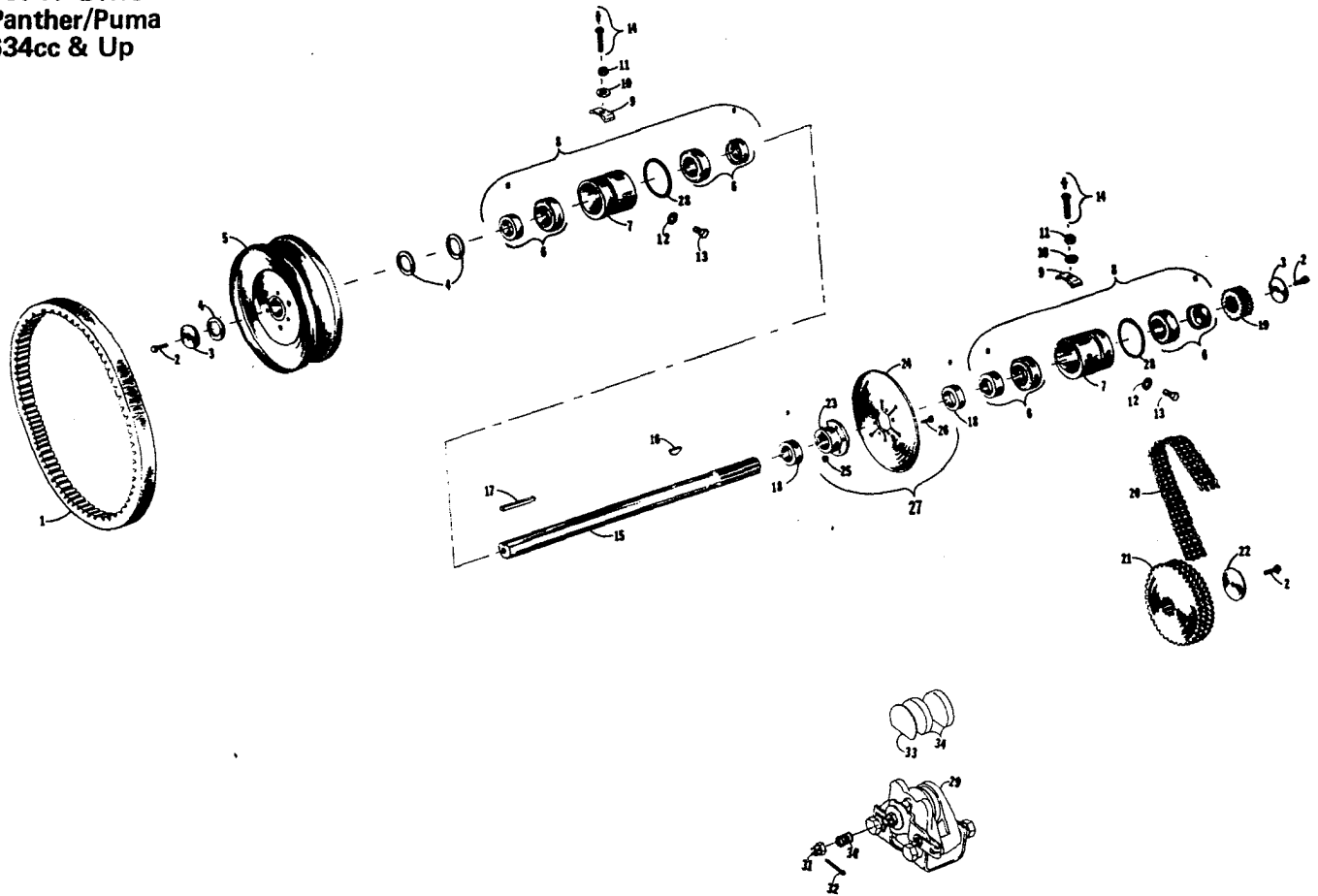
Ref. No.	Pt. No.	Qty.	Description
1	0107-073	1	Dropcase Cover
2	0123-198	3	Rubber Washer, 1/4 ID
3	0106-228	1	Decal, "Oil Fill"
4	0123-199	3	Thumb Screw, 1/4-20x2-3/8
	0123-357	1	Bolt, 1/4-20x2-3/8 (Special)
5	0123-333	2	Plug, Threaded
6	0107-020	1	Gasket, Dropcase
7	0123-131	2	Bolt, 5/16-24x3/4 (Es-Lok)
8	0123-020	1	Washer, 25/64 IDx2" OD
9	0116-156	1	Sprocket, 39T RC35-2
10	0116-050	1	Chain, 92P
	0116-133	1	Chain, 90P
11	0116-006	1	Sprocket, 15T, RC35-2
	0116-005	1	Sprocket, 17T, RC35-2
	0116-012	1	Sprocket, 19T, RC35-2
12	0123-019	1	Washer, 21/64 IDx1-1/2 OD
	0123-260	1	Washer, 21/64 IDx1-1/8 OD (For 13T & 15T Sprocket)
13	0107-032	2	3/4" Bearing w/Lock Collar
14	0107-077	1	Short Eccentric
15	0110-242	1	Short Eccentric Assembly (13 & 14)
16	0107-050	1	Seal, "O" Ring
17	0123-268	1	Washer, Eccentric
18	0123-334	1	Washer, 3/8" Lock
19	0123-150	1	Nut, 3/8, 16
20	0110-367	1	Drive Shaft Assembly
21	0123-035	3	Carriage Bolt, 5/16-18x3/4
22	0123-313	1	Eccentric Bolt w/Zerk
23	0123-261	3	Washer, 49/64 ID U-Bend
24	0123-175	2	Washer, 25/32 IDx1-1/4 OD

Ref. No.	Pt. No.	Qty.	Description
25	0116-147	1	Shaft, 3/4" Driven
26	0101-049	1	Key, Square, 3/16x3
*27	0101-064	1	770 Driven Clutch
	(0110-141)		
	0101-072	1	910 Driven Clutch
	(0110-395)		
28	0123-175	(3)	Spacer Washer (Qty. as Required)
29	0123-019	1	Washer, 21/64 IDx1-1/2 OD
30	0123-131	1	Bolt, 5/16-24x3/4 (Es-Lok)
31	0123-286	1	Bolt, 3/8-16x5/8 Hex
32	0123-334	1	Lock Washer, 3/8 Int.
33	0106-229	1	Decal, "Oil Check"
*34	0100-088	1	Belt, Clutch Drive
	0100-080	1	Belt, Clutch Drive
	0100-092	1	Belt, Clutch Drive
35	0123-036	3	Carriage Bolt, 5/16-18x1
36	0107-026	4	1" Bearing Stamping
37	0107-002	1	Gasket
38	0107-003	1	Seal, "O" Ring
39	0107-074	2	1" Bearing w/Lock Collar
40	0123-053	3	Washer, 5/16 IDx3/4 OD
41	0123-008	6	Lock Nut, 5/16-18
42	0102-010	2	1" Set Collar
43	0123-037	10	Bolt, 5/16-24x1
44	0102-012	4	Sprocket Flange Plate
45	0102-015	2	Track Drive Sprocket
46	0110-010	1	Drive Shaft Assembly
47	0123-002	10	Lock Nut, 5/16-24
48	0102-007	2	Wheel (Cleated Track)

Ref. No.	Pt. No.	Qty.	Description
49	0102-025	36	Cleat-Channel (Puma/EXT)
	0102-025	44	Cleat-Channel (Panther)
50	0102-028	2	Outside Belt (Puma/EXT)
	0102-027	2	Outside Belt (Panther)
51	0123-068	48	Rivet, Track Guide (Puma/EXT)
	0123-068	60	Rivet, Track Guide (Panther)
52	0102-017	1	Center Belt (Puma/EXT)
	0102-002	1	Center Belt (Panther)
53	0123-067	384	Track Rivet (Puma/EXT)
	0123-067	468	Track Rivet (Panther)
54	0102-005	24	Track Guide (Puma/EXT)
	0102-005	30	Track Guide (Panther)
55	0110-285	1	Track Complete (Puma/EXT)
	0110-284	1	Track Complete (Panther)
56	0123-276	2	Bolt, 5/16-18x3/4 (Es-Lok)
57	0123-053	2	Washer, 5/16
58	0109-207	(1)	Spacer (Qty. as Required)
59	0110-081	1	Brake Assembly
	0110-396	1	Brake Assembly (EXT)
60	0109-178	1	Bracket, Brake Cable
	0109-331	1	Bracket, Brake Cable (EXT)
61	0135-050	1	Cotter Pin
62	0123-233	1	Castle Nut, 5/16-24
63	0135-047	1	Spring, Compression
64	0109-218	1	Washer, Back-up
65	0109-216	1	Puck, Cam Side
66	0109-217	1	Puck, Carrier Side

* See Reference Sheet 0153-009 for correct Part Number on specific model.

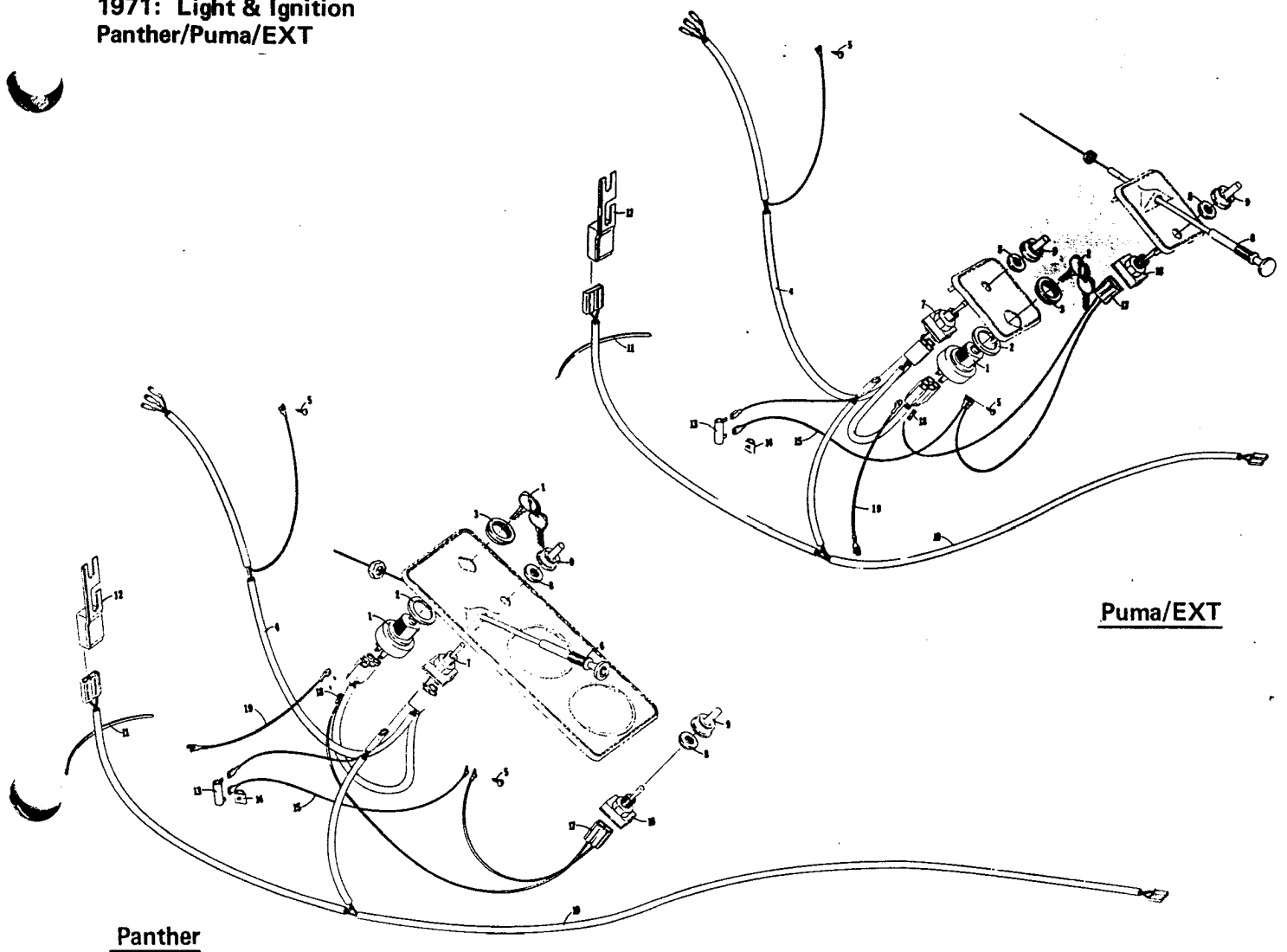
1971: Drive Chain
Panther/Puma
634cc & Up



Ref. No.	Pt. No.	Qty.	Description
1	0100-042	1	Drive Belt (634H, 760J)
2	0123-131	3	Bolt, 5/16-24x3/4 (Es-Lok)
3	0123-019	2	Washer, 21/64 IDx1-1/2 OD
4	0123-263	(4)	Spacer Washer, 1" ID (Qty. as Required)
5	0101-075	1	Driven Clutch, 1190
6	0135-059	4	1" Bearing w/Lock Collar
7	0107-056	2	Eccentric
8	0110-243	2	Short Eccentric Assembly
9	0123-268	2	Washer, Eccentric
10	0123-011	2	Lock Washer, 3/8
11	0123-004	2	Nut, 3/8-24
12	0123-334	2	Lock Washer, 3/8 Int.
13	0123-286	2	Bolt 3/8-16x5/8 Hex
14	0123-184	2	Eccentric Bolt (w/Grease Zerk)
15	0135-077	1	1" Driven Shaft
16	0102-009	1	Woodruff Key (No. 808)
17	0101-076	1	Key, 3/16x1/4x3"
18	0102-010	2	1" Shaft Collar
19	0116-134	1	Sprocket, 21T, RC35-2, 1" Spline, (634H)
	0116-153	1	Sprocket, 21T, RC35-3, 1" Spline (760J)

Ref. No.	Pt. No.	Qty.	Description
20	0116-050	1	92P Chain, RC35-2 (634H)
	0116-154	1	92P Chain, RC35-3 (760J)
21	0116-156	1	Sprocket, 39T, RC35-2 (634H)
	0116-152	1	Sprocket, 39T, RC35-3 (760J)
22	0123-020	1	Washer, 25/64 IDx2"
23	0135-110	1	Brake Hub
24	0135-055	1	Disk
25	0123-006	6	Flex Nut, 10-32
26	0123-041	6	Bolt, 10-32x5/8
27	0110-067	1	Disk Assembly (Includes Pts. 23-26)
28	0107-050	2	Seal, "O" Ring
29	0110-068	1	Brake Assembly (Includes Pts. 30-34)
30	0135-047	1	Spring, Compression Return
31	0123-233	1	Nut, 5/16-24 Castle
32	0135-050	1	Pin, Cotter
33	0135-045	1	Washer, Backup
34	0135-046	2	Puck

**1971: Light & Ignition
Panther/Puma/EXT**



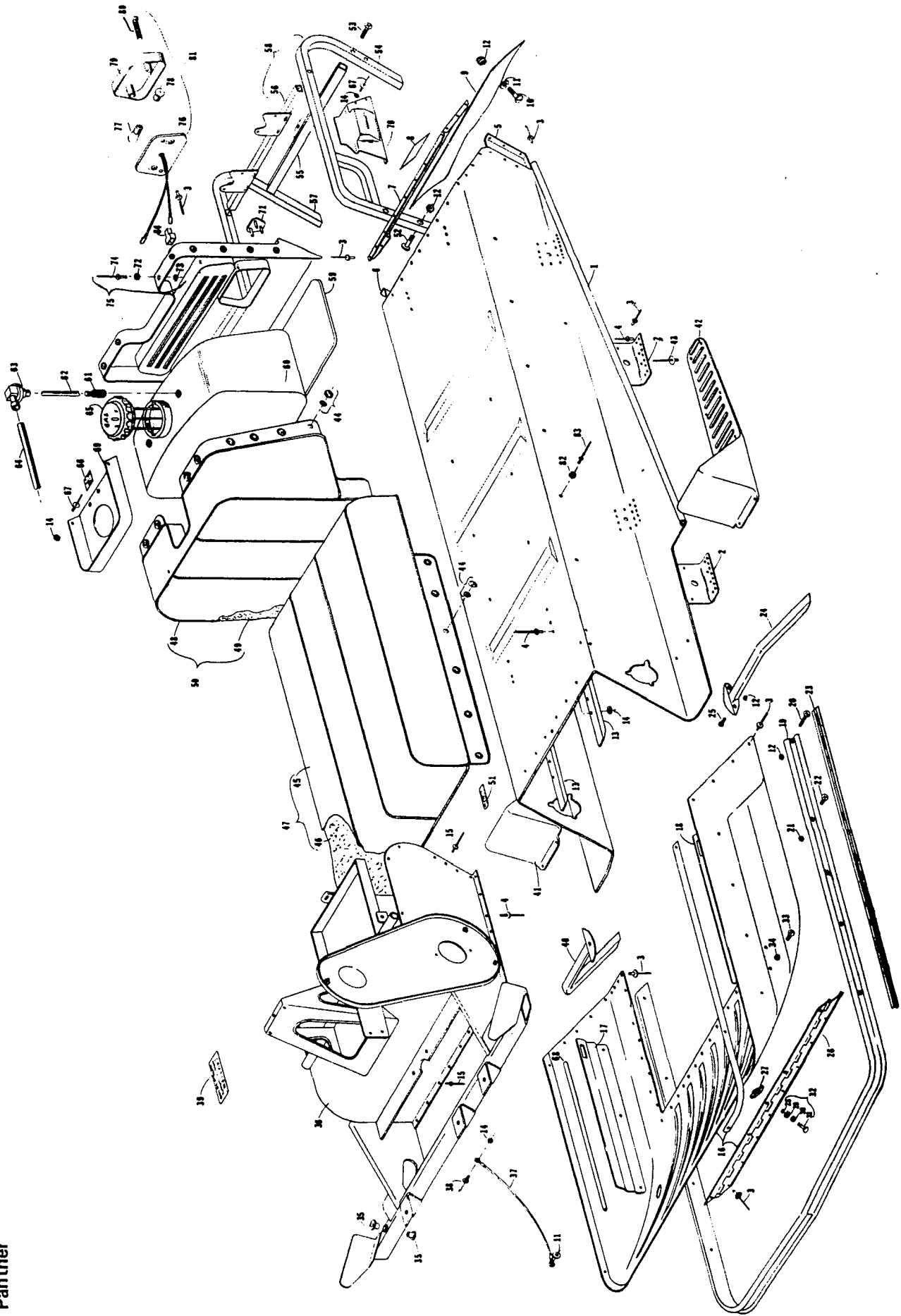
Panther

Puma/EXT

Ref. No.	Pt. No.	Qty.	Description
1	0109-248	1	Ignition Switch
2	0123-320	1	Spacer
3	0123-298	1	Nut, 3/16-20 (IGN)
4	0116-187	1	Harness, Light and Ignition
5	0123-127	2	Screw, 10x1/2
6	0109-181	1	Choke, 12-1/4
	0109-273	1	Choke, 10-5/8
	0109-274	1	Choke, 13
	0109-275	1	Choke, 10
	0109-245	1	Choke, 15-1/4
	0109-125	1	Choke, 19 (305K-L)
	0109-318	1	Choke, 8 (303W-P)
7	0109-186	1	Switch, Light
8	0109-259	2	Nut, 7/16-28
9	0109-260	2	Cover, Switch
10	0109-276	1	Harness, Taillight (With Brake Switch-No Resistor)

Ref. No.	Pt. No.	Qty.	Description
	0109-283	1	Harness, Taillight (With Brake Switch and Resistor)
	0116-193	1	Harness, Taillight (No Brake Switch-with Resistor)
11	0123-348	2	Cable Tie,
12	0109-269	1	Switch, Brake Light
13	0109-241	1	Resistor, 25 Watt
14	0123-294	1	Speed Clip
15	0116-194	1	Ground Wire, Resistor
16	0109-187	1	Switch, On-Off
17	0109-205	1	Harness, On-Off (Twin Cylinder Engines)
	0109-188	1	Harness, On-Off (Shown) (Single Cylinder Engines)
18	0116-085	1	Terminal, Two Wire
19	0109-189	1	Ground Wire, Switch (Single Cylinder Engines)

1971: Body
Panther



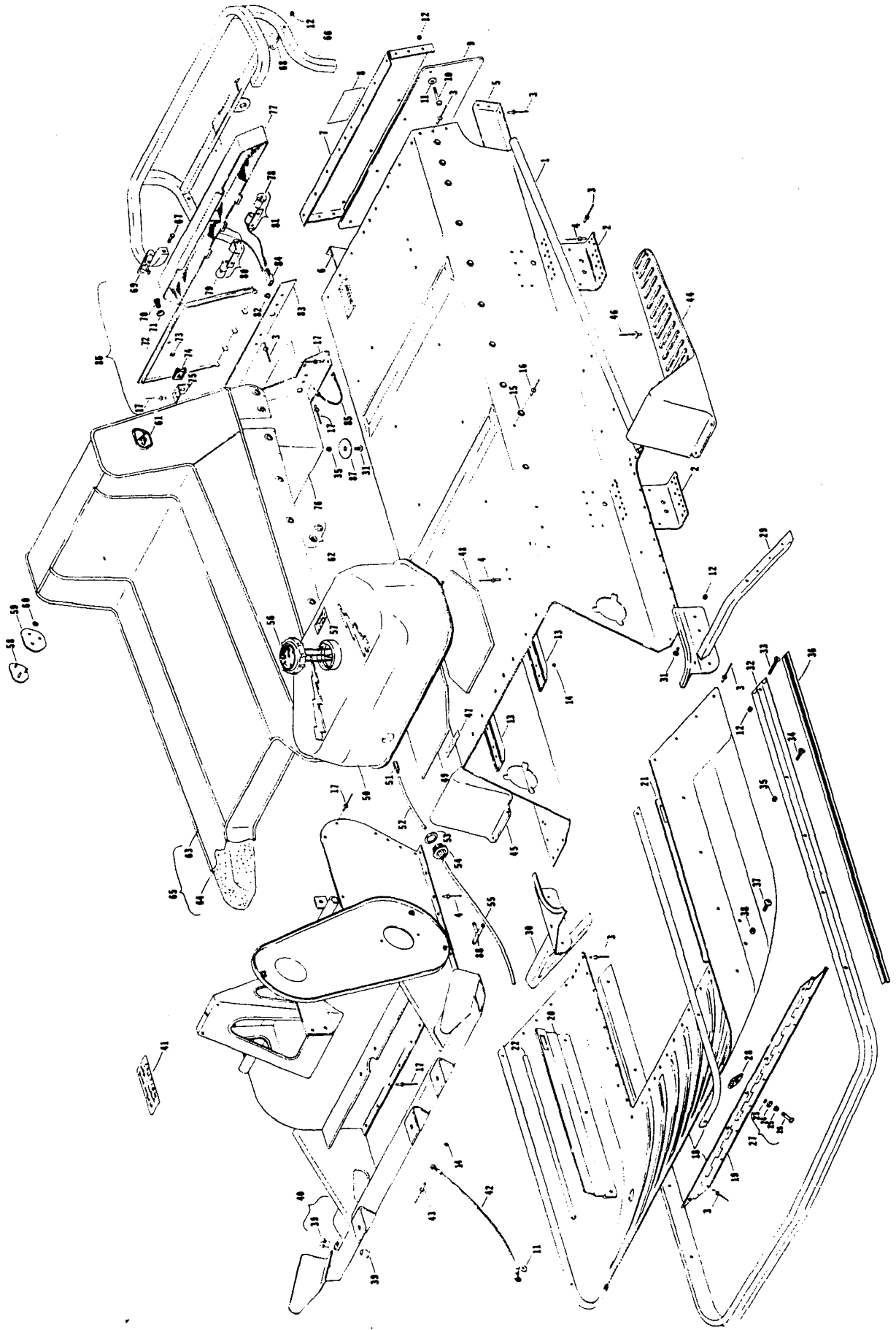
Ref. No.	Pt. No.	Qty.	Description
1	0106-225	1	Body-Panther
2	0110-112	4	Mounting Bracket
3	0123-070	128	Rivet, No. 52
4	0123-071	50	Rivet, No. 56
5	0106-131	1	Wear Plate-Left
6	0106-130	1	Wear Plate-Right
7	0106-053	1	End Plate-Body
8	0106-109	1	Decal, "Towing Caution"
9	0106-323	1	Snow Flap-6"
10	0123-145	4	Bolt, 1/4-20x1-3/8 Truss
11	0123-053	5	Washer, 5/16
12	0123-108	16	Nut, 1/4-20 Nylon Cap
13	0106-223	2	Wear Strip, Body
14	0123-149	29	Washer, 11/64
15	0123-069	39	Rivet, No. 54
16	0106-207	1	Belly Pan w/Hinge & Molding (w/o Exhaust Holes)
17	0106-164	1	Hood Channel-Right
18	0106-163	1	Hood Channel-Left
19	0106-204	1	Front Bumper
20	0123-190	2	Bolt, 1/4-20x1-3/8 F. Hd.
21	0123-003	8	Lock Nut, 1/4-20
22	0123-189	8	Bolt, 1/4-20x3/4 F. Hd.
23	0106-217	1	Bumper Strip-Reflectorized
24	0110-088	1	Body Support-Left
25	0123-192	4	Bolt, 1/4-20x1/2 Truss
26	0106-209	1	Hinge, Hood
27	0123-214	4	Receptacle, No. 5
28	0123-213	4	Retainer, No. 5
29	0123-343	4	Wear Washer
30	0123-339	4	Spring
31	0123-338	4	Stud, 1/4 Turn

Ref. No.	Pt. No.	Qty.	Description
32	0110-355	4	1/4 Turn Assy. (28-31)
33	0123-123	4	Bolt, 5/16-18x5/8 Truss
34	0123-008	4	Lock Nut, 5/16-18
35	0105-007	4	Bushing, Steering
36	0110-357	1	Front End Assy. w/Bushings
37	0109-135	1	Hood Cable
38	0123-312	1	Rivet, No. 58 (Black)
39	0109-163	1	Decal, "Throttle Caution"
40	0110-087	1	Body Support-Right
41	0106-090	1	Foot Rest-Right
42	0106-089	1	Foot Rest-Left
43	0123-251	16	Rivet
44	0106-165	24	Snap Assy.
45	0106-314	1	Cover, Cushion
46	0106-241	1	Foam Only-Cushion
47	0106-251	1	Cushion Assy. (45 & 46)
48	0106-313	1	Cover, Backrest
49	0106-240	1	Foam Only-Backrest
50	0106-252	1	Backrest Assy. (48 & 49)
51	0106-180	1	Decal, "Patent No."
52	0123-117	6	Bolt, 1/4-20x1-1/8 Truss
53	0123-279	4	Bolt, 5/16-24x3/4 Button Hd.
54	0106-226	1	Side Frame-Left
55	0106-234	1	Hitch/Tubing Assy.
56	0106-249	1	Taillight/Tubing Assy.
57	0106-227	1	Side Frame-Right
58	0110-261	1	Bumper Assy.-Rear (53-57)
59	0109-235	1	Gas Tank Pad
60	0109-319	1	Gas Tank-(Two Hole Outlet)
	0109-315	1	Gas Tank-(One Hole Outlet; 303W)
61	0109-254	1	Filter

Ref. No.	Pt. No.	Qty.	Description
62	0116-055	2	Gas Line Hose
63	0109-284	2	Elbow, Gas Tank
64	0109-123	2	Gas Line Hose
65	0109-237	1	Gas Cap w/Gauge
66	0109-130	1	Decal "Gas Mixture-20/1"
	0109-206	1	Decal "Gas Mixture-25/1"
	0109-129	1	Decal "Gas Mixture-40/1"
67	0123-349	8	Rivet, No. 53 (Black)
68	0106-101	2	Hood, Rest
69	0106-237	1	Spill Tray
70	0106-222	2	Shroud, Side-Gas Tank
71	0106-200	1	Logo, Plate-Right
72	0116-074	12	Snap, Cushion
73	0123-352	12	Washer, 1/8
74	0123-072	12	Rivet, No. 43
75	0110-365	1	Shroud w/Snaps
76	0109-308	2	Back Plate-Taillight
77	0109-288	2	Bulb, Brake Light
78	0109-139	2	Bulb, Taillight
79	0109-307	2	Lens, Taillight
80	0123-355	2	Bolt, 8-32x1-1/8
81	0109-270	2	Taillight Assy.
82	0116-074	12	Snap, Cushion
83	0123-072	12	Rivet, No. 43
84	0109-169	2	Connector Body

* See Reference Sheet 0153-009 for correct Part Number for specific model.

1971: Body
Puma/EXT



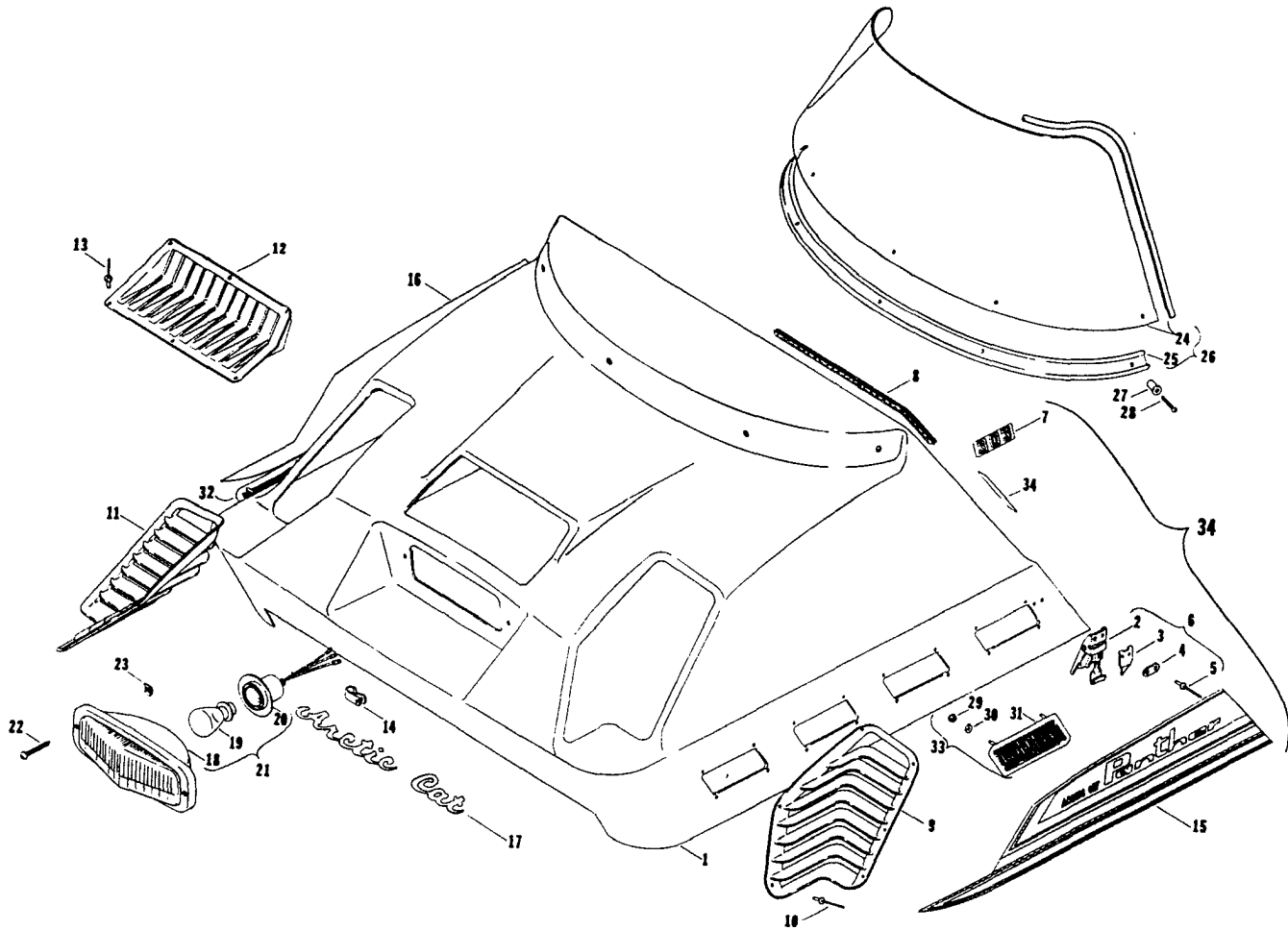
Ref. No.	Pt. No.	Qty.	Description
1	0106-214	1	Body-Puma/EXT
2	0110-112	4	Mounting Bracket
3	0123-070	119	Rivet, No. 52
4	0123-071	50	Rivet, No. 56
5	0116-259	1	Wear Plate-Left
6	0116-260	1	Wear Plate-Right
7	0106-215	1	End Plate, Body
8	0106-109	1	Decal, "Towing Caution"
9	0106-121	1	Snow Flap-8-1/2"(EXT)
	0106-057	1	Snow Flap-5"(Puma)
10	0123-145	4	Bolt, 1/4-20x1-3/8 Truss
11	0123-053	4	Washer, 5/16
12	0123-108	4	Nut, 1/4-20 Nylon Cap
13	0116-257	2	Body Wear Strip
14	0123-149	16	Washer, 11/64
15	0116-074	20	Body Snap
16	0123-072	20	Rivet, No. 43
17	0123-069	46	Rivet, No. 54
*18	0106-207	1	Belly Pan w/Hinge & Molding (w/o Exhaust Hole)
19	0106-209	1	Hinge
20	0106-164	1	Hood Channel-Right
21	0106-163	1	Hood Channel-Left
22	0106-101	2	Rest, Hood
23	0123-213	4	Retainer, No. 5
24	0123-343	4	Wear Washer
25	0123-339	4	Spring
26	0123-338	4	Stud, 1/4 Turn
27	0110-355	4	1/4 Turn Assy. (23-26)
28	0123-214	4	Receptacle, No. 5
29	0110-256	1	Body Support-Left
	0110-363	1	Body Support-Chrome "EXT"-Left
30	0110-255	1	Body Support-Right
	0110-364	1	Body Support-Chrome "EXT"-Right

Ref. No.	Pt. No.	Qty.	Description
31	0123-192	10	Bolt, 1/4-20x1/2 Truss
32	0106-204	1	Front Bumper
33	0123-190	2	Bolt, 1/4-20x1-3/8 F. Hd.
34	0123-189	8	Bolt, 1/4-20x3/4 F. Hd.
35	0123-003	10	Lock Nut, 1/4-20
36	0106-217	1	Bumper Strip-Reflectorized
37	0123-123	4	Bolt, 5/16-18x5/8 Truss
38	0123-008	4	Lock Nut, 5/16-18
39	0105-007	4	Bushing, Steering
*40	0110-294	1	Front End Assy. w/Bushings
41	0109-163	1	Decal, "Throttle Caution"
42	0109-135	1	Cable, Hood
43	0123-312	1	Rivet, No. 58 (Black)
44	0106-089	1	Foot Rest-Left
45	0106-090	1	Foot Rest-Right
46	0123-251	16	Rivet, No. 54LF
47	0106-180	1	Decal, "Patent No."
48	0116-172	1	Gas Tank Pad-Left
49	0116-173	1	Gas Tank Pad-Right
*50	0116-167	1	Gas Tank (Black)
	0116-268	1	Gas Tank-Chrome "EXT"
51	0109-254	1	Filter
52	0116-055	1	Gas Line Hose
53	0109-278	1	Gasket, Gas Tank Outlet
54	0109-265	1	Gas Tank Outlet
55	0109-005	2	Gas Line Hose
56	0109-240	1	Gas Cap w/Gauge
57	0109-130	1	Decal, "Gas Mixture 20/1"
	0109-206	1	Decal, "Gas Mixture 25/1"
58	0106-200	1	Logo Plate-Right
59	0106-202	2	Backing Plate
60	0123-220	6	Speed Nut, 5/32
61	0106-201	1	Logo Plate-Left
62	0106-165	18	Snap Assy.
63	0116-265	1	Cover Assy. (58-62)

Ref. No.	Pt. No.	Qty.	Description
64	0116-249	1	Foam Only
65	0110-250	1	Cushion Complete (63&64)
66	0110-267	1	Bumper Assy.-Rear
67	0123-131	2	Bolt, 5/16-24x3/4
68	0123-117	2	Bolt, 1/4-20x1-1/8 Truss
69	0123-341	1	Knob, Toolbox
70	0123-339	1	Spring
71	0123-343	1	Wear Washer
72	0116-245	1	Door, Toolbox
73	0123-213	1	Retainer, No. 5
74	0123-214	1	Receptacle, No. 5
75	0116-252	1	Bracket, Latch
76	0116-244	1	Toolbox
77	0116-246	1	Taillight Lens-Puma
	0116-269	1	Taillight Lens-EXT
78	0109-139	2	Bulb-Taillight
79	0109-288	2	Bulb-Brake Light
80	0109-272	2	Brake Light Assy.
81	0109-271	2	Taillight Assy.
82	0116-262	2	Grommet
83	0116-258	1	Backing Plate
84	0109-169	2	Connector Body
85	0109-282	1	Ground Wire
86	0110-246	1	Toolbox/Taillight Assy.- Puma (69-85)
	0110-376	1	Toolbox/Taillight Assy.- EXT (69-85)
	0110-366	1	Toolbox Assy. w/o Brake Lights (634H)
87	0123-316	2	Washer, 9/32x1-1/2
88	0109-332	1	"T" Gas Line (EXT)

* See Reference Sheet 0153-009 for correct Part Number for specific model.

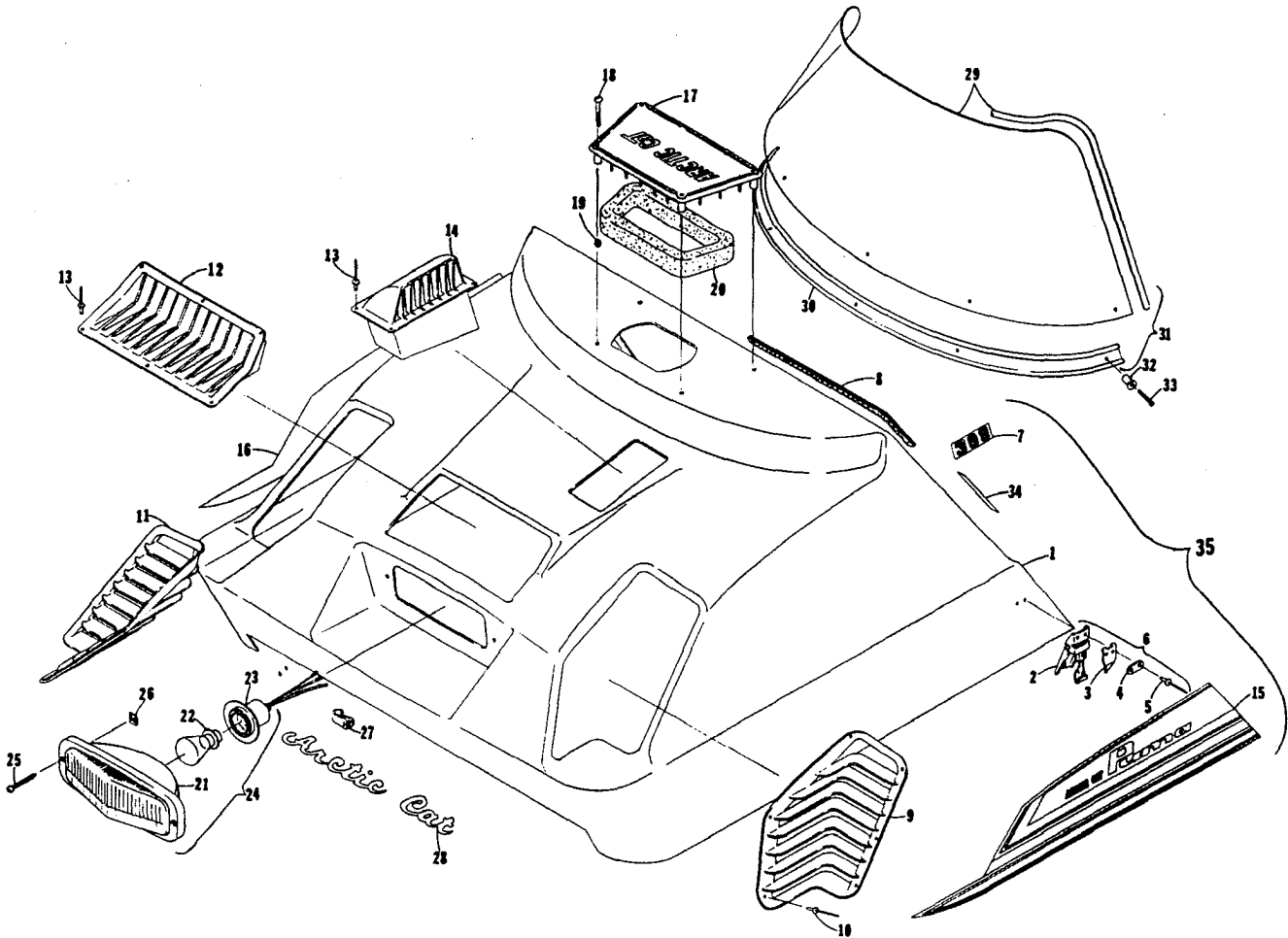
1971: Hood
303W (Panther)



Ref. No.	Pt. No.	Qty.	Description
1	0106-318	1	Hood
2	0123-280	2	Latch, Hood
3	0123-325	2	Spring, Lift
4	0116-125	2	Washer, Strike
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Latch Assembly-Hood
7	0106-290	2	Decal, Engine- "303"
8	0106-107	1	Trim, Hood
9	0106-289	1	Vent, Corner-Left
10	0123-116	12	Rivet, No. 58
11	0106-288	1	Vent, Corner-Right
12	0106-206	1	Louver, Hood-Center
13	0123-312	10	Rivet, No. 58 (Black)
14	0123-344	2	Clamp, Cable
15	0106-218	1	Decal, "Panther"-Left
16	0106-219	1	Decal, "Panther"-Right
17	0106-058	1	Decal, "Arctic Cat"
18	0109-251	1	Lens Assembly

Ref. No.	Pt. No.	Qty.	Description
19	0109-267	1	Bulb, 12V, 60 Watt
20	0109-266	1	Socket Assembly-Headlight
21	0110-186	1	Headlight Assembly, Hi-Lo (60W)
22	0123-025	2	Screw-Headlight
23	0123-197	2	Speed Nut
24	0106-247	1	Windshield w/Moulding
25	0106-242	1	Strip, Windshield
26	0110-274	1	Windshield Assembly, Com.
27	0123-010	5	Expansion Nut, No. 10-32
28	0123-128	5	Bolt, No. 10-32x1 Truss
29	0123-220	32	Speed Nut, 5/32
30	0123-254	32	Washer, Rubber
31	0106-127	4	Vent, Hood Side-"Left"
32	0106-137	4	Vent, Hood Side-"Right"
33	0110-138	4	Vent Assembly, Hood-Left
	0110-253	4	Vent Assembly, Hood-Right
34	0110-400	1	Hood Complete (1-33)

1971: Hood 399K
Panther/Puma

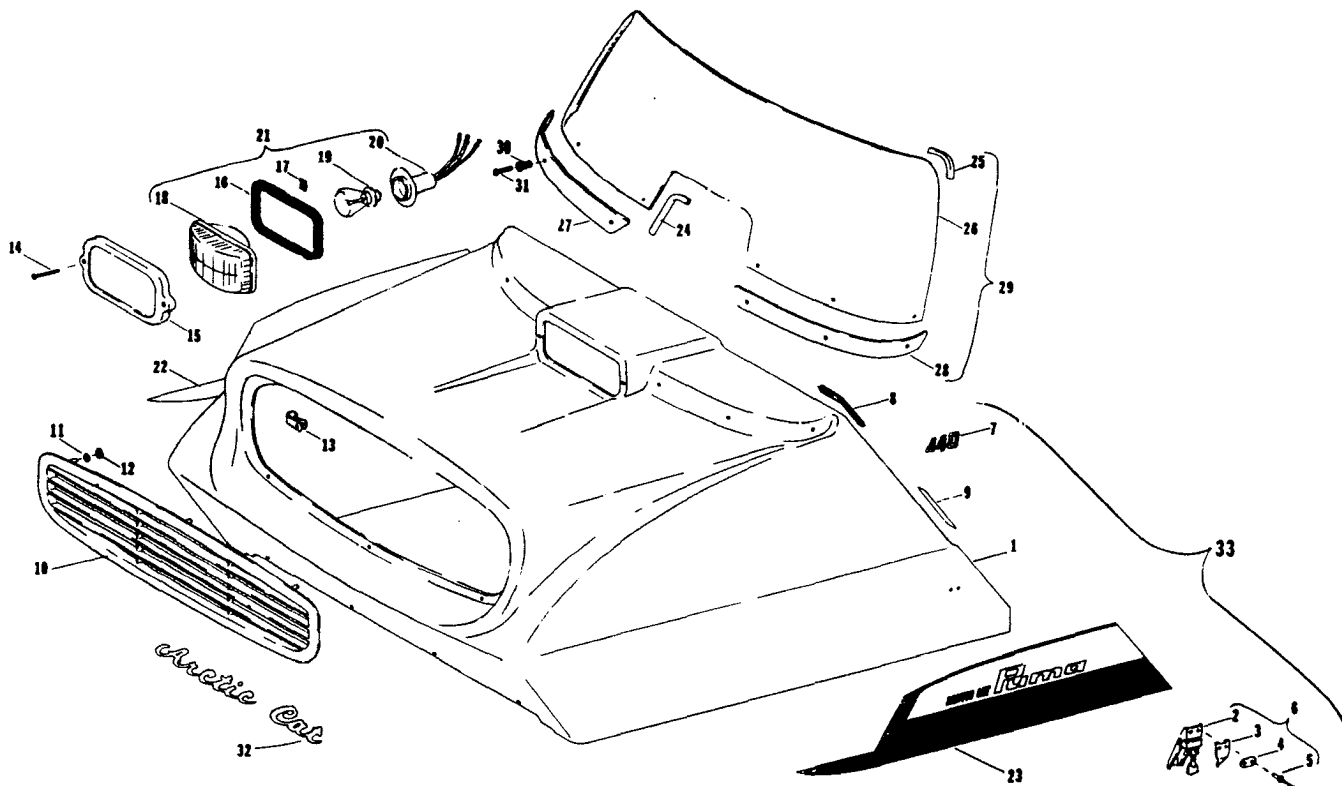


Ref. No.	Pt. No.	Qty.	Description
1	0106-270	1	Hood
2	0123-280	2	Latch, Hood
3	0123-325	2	Spring, Lift
4	0116-125	2	Washer, Strike
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Latch Assembly
7	0106-292	2	Decal, "399" Engine
8	0106-107	1	Trim, Hood
9	0106-289	1	Vent, Corner-Left
10	0123-116	12	Rivet, No. 58
11	0106-288	1	Vent, Corner-Right
12	0106-206	1	Louver, Hood-Center
13	0123-312	10	Rivet, No. 58 (Black)
14	0106-224	1	Duct, Air, Left
15	0116-254	1	Decal, "Puma"-Left
	*0106-218	1	Decal, "Panther"-Left
16	0116-255	1	Decal, "Puma"-Right
	*0106-219	1	Decal, "Panther"-Right
17	0109-261	1	Shroud, Carb. Intake
18	0123-346	4	Bolt, No. 10-32x1 1/2 Truss

* Not Illustrated

Ref. No.	Pt. No.	Qty.	Description
19	0123-006	4	Lock Nut, 10-32
20	0109-263	1	Filter, Carb. Intake
21	0109-251	1	Lens/Housing Assembly
22	0109-267	1	Bulb, 60 Watt
23	0109-266	1	Socket Assy., Headlight
24	0110-186	1	Headlight Assembly Hi/Lo 60 Watt
25	0123-025	2	Screw, Headlight
26	0123-197	2	Speed Nut
27	0123-344	2	Clamp, Cable
28	0106-058	1	Decal, "Arctic Cat"
29	0106-247	1	Windshield W/Molding
30	0106-242	1	Strip, Windshield
31	0110-274	1	Windshield Assy. Complete
32	0123-010	5	Expansion Nut, 10-32
33	0123-128	5	Bolt, No. 10-32x1 Truss
34	0106-108	2	Decal, Hood "Caution"
35	0110-401	1	Hood Complete - Panther (Less Windshield)
	0110-402	1	Hood Complete - Puma (Less Windshield)

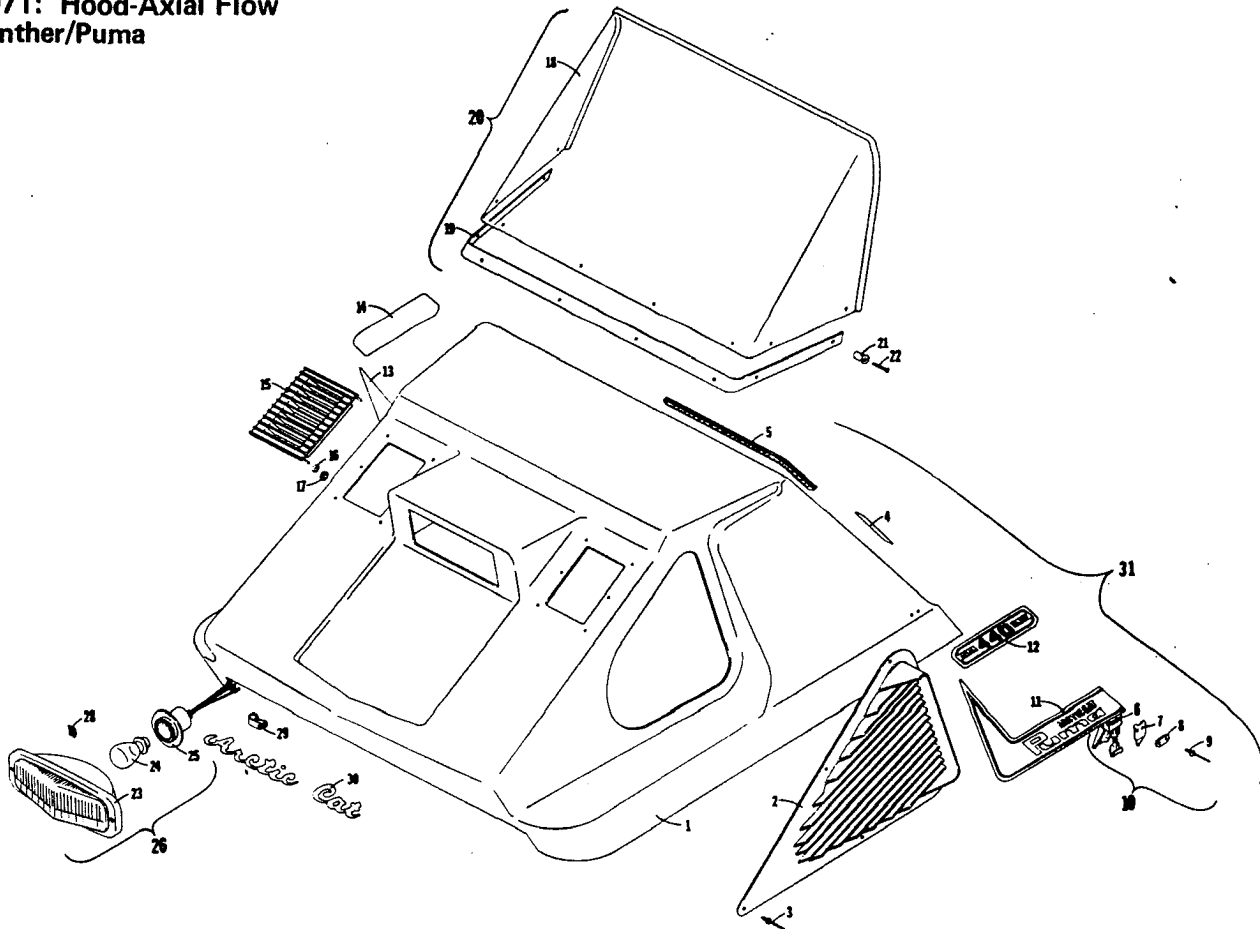
1971: Hood
Panther/ Puma



Ref. No.	Pt. No.	Qty.	Description
1	0106-238	1	Hood-Puma: 340HM, 340/399/440JLO, 440S, 634H Panther: 440S, 634H
	0106-315	1	Hood-760JLO Panther
2	0123-280	2	Clamp
3	0123-325	2	Lift, Spring
4	0116-125	2	Washer, Strike
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Hood, Latch Assembly
7	0106-291	2	Decal, Engine-"340"
	0106-292	2	Decal, Engine-"399"
	0106-293	2	Decal, Engine-"440"
	0106-294	2	Decal, Engine-"634"
	0106-295	2	Decal, Engine-"760"
8	0106-107	1	Trim, Hood
9	0106-108	2	Decal, "Caution"
10	0116-169	1	Grill, Hood
11	0123-254	6	Washer, Rubber
12	0123-202	7	Speed Nut-3/16
13	0123-344	1	Clamp, Cable
14	0123-025	2	Screw-Headlight
15	0116-170	1	Headlight, Rim
16	0116-171	1	Gasket, Headlight

Ref. No.	Pt. No.	Qty.	Description
17	0123-191	2	Speed Nut
18	0116-184	1	Lens Assembly, Headlight
19	0116-183	1	Bulb, Hi-Lo, 45 Watt
20	0116-182	1	Socket Assembly, Bulb
21	0116-177	1	Headlight Assembly-12V, 45 Watt
22	0106-219	1	Decal, "Panther"-Right
	0116-255	1	Decal, "Puma"-Right
23	0106-218	1	Decal, "Panther"-Left
	0116-254	1	Decal, "Puma"-Left
24	0106-254	1	Windshield Trim (Short)
25	0106-244	1	Windshield Moulding
26	0106-243	1	Windshield
27	0106-246	1	Windshield Strip-Right
28	0106-245	1	Windshield Strip-Left
29	0110-273	1	Windshield Assembly-(25-28)
30	0123-010	6	Expansion Nut No. 10-32
31	0123-128	6	Bolt, No. 10-32x1 Truss
32	0106-058	1	Decal, "Arctic Cat"
33	0110-403	1	Hood Complete (Less Windshield & Decals)
	0110-407	1	Hood Complete-760JLO Panther (Less Windshield)

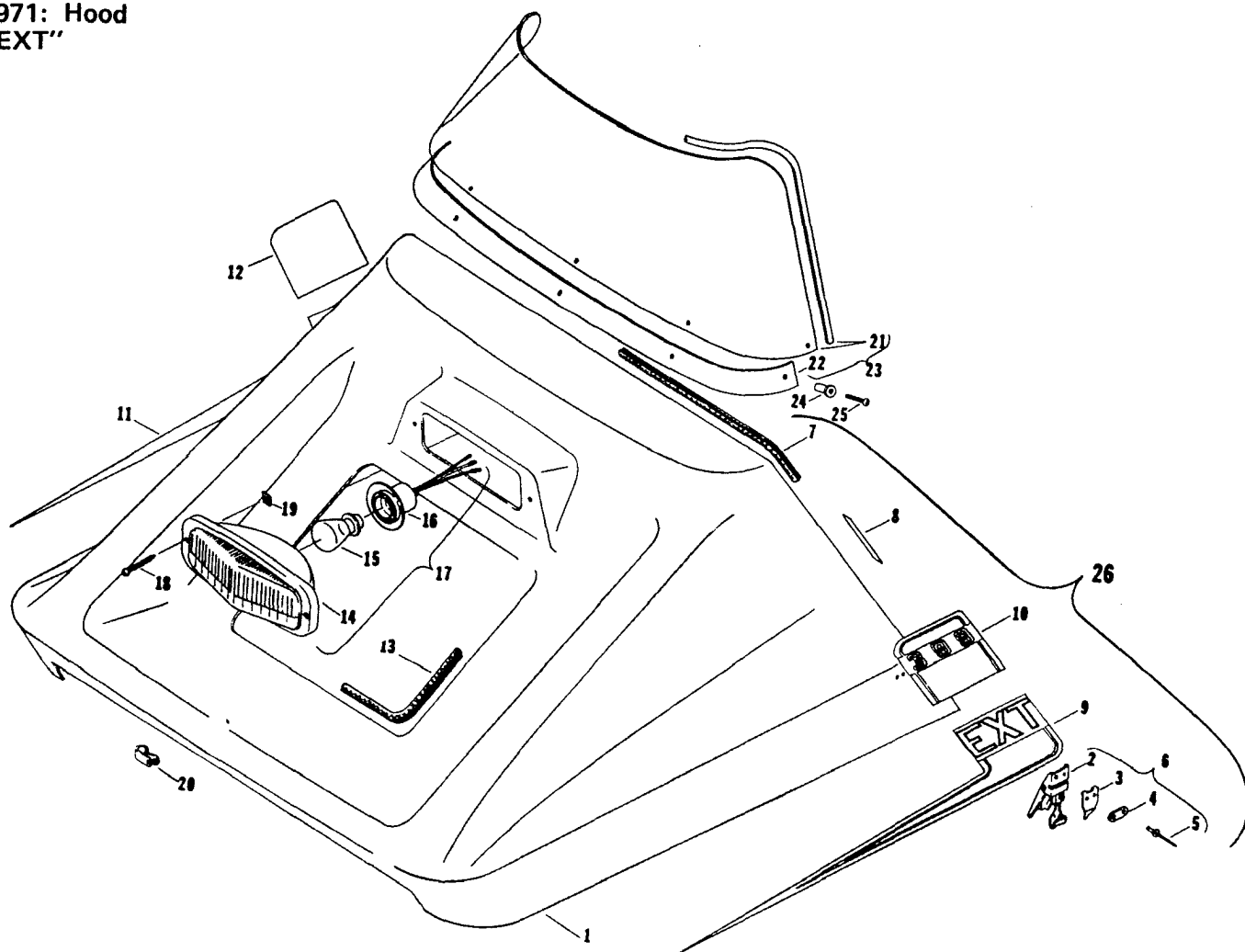
**1971: Hood-Axial Flow
Panther/Puma**



Ref. No.	Pt. No.	Qty.	Description
1	0106-248	1	Hood, Axial Flow
2	0106-253	2	Louver, Hood Side
3	0123-312	14	Rivet, 58 (Black)
4	0106-108	2	Decal, "Caution"
5	0106-107	1	Trim, Hood
6	0123-280	2	Hood Latch
7	0123-325	2	Lift, Spring
8	0116-125	2	Strike, Hood Latch
9	0123-120	4	Rivet, No. 46
10	0110-222	2	Latch, Assembly, Hood
11	0106-267	1	Decal, "Panther"-Left
	0116-264	1	Decal, "Puma"-Left
12	0106-260	1	Decal, "Axial Flow/340"-Left
	0106-261	1	Decal, "Axial Flow/399"-Left
	0106-262	1	Decal, "Axial Flow/440"-Left
13	0106-266	1	Decal, "Panther"-Right
	0116-263	1	Decal, "Puma"-Right
14	0106-255	1	Decal, "Axial Flow/340"-Right
	0106-256	1	Decal, "Axial Flow/399"-Right
	0106-257	1	Decal, "Axial Flow/440"-Right

Ref. No.	Pt. No.	Qty.	Description
15	0106-273	2	Grill, Air Intake
16	0123-254	8	Washer, Rubber
17	0123-220	8	Speed Nut, 5/32
18	0106-305	1	Windshield, with trim
19	0106-302	1	Windshield Strip
20	0110-288	1	Windshield Assembly (18-19)
21	0123-010	5	Expansion Nut, 10-32
22	0123-128	5	Bolt, 10-32x1 Truss
23	0109-251	1	Lens Assembly
24	0109-267	1	Bulb, 12V/60 Watt
25	0109-266	1	Socket, Headlight
26	0110-186	1	Headlight Assembly (60 Watt)
27	0123-025	2	Screw, Headlight
28	0123-197	2	Speed Nut
29	0123-344	2	Cable Clamp
30	0106-058	1	Decal, "Arctic Cat"
31	0110-404	1	Hood Complete-"Axial Panther" (Less Windshield & Engine Decals)
	0110-405	1	Hood Complete-"Axial Puma" (Less Windshield & Engine Decals)

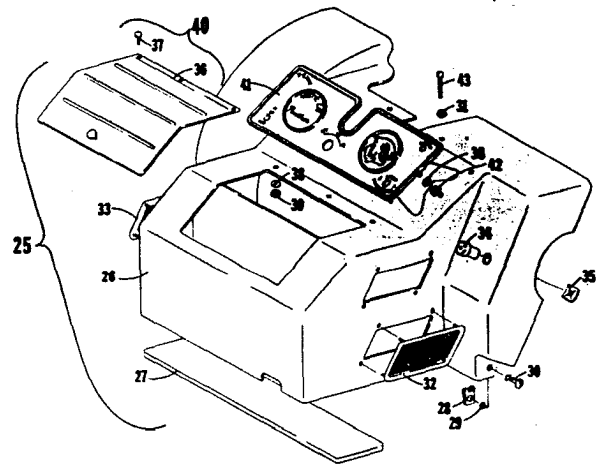
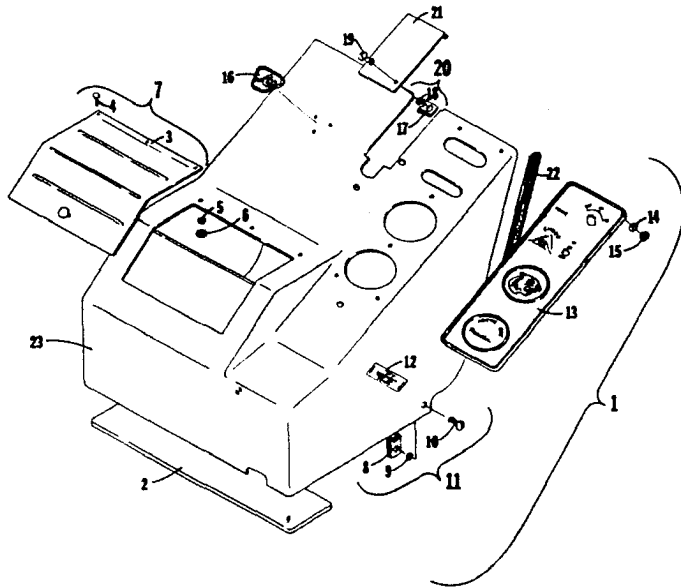
1971: Hood
"EXT"



Ref. No.	Pt. No.	Qty.	Description
1	0106-271	1	Hood-"EXT"
2	0123-280	2	Hood Clamp
3	0123-325	2	Lift Spring
4	0116-125	2	Strike Washer
5	0123-120	4	Rivet, No. 46
6	0110-222	2	Hood Latch Assy.
7	0106-107	1	Hood Trim
8	0106-108	2	Decal, "Caution"
9	0106-269	1	Decal, "EXT"-Left
10	0106-274	1	Decal, "295"-Left (EXT)
	0106-275	1	Decal, "340"-Left (EXT)
	0106-276	1	Decal, "399"-Left (EXT)
	0106-277	1	Decal, "440"-Left (EXT)
11	0106-268	1	Decal, "EXT"-Right
12	0106-281	1	Decal, "295"-Right (EXT)
	0106-282	1	Decal, "340"-Right (EXT)
	0106-283	1	Decal, "399"-Right (EXT)
	0106-284	1	Decal, "440"-Right (EXT)

Ref. No.	Pt. No.	Qty.	Description
13	0106-319	1	Hood Trim-Inside
14	0109-251	1	Lens, Headlight
15	0109-267	1	Bulb, Headlight-60 Watt
16	0109-266	1	Socket Assy.-Headlight
17	0110-186	1	Headlight Assy.-60 Watt
18	0123-025	2	Screw, Headlight
19	0123-197	2	Speed Nut
20	0123-344	2	Cable Clamp
21	0106-311	1	Windshield w/Molding
22	0106-310	1	Windshield Strip
23	0110-352	1	Windshield Assy. (EXT)
24	0123-010	5	Expansion Nut 10-32
25	0123-128	5	Bolt, 10-32x1 Truss
26	0110-406	1	Hood Complete (EXT) (Less Windshield & Engine Decals)

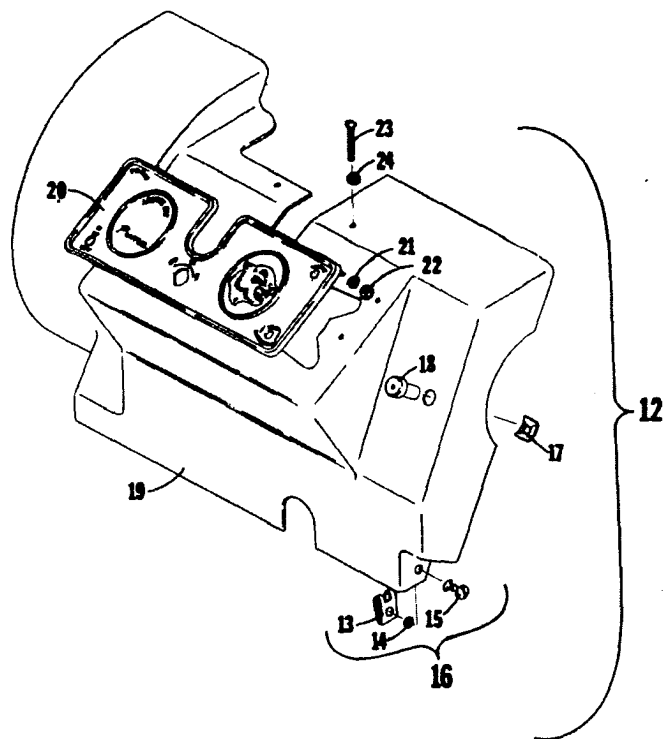
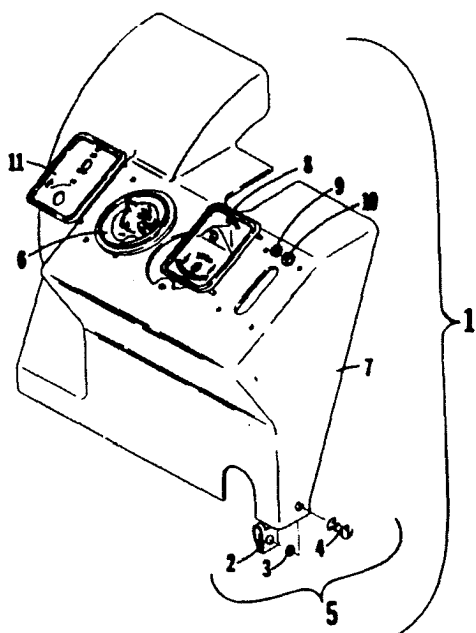
1971: Consoles
Panther



Ref. No.	Pt. No.	Qty.	Description
1	0110-383	1	Console Assembly (2-23)
2	0106-110	1	Pad, Console
3	0106-103	1	Door, Console
4	0123-217	3	Pin, 5/32x1/2
5	0123-254	3	Washer, Rubber
6	0123-220	3	Speed Nut, 5/32
7	0110-135	1	Door w/Fasteners (3-6)
8	0123-214	3	Clip
9	0123-213	3	Split Ring
10	0123-212	3	Stud, 1/4 Turn
11	0123-211	3	1/4 Turn Assy.-No. 5 (8-10)
12	0106-111	1	Decal, "Emergency Off"
13	0106-220	1	Control Panel
14	0123-254	6	Washer, Rubber
15	0123-202	6	Speed Nut, 3/16
16	0106-200	1	Plate, "Logo"
17	0123-210	1	Receptacle
18	0123-209	1	Split Ring
19	0123-208	1	Stud, 1/4 Turn
20	0123-207	1	1/4 Turn Assy.-No. 2 (17-19)
21	0106-197	1	Cover Plate, Console
22	0106-156	1	Trim, Console

Ref. No.	Pt. No.	Qty.	Description
23	0106-102	1	Console-Plain
25	0110-384	1	Console Assembly (26-43)
26	0106-239	1	Console-Plain
27	0106-110	1	Pad, Console
28	0123-214	2	Clip
29	0123-213	2	Split Ring
30	0123-342	2	Stud, 1/4 Turn
31	0123-003	2	Lock Nut, 1/4-20
32	0106-137	2	Vent, Right
33	0106-127	2	Vent, Left
34	0135-111	2	Bushing, Recoil
35	0123-178	2	Speed Nut, 5/8
36	0106-103	1	Door, Console
37	0123-217	3	Pin, 5/32x1/2
38	0123-254	11	Washer, Rubber
39	0123-220	3	Speed Nut, 5/32
40	0110-135	1	Door w/Fasteners (37-39)
41	0106-212	1	Control Panel
42	0123-202	8	Speed Nut, 3/16
43	0123-145	2	Bolt, 1/4-20x1-3/8 Truss

1971: Console
Puma/EXT



Ref. No.	Pt. No.	Qty.	Description
1	0110-385	1	Console Assembly (2-11)
2	0123-214	3	Clip
3	0123-213	3	Split Ring
4	0123-212	3	Stud, 1/4 Turn
5	0123-211	3	1/4 Turn Assy.-No. 5 (2-4)
6	0106-183	1	Cover, Panther Head
7	0106-205	1	Console-Plain
	0106-170	1	Console-w/Panther Cover
8	0116-253	1	Control Panel, Right
9	0123-254	10	Washer, Rubber
10	0123-202	10	Speed Nut-3/16
11	0116-219	1	Control Panel, Left
12	0110-386	1	Console Assembly (13-24)

Ref. No.	Pt. No.	Qty.	Description
13	0123-214	2	Clip
14	0123-213	2	Split Ring
15	0123-212	2	Stud, 1/4 Turn
16	0123-211	2	1/4 Turn Assy.-No. 5 (13-15)
17	0123-178	2	Speed Nut-5/8
18	0135-111	2	Bushing, Recoil
19	0116-168	1	Console-Plain
20	0106-213	1	Control Panel
21	0123-254	10	Washer, Rubber
22	0123-202	10	Speed Nut-3/16
23	0123-145	2	Bolt, 1/4-20x1-3/8 Truss
24	0123-003	2	Lock Nut, 1/4-20

NOTE: Additions or revisions from reprint are indicated by underlining Pt. No.
E.G. — 33 0110-080 2 Tie Rod Assembly